

2009

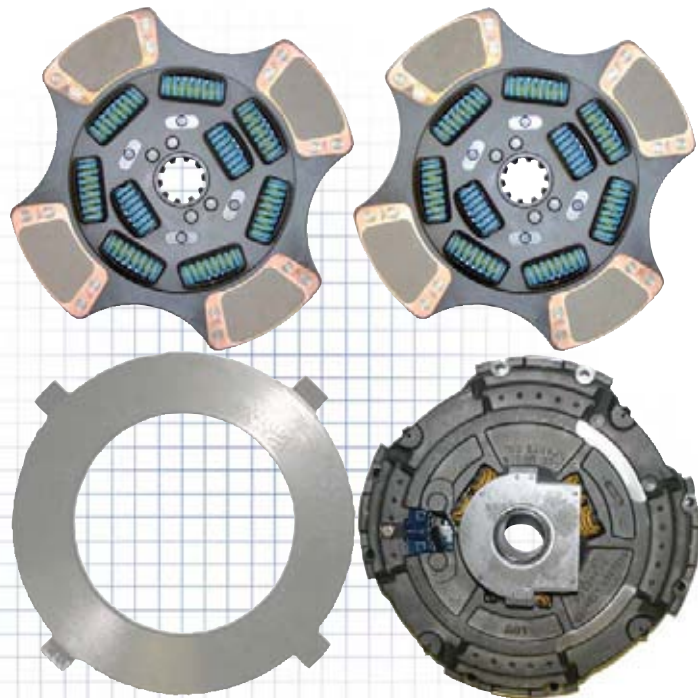
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1/09

Haldex



Clutches



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09 – Clutches

Table of Contents	09-1
Part Number Index	09-5
General Information	
Foreword	09-7
General Information	09-8
Flywheel Counter Bore	09-9
Proper Flywheel Machining Dimensions	09-11
General Information	09-12
Application Guide	09-14
Application Listings – Packs	09-24
Clutch Pack Specification Sheet	09-43
Footnotes	09-52
11" Borg & Beck Clutch Packs	
Push Type, Single Plate	09-53
11" GMC Clutch Packs	
Push Type, Single Plate	09-54
11" Long Clutch Packs	
Push Type, Single Plate	09-55
11" Luk Clutch Packs	
Push Type, Single Plate	09-56
12" Borg & Beck Clutch Packs	
Push Type, Single Plate	09-57
Push Type, Two Plate	09-58
12" Borg & Beck – Luk Clutch Packs	
Push Type, Single Plate	09-59
12" Lipe Clutch Packs	
Push Type, Single Plate	09-60
12" Long Clutch Packs	
Push Type, Single Plate	09-61
12" Rockford Clutch Packs	
Push Type, Single Plate	09-62
13" Borg & Beck Clutch Packs	
Push Type, Single Plate	09-63
13" Lipe Clutch Packs	
Push Type, Single Plate	
Flat Flywheel, 1.75"-10 Spline	09-64
Flat Flywheel, 1.25"-10 Spline	09-65
Flat Flywheel, 1.38"-10 Spline	09-66

09-CLUTCHES

Table of Contents

Flat Flywheel, 1.5"-10 Spline	09-67
Push Type, Two Plate	
1.062 Recess Flywheel, 1.5"-10 Spline	09-68
1.062 Recess Flywheel, 1.75"-10 Spline	09-69
1.478 Recess Flywheel, 1.5"-10 Spline	09-70
Pull Type, Two Plate	
Flat Flywheel, 1.75"-10 Spline	09-71
13" Long Clutch Packs	
Push Type, Single Plate	09-72
Push Type, Two Plate	09-73
13" Rockford Clutch Packs	
Push Type, Single Plate	09-74
14" Borg & Beck Clutch Packs	
Pull Type, Single Plate	09-75
14" COOL Standard Clutch Packs – Single Plate	09-76
14" COOL Standard Clutch Packs – Two Plate	09-77
14" COOL-N-EZ® Clutch Packs – Single Plate	09-78
14" COOL-N-EZ® Clutch Packs – Two Plate	09-79
14" EZ-N-LITE® Clutch Packs	09-80
14" Lipe Clutch Packs	
Pull Type, Single Plate	
Flat Flywheel, 1.75"-10/2.0"-10 Spline	09-81
Pull Type, Two Plate	
2.937 Recess Flywheel, 1.75"-10 Spline	09-82
2.937 Recess Flywheel, 2.0"-10 Spline	09-83
Flat Flywheel, 1.75"-10 Spline	09-84
Push Type, Single Plate	
1.187 Recess Flywheel, 1.5"-10 Spline	09-85
Flat Flywheel, 1.5"-10 Spline	09-86
Flat Flywheel, 1.75"-10 Spline	09-87
Push Type, Two Plate	
1.062 Recess Flywheel, 1.5"-10 Spline	09-88
1.093 Recess Flywheel, 1.75"-10 Spline	09-89
14" Long Clutch Packs	
Push Type, Single Plate	09-90
Push Type, Two Plate	09-91
14" Rockford Clutch Packs	
Push Type, Single Plate	09-92
14" Spicer Type Stamped Steel Clutch Packs	
Pull Type, Single Plate	
Flat Flywheel, 1.75"-10 Spline	09-93

Table of Contents

09-CLUTCHES

Pull Type, Two Plate	
Flat Flywheel, 1.75"-10/2.0"-10 Spline	09-94
14" Spicer Type Clutch Packs – Standard	
Pull Type, Two Plate	
2.937 Recess Flywheel, 1.75"-10 Spline	09-95
2.937 Recess Flywheel, 2.0"-10 Spline	09-96
14" Spicer Type Clutch Packs – Premium	
Pull Type, Two Plate	
2.937 Recess Flywheel, 1.75"-10 Spline	09-97
2.937 Recess Flywheel, 2.0"-10 Spline	09-98
14" Standard Clutch Pack – Spicer Type	09-99
15-1/2" EZ-N-LITE® Clutch Packs	09-100
15-1/2" Spicer Type Clutch Packs – Standard	
Pull Type, Two Plate	
Flat Flywheel, 1.75"-10/2.0"-10 Spline	09-103
15-1/2" Spicer Type Clutch Packs – Premium	
Pull Type, Two Plate	
Flat Flywheel, 1.75"-10/2.0"-10 Spline	09-107
15-1/2" Spicer Type Comfort Pedal™	
Pull Type, Two Plate	
Flat Flywheel, 2.0"-10 Spline	09-110
15-1/2" Standard Clutch Pack – Spicer Type	09-111
14" & 15-1/2" Meritor Type Clutch Packs	
Pull Type, Two Plate	
Flat Flywheel, 2.0"-10 Spline	09-113
Clutch Accessories	
Cover Assemblies	
for 11" Clutch	09-114
for 12" Clutch	09-115
for 13" Clutch	09-116
for 14" Clutch	09-117
Disc Assemblies	
for 11" Clutch	09-118
for 12" Clutch	09-119
for 13" Clutch	09-120
for 14" Clutch	09-121
for 15-1/2" Clutch	09-123
Intermediate Plates	
For Spicer Clutch Pack	09-125
Clutch Brake Spacer	09-126
Hinge Clutch Brake Kits	09-127

09-CLUTCHES

Table of Contents

Drive Pins	09-128
Clutch Related Tools	09-129
Installation Kits	09-130
Maintenance	
Clutch Linkage	09-131
Angle Spring 2-Plate Clutch	09-132
How to Improve Performance	09-134
Common Service Problems	09-135
Clutch Terms	09-137
Clutch Linkage & Brakes	09-138

09-CLUTCHES

Part Number Index

Part Number	Type	Page #	Part Number	Type	Page #	Part Number	Type	Page #	Part Number	Type	Page #
RC700EZHTX	S	09-103									
RC700EZKX	S	09-103									
RC700EZXX	S	09-103									
RC700X	S	09-103									
RC7040999X	S	09-73									
RC747DCX	S	09-93									
RC747DOX	S	09-93									
RCA0033X	S	09-114									
RCA0049X	S	09-114									
RCA0263X	S	09-115									
RCA0465X	S	09-114									
RCA0539X	S	09-116									
RCA0628X	S	09-115									
RCA0632X	S	09-117									
RCA1009X	S	09-114									
RCA1014X	S	09-116									
RCA1857X	S	09-114									
RCA1865X	S	09-115									
RCA1866X	S	09-116									
RCA1882X	S	09-116									
RCA1909X	S	09-115									
RCA5424X	S	09-117									
RCA5429X	S	09-115									
RCA5435X	S	09-116									
RCA5473X	S	09-114									
RCA5505X	S	09-114									
RCA5551X	S	09-114									
RCD0094RX	S	09-120									
RCD0134RX	S	09-119									
RCD0568RX	S	09-119									
RCD0629RX	S	09-120									
RCD0872RX	S	09-118									
RCD1001RX	S	09-121									
RCD1011RX	S	09-118									
RCD1023RX	S	09-118									
RCD1110RX	S	09-119									
RCD1251RX	S	09-119									
RCD2824RX	S	09-120									
RCD2942RX	S	09-120									
RCD3348RX	S	09-118									
RCD3735RX	S	09-118									
RCD3904RX	S	09-119									
RCD4018RX	S	09-118									
RCD4148RX	S	09-118									
RCD4182RX	S	09-120									
RCD4195RX	S	09-119									
RCD5121RX	S	09-119									
RCD5123RX	S	09-120									
RCD5139RX	S	09-121									
RCD5210RX	S	09-120									
TCT-004	O	09-129									
TCT-014	O	09-129									
TCT-015	O	09-129									
TCT-016	O	09-129									
TCT-017	O	09-129									
TCT004	S	09-129									
TCT014	S	09-129									
TCT015	S	09-129									
TCT016	S	09-129									
TCT017	S	09-129									
TCT5044	S	09-129									
TCT7028	S	09-129									

Type "O" = OEM P/N, Type "S" = Service P/N

If OEM part # is not found on page listed, refer to the MCR for applicable cross reference.

PURPOSE OF THIS SECTION

This section is designed as a reference for Haldex Commercial Vehicle Systems new and remanufactured air brake system components and accessories, sold under the Haldex and Midland product names. Products described include all pertinent information needed to replace an OEM installed component or to help design an original installation. If there is a service number for a given part, it is noted in the product number table.

DESIGN FLEXIBILITY

The products presented in this section are described by function and usage. Technical data and mounting configurations are also provided. Throughout this section, reference is made to numerous specific OEM applications. This section is not, however, intended to be a mutually exclusive listing of all part numbers and designs available. Should the need for a design not presented occur, contact your Haldex Commercial Vehicle Systems sales representative for additional information.

WARRANTY INFORMATION

Proper service and repair are important to the safe, reliable operation of any motor vehicle. To prevent personal injury and/or vehicle damage, careful and cautious service procedures recommended by the vehicle manufacturer should be followed by anyone servicing a motor vehicle. For details on warranty of Haldex Commercial Vehicle air brake system components and accessories, refer to L20221 Aftermarket Warranty Policy. For warranty returns, use L90005 Warranty Adjustment Form. To obtain further information, visit the www.haldex.com website, select **North America/English** in drop down box then search for **Warranty**.

ORDERING PROCEDURE

Most customers can place electronic orders on the www.haldex.com website by obtaining a username and password or by using EDI. For additional information about electronic orders or to place an order by phone or fax, contact Customer Service in U.S. or Canada at numbers listed below:

U.S. Customer Service:

Phone: 800-643-2374
 Fax: 800-533-1941
 Mail: Commercial Vehicle Systems
 Haldex Brake Products Corporation
 Attn: Customer Service Department
 10930 N. Pomona Ave.
 Kansas City, MO 64153

Canada Customer Service:

Phone: 800-267-9247
 Fax: 519-826-9497
 Mail: Commercial Vehicle Systems
 Haldex Limited
 Canadian Distribution Centre
 Attn: Customer Service Department
 525 Southgate Drive, Unit 1
 Guelph, Ontario N1G 3W6

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 Haldex Brake Products Corporation
 10930 N. Pomona Ave.
 Kansas City, MO 64153

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How to Use Catalog Format

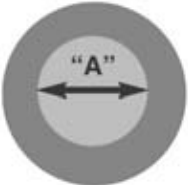
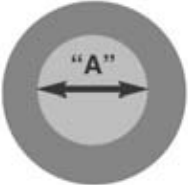
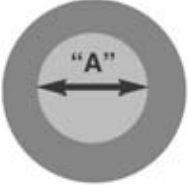
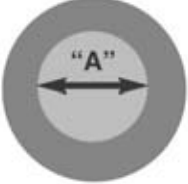
This catalog is designed as a reference for technical data for Lipe clutch and isolator applications. The application section has been revised to simplify selection of the correct clutch pack for your application.

How to Select Your Service Application

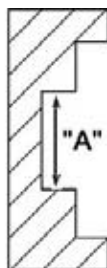
1. Identify the vehicle make, model and year.
 - ◆ Identify the engine make
 - ◆ Determine the peak engine horsepower and torque rating
 - * Contact the engine manufacturer or a dealer for torque specifications if not available.
 - ◆ Identify Flywheel Type
 - a) Flat or Pot (if Pot, depth)
 - b) Center Counter Bore
 - c) Bolt Circle
2. Measure diameter of disc assembly
3. Visually determine if clutch release mechanism is Push Type or Pull Type
4. Measure the transmission input shaft size and number of teeth
5. Refer to any footnotes for additional information about your application.

FLYWHEEL COUNTER BORE INFORMATION

IMPORTANT: What is the flywheel counter bore on the vehicle?

	4 Standard SAE Sizes ("A")	Typical Application Information
	7.09" – 7.25"	Standard discs with 7" spring retainers. *
	8.62" – 8.76"	10 spring discs and standard discs with 7" spring retainers will usually work
	9.28" – 9.38"	Disc spring retainer diameter usually needs to be minimum 8.5" to work
	10.1" – 10.14"	6, 7, 9 spring discs. 9" – 10" disc spring retainers needed

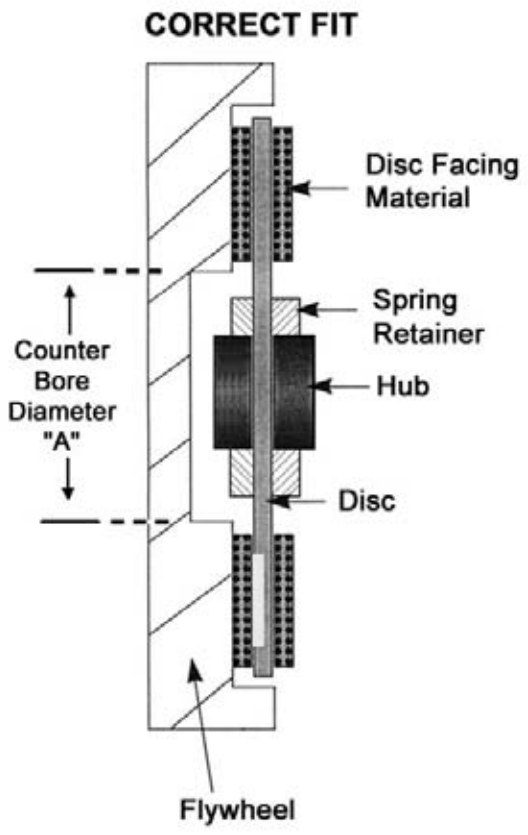
Flywheel Cross-Section



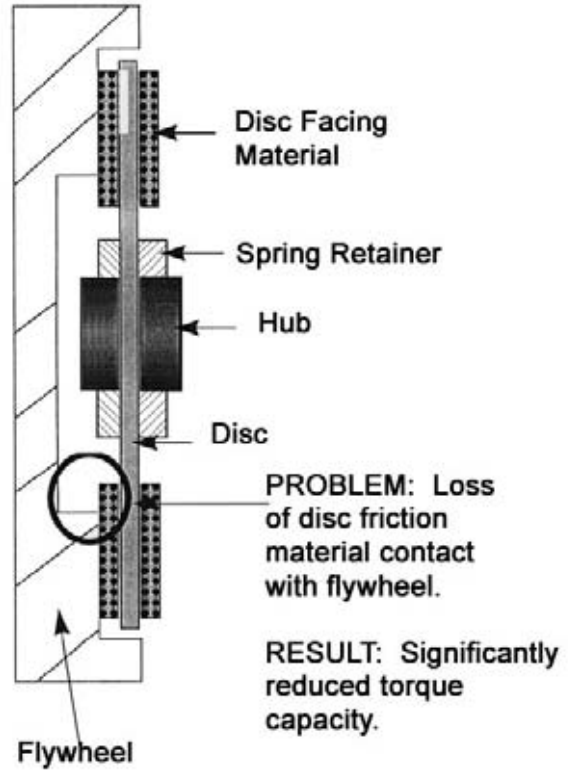
* Disc Cross-Section



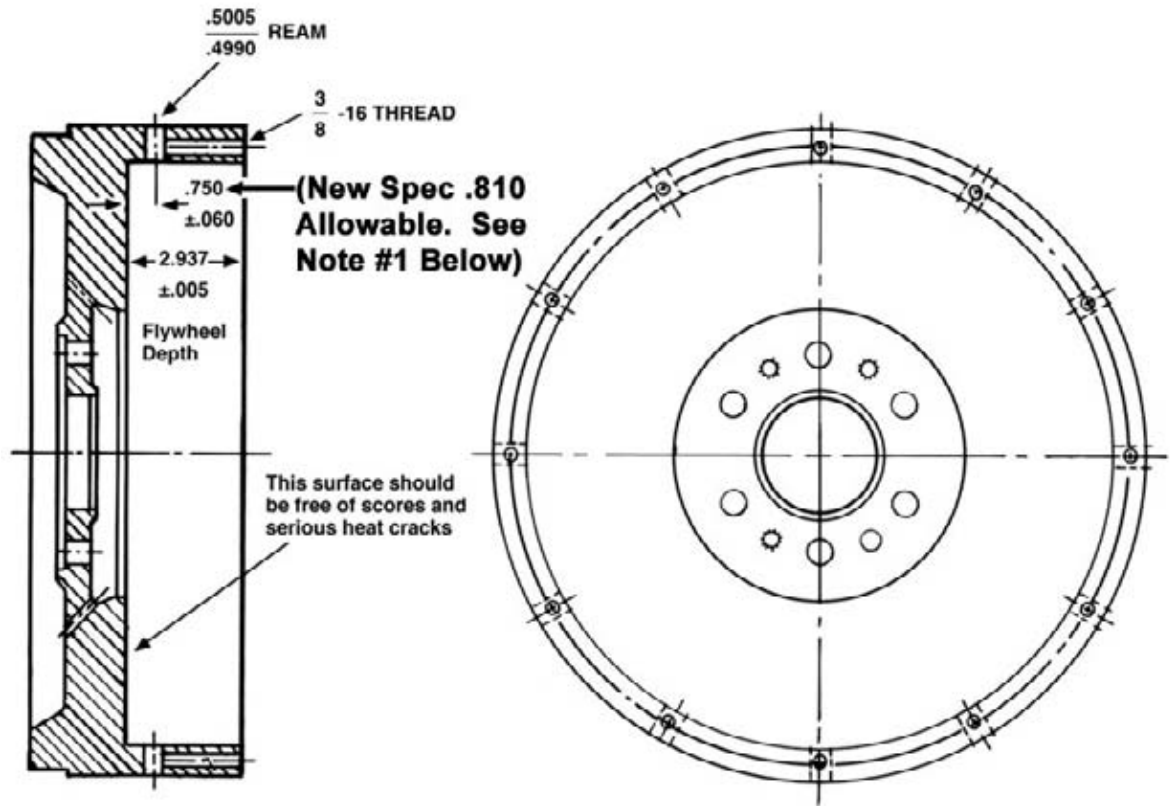
FLYWHEEL COUNTER BORE INFORMATION



Same Disc Used on a Flywheel with a LARGER COUNTER BORE DIMENSION



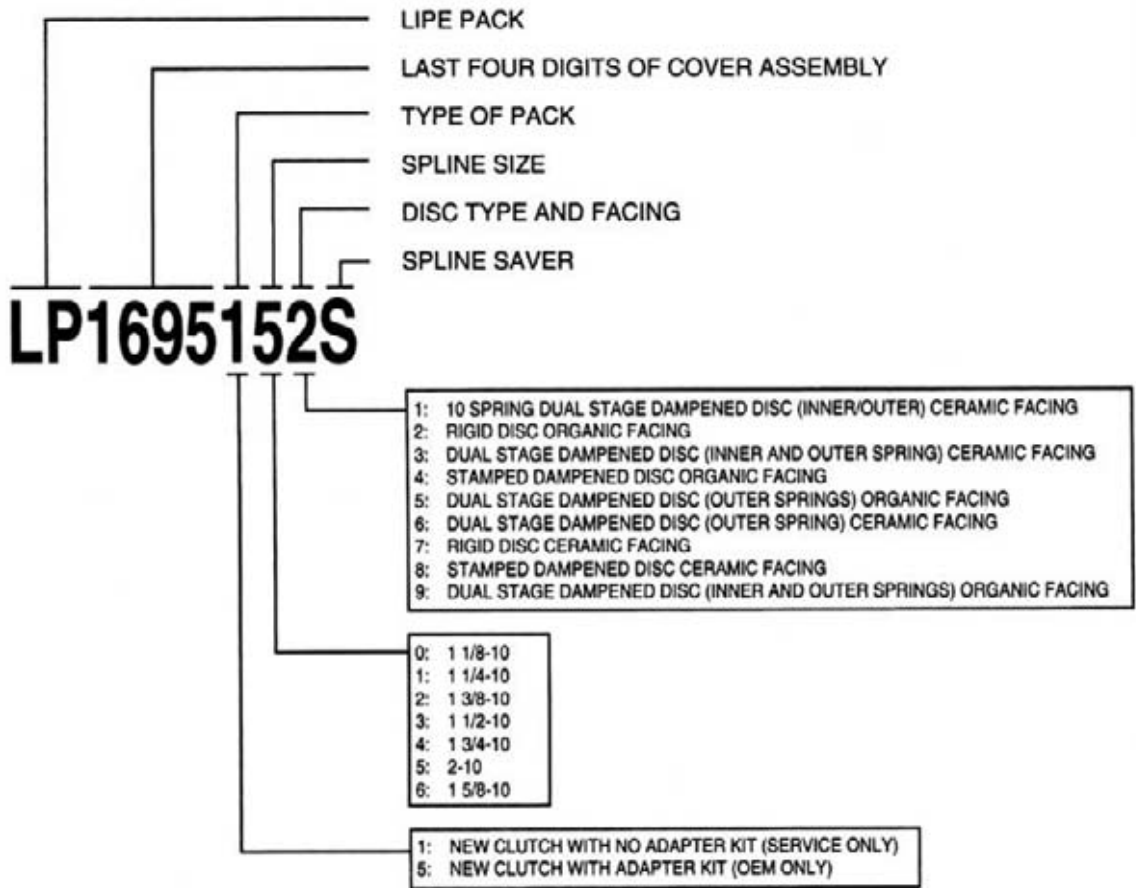
**Proper Flywheel Machining Dimensions
for Lipe Type 14" – 2 PT or Spicer Flywheels**



- 1) If the distance between the drive pin hole (centerline) and flywheel friction face exceeds .810 the flywheel needs to be replaced.
- 2) In applications that have experienced severe drive pin wear, it is recommended you use 12 drive pins in place of the standard 6.

EXPLANATION OF LIPE NUMBERING SYSTEM

LiPe Numbering System — Packs



Lipe Numbering System — Covers

140-301-1076

DESIGNATES INCH SIZE OF COVER ASSEMBLY

130—13"	Cover Assembly
140—14"	Cover Assembly
150—15"	Cover Assembly
330—330 mm (13")	Cover Assembly

Designates Parts List or Bill of Material Number of Cover Assembly

DESIGNATES TYPE OF CLUTCH

NEW

031—Type DLB Single Plate (Push-Type)
032—Type DLB Two Plate (Push-Type)
051—Type DP Single Plate (Push-Type)
052—Type DP Two Plate (Push-Type)
061—Type DPB Single Plate (Push-Type)
062—Type DBP Two Plate (Push-Type)
081—Type DO Single Plate (oil) (Push-Type)
082—Type DO Two Plate (oil) (Push-Type)
301—Type DLB Single Plate (Push-Type)
302—Type DLB Two Plate (Push-Type)
501—Type DF Single Plate (Push-Type)
502—Type DF Two Plate (Push-Type)
701—Type LP Single Plate (Pull-Type)
702—Type LP Two Plate (Pull-Type)

"PUSH-TYPE" and "PULL-TYPE" COVER ASSEMBLIES
 In offering both "push-type" and "pull-type" assemblies, the Lipe line meets requirements of a wider range of applications. The basic difference in design concept for these two types of assemblies is simple:

In "push-type" cover applications, the release bearing is **pushed toward** the flywheel to effect disengagement.

In "pull-type" cover applications, the release bearing is **pulled away from** the flywheel to effect disengagement. As release is obtained in "pull-type" applications, the release bearing housing activates a brake on the transmission spline shaft to allow clash-free shifting.

Lipe Numbering System — Discs

140-009-1027

DESIGNATES INCH SIZE OF DISC ASSEMBLY

120—12"	Disc Assembly
130—13"	Disc Assembly
140—14"	Disc Assembly
150—15"	Disc Assembly

Designates Parts List or Bill of Material Number of Disc Assembly

DESIGNATES TYPE OF DISC ASSEMBLY

006—Rigid Type
008—Isolator Type
009—Spring Dampener Type
016—Rigid Cushion Type Disc
019—Spring Dampener Cushion Type

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
CAT3116	185	2600	520	1560
CAT3116	185	2200	520	1560
CAT3116	195	2200	521	1560
CAT3116	215	2200	605	1560
CAT3116	230	2200	660	1560
CAT3116	250	2200	660	1560
CAT3116	275	2200	750	1560
CAT3116 (GM-MD)	250	2600	650	1560
CAT3116 (GM-MD)	300	2600	732	1560
CAT3116 (GM 91-UP)	215	2600	605	1560
CAT3116 (GM 91-UP)	215	2600	550	1560
CAT3116 (GM-MD)	275	2450	735	1560
CAT3116 (HEU1)	170	2200	420	1560
CAT3116 (MD)	170	2600	420	1560
CAT3116 (MD)	200	2600	520	1560
CAT3116 G	185	2600	495	1560
CAT3126	175	2400	420	1440
CAT3126	190	2200	520	1440
CAT3126	210	2200	605	1440
CAT3126	210	2400	520	1440
CAT3126	230	2200	660	1440
CAT3126	250	2200	660	1440
CAT3126	250	2200	800	1440
CAT3126	275	2200	800	1440
CAT3126	275	2200	860	1440
CAT3126	300	2200	800	1440
CAT3126	300	2200	860	1440
CAT3176 ATMC	230	1800	975	1100
CAT3176 ATMC	250	2100	975	1300
CAT3176 ATMC	275	1800	1050	1100
CAT3176 ATMC	275	2100	1050	1200
CAT3176 ATMC	300	1800	1150	1100
CAT3176 ATMC	300	2100	1150	1300
CAT3176 ATMC	325	1900	1225	1200
CAT3176 ATMC	325	2100	1225	1300
CAT3176B	275	1800	1050	1100
CAT3176B	300	1800	1050	1100
CAT3176B	325	1800	1250	1200
CAT3176B	350	1800	1350	1200
CAT3176 ELEC	275	1800	1050	1100
CAT3176 ELEC	275	1800	975	1100
CAT3176 ELEC	300	1800	1050	1100
CAT3176 ELEC	300	1800	975	1100

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
CAT3208T (MD)	200	2000	620	1400
CAT3208T (MD)	200	2600	495	1560
CAT3208T (MD)	200	2600	520	1560
CAT3208T (MD)	250	2600	640	1400
CAT3306	245	2200	820	1300
CAT3306	245	2100	860	1350
CAT3306	250	1800	860	1350
CAT3306	260	1900	860	1350
CAT3306	270	2200	775	1400
CAT3306C	300	1900	1150	1200
CAT3406	250	1600	1000	1200
CAT3406	280	2100	1015	1200
CAT3406	290	1800	1000	1200
CAT3406	300	2100	1054	1200
CAT3406	310	1800	1090	1200
CAT3406	310	2100	1139	1100
CAT3406	310	1800	1140	1100
CAT3406	325	2100	1050	1200
CAT3406	330	1600	1320	1200
CAT3406	380	2100	1285	1200
CAT3406	400	1900	1450	1250
CAT3406	455	2100	1650	1200
CAT3406	455	1800	1460	1200
CAT3406	475	2100	1650	1750
CAT3406	500	2100	1450	1200
CAT3406	500	2100	1850	1200
CAT3406	550	2100	1850	1200
CAT3406	435	1800	1550	1650
CAT3406	500	2100	1450	1850
CAT3406 510	510	1600	1850	1200
CAT3406B	350	2100	1320	1200
CAT3406B	400	2100	1375	1260
CAT3406B	425	2100	1450	1200
CAT3406BEC	350	1800	1320	1200
CAT3406BEC	400	2100	1265	1300
CAT3406BEC	400	1800	1375	1260
CAT3406C	350	1800	1350	1200
CAT3406C	350	1800	1350	1200
CAT3406C	425	1800	1550	1200
CAT3406C	425	1900	1650	1200
CAT3406E	310	1800	1150	1200
CAT3406E	310	1800	1250	1200
CAT3406E	330	1800	1350	1200

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
CAT 3406E	375	1800	1450	1200
CAT 3406E	410	1800	1450	1200
CAT 3406E	435	1800	1550	1200
CAT 3406E	435	2100	1650	1200
CAT 3406E	435	2100	1550	1200
CAT 3406E	475	2100	1650	1200
CAT 3406E	475	1800	1650	1200
CAT 3406E	475	1800	1750	1200
CAT 3406E	475	2100	1750	1200
CAT 3406E	550	1800	1850	1200
CAT 3406E(94)	355	1800	1350	1200
CAT 3406E(94)	355	1800	1450	1200
CAT 3406E(94)	375	1800	1550	1200
CAT 3406E(94)	410	1800	1550	1200
CAT 3406E(94)	435	1800	1650	1200
CAT 3406E(94)	475	1800	1750	1200
CAT 3406E(94)	500	1800	1850	1200
CAT 3406E MULTI TQ	310	1800	1150/1350	1200
CAT 3406E MULTI TQ	355	1800	1350/1450	1200
CAT 3406E MULTI TQ	375	1800	1450/1550	1200
CAT 3406E MULTI TQ	375/435	1800	1450/1550	1200
CAT 3408	420	1900	1460	1200
CAT 3408	450	2100	1350	1500
CAT 3408	450	2100	1460	1200
CAT 6CTA-250	250	2200	720	1300
CAT C-10	280	1800	1050	1100
CAT C-10	280	2100	975	1100
CAT C-10	305	1800	1150	1100
CAT C-10	305	2100	1150	1100
CAT C-10	325	2100	1250	1200
CAT C-10	335	1800	1250	1200
CAT C-10	335	1800	1350	1200
CAT C-10	350	1800	1350	1200
CAT C-10	370	1800	1350	1200
CAT C-10 MULTI	335/370	1800	1250/1350	1200
CAT C-12	355	1800	1350	1200
CAT C-12	360	2100	1350	1200
CAT C-12	380	1800	1450	1200
CAT C-12	390	2100	1450	1200
CAT C-12	410	1800	1450	1200
CAT C-12	410	1800	1550	1200
CAT C-12	410	2100	1550	1200
CAT C-12 MULTI TQ	355/410	1800	1350/1450	1200

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
CAT C-12 MULTI TQ	355/410	1800	1350/1450	1200
CAT C-12 MULTI TQ	380/410	1800	1450/1550	1200
CAT C-12 RCV/BUS	425	2100	1450	1200
CAT G3306 CNG/LNG	235	2100	800	1200
CAT G3306 LPG (HD5)	250	2100	820	1200
CUM 444	444	2100	1400	1500
CUM 4BT3.9	105	2500	260	1700
CUM 4BTA3.9	120	2500	304	1700
CUM 6BT55.9	160	2500	400	1700
CUM 6BTA5.9	190	2500	475	1600
CUM 6BTA5.9	210	2500	520	1600
CUM 6BTA5.9	230	2500	605	1600
CUM 6CT8.3	210	2200	605	1500
CUM 6CTA8.3	240	2200	645	1500
CUM 6CTA8.3	250	2200	728	1500
CUM FLEET 270	270	1600	1020	1100
CUM FLEET 285	285	1600	1150	1100
CUM FLT 300	300	1700	1150	1100
CUM FORM-300	300	1800	1000	1300
CUM FORM-L10-240	240	1400	858	1300
CUM FORM-VT-350	300	2100	860	1400
CUM FORM 240	240	1800	870	1300
CUM FORM 270	270	1800	1000	1300
CUM FORM 315	315	1800	1150	1300
CUM FORM 350(90)	350	1800	1175	1300
CUM FORM 350(90)	350	1800	1200	1300
CUM FORM 365(90)	365	1800	1325	1300
CUM FORM 400	400	1800	1250	1300
CUM FORM 450	450	1900	1420	1300
CUM KT 450	450	2100	1350	1500
CUM KT 525	525	2100	1650	1300
CUM KTA 600	600	2100	1650	1600
CUM L-10	260	1800	975	1200
CUM L-10	270	1900	858	1300
CUM L-10	270	2100	858	1400
CUM L-10	280	1800	1050	1200
CUM L-10	300	2100	950	1300
CUM L-10 240	240	1900	870	1300
CUM L-10 240/250PT	240-2100	250-2200	900	1300
CUM L-10 285PT	285	2200	1020	1300
CUM L-10 310	310	1800	1150	1200
CUM L-10 330E	330	1800	1250	1200

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
CUM L-10 FORM	300	1900	950	1300
CUM L-10 FORM 240	240	1900	860	1300
CUM L-10 STC 12 CGC	280	1600	1050	1200
CUM L-10 STC 12 CGD	280	1700	1050	1200
CUM L-10 STC 12 CGH	300	1700	1150	1200
CUM L-10 STC 12CGA	260	1600	975	1200
CUM L-10 STC 12CGB	260	1700	975	1200
CUM L-10 STC 12CGG	310	1600	1150	1200
CUM M11	400	1800	1450	1200
CUM M11 280E	280	1800	1050	1200
CUM M11 280E	280	2000	1050	1200
CUM M11 280E CELECT	280	2000	1050	1200
CUM M11 280E CELECT	280	1800	1050	1200
CUM M11 31 OE	310	2000	1150	1200
CUM M11 31 OE	310	1800	1150	1200
CUM M11 330E	330	2000	1350	1200
CUM M11 330E	330	800	1350	1200
CUM M11 350E	350	1800	1350	1200
CUM M11 350E	350-390	2000	1350	1200
CUM M11 370	370	1800	1350	1200
CUM M11 370	370	2000	1350	1200
CUM M11 ESP1	280-330	1800	1050-1250	1200
CUM M11 ESP11	310-370	1800	1150	1350
CUM N14 12 CEC	370	1600	1400	1200
CUM N14 12 CED	370	1600	1400	1200
CUM N14 310	310	1800	1150	1350
CUM N14 330E	330	2100	1350	1200
CUM N14 330E	330	600	1350	1200
CUM N14 350E	350	2100	1400	1200
CUM N14 350E	350	1800	1400	1200
CUM N14 370E	370	2100	1450	1200
CUM N14 370E	370	1800	1450	1200
CUM N14 410E	410	2100	1450	1200
CUM N14 410E	410	1800	1450	1200
CUM N14 435E	435	2100	1650	1200
CUM N14 435E	435	2100	1550	1200
CUM N14 435E	435	1800	1450	1200
CUM N14 469E	460	2100	1650	1200
CUM N14 500	500	1800	1750	1200
CUM N14 500E	500	2100	1750	1200
CUM N14 500E	500	2100	1650	1200
CUM N14 500E	500	1750	1650	1600
CUM N14 525	525	1800	1850	1200

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
CUM N14 CELECT 12 CDB	370	1600	1400	1100
CUM N14 CELECT 12 CDC	430	1700	1450	1100
CUM N14 CELECT 12 CDI	350	1600	1400	1100
CUM N14 CELECT 12 CDI	350	1600	1350	1100
CUM N14 CELECT 12 CDJ	460	1700	1550	1100
CUM N14 CELECT 12 CDK	310	1600	1250	1300
CUM N14 CELECT 12 CDR	310	1699	1450	1200
CUM N14 CELECT 12 CDS	330	1600	1350	1100
CUM N14 CELECT 12 CDS	370	1600	1550	1200
CUM N14 CELECT 12 CEN	410	1600	1450	1200
CUM N14 CELECT 12 CEP	430	1700	1550	1300
CUM N14 EAP1	310-390	1800	1250	1450
CUM N14 ESP11	350	1800	1350	1500
CUM N14 ESP3	400-460	1800	1450	1650
CUM N14 STC 12 CEE	410	1600	1450	1200
CUM N14 STC 12 CEG	410	1600	1450	1200
CUM N14 STC 12 CEH	310	1600	1250	1100
CUM N14 STC 12 CEJ	350	1600	1400	1100
CUM N14 STC 12 CEK	350	1600	1350	1100
CUM NHTC-220	220	2100	644	1500
CUM NTC-FORM 400	400	1800	1325	1300
CUM NTC 315	315	1800	1150	1300
CUM NTC 350	350	2100	1120	1300
CUM NTC 365	365	1800	1320	1300
CUM NTC 400	400	2100	1250	1300
CUM NTC 475	475	2100	1430	1400
CUM NTC 300	300	2100	1000	1300
CUM NTC 350(90)	350	2100	1200	1300
CUM NTC 444NT	444	2100	1400	1500
CUM PT-240	240	2100	900	1300
CUM PT 270	270	1800	1000	1300
CUM STC 12 CEA	330	1600	1350	1100
CUM STC 12 CEB	330	1600	1350	1100
CUM TWIN TURBO	475	2100	1430	1400
CUM V-903C	295	2600	1000	1800
DD 11.1L	250	1800	970	1200
DD 11.1L	300	1800	1150	1200
DD 11.1L	330	1800	1150	1200
DD 11.1L	330	1800	1250	1200
DD 11.1L	330	1800	1250	1200
DD 11.1L	350	1800	1250	1200
DD 11.1L	350	1800	1250	1200

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM	TORQUE/@RPM
DD 11.1L	350 1800	1350 1200
DD 11.1L	365 1800	1350 1200
DD 11.1L	220-365 1800	1350 1200
DD 11.1L	300-330 1800	1150 1200
DD 11.1L	330-350 1800	1350 1200
DD 12.7L	350 2100	1400 1200
DD 12.7L	370 1800	1450 1200
DD 12.7L	370 2100	1450 1200
DD 12.7L	400 1800	1450 1200
DD 12.7L	400 2100	1450 1200
DD 12.7L	425 2100	1400 1200
DD 12.7L	430 1800	1450 1200
DD 12.7L	430 1800	1450 1200
DD 12.7L	430 2100	1450 1200
DD 12.7L	430 1800	1550 1200
DD 12.7L	430 2100	1550 1200
DD 12.7L	470 2100	1450 1200
DD 12.7L	470 1800	1550 1200
DD 12.7L	470 2100	1550 1200
DD 12.7L	500 1800	1550 1200
DD 12.7L	500 2100	1550 1200
DD 12.7L	370-400 1800	1450 1200
DD 12.7L	370-430 1800	1450 1200
DD 12.7L	430-470 1800	1550 1200
DD 6-71	230 2100	611 1600
DD 6-71T	275 2100	853 1200
DD 6-71T	300 2100	830 1400
DD 6-71TAC	270 2100	786 1200
DD 6V92TA	330 2100	963 1200
DD 6V92TA	350 2100	1020 1200
DD 6V92TA	445 2100	1250 1300
DD 8V71	304 2100	818 1400
DD 8V92TAC	440 2100	1250 1300
DD 8V92TA	400 1800	1250 1200
DD 8V92TA	475 2100	1330 1300
DD SERIES 50 8.5L-1L-4	250 2100	780 1200
DD SERIES 50 8.5L-1L-4	275 2100	890 1200
DD SERIES 50 8.5L-1L-4	300 1800/2100	1000 1200
DD SERIES 50 8.5L-1L-4L	315 1950/2100	1150 1200
DD SERIES 55 12L-1L-6	300 1800	1150 1100
DD SERIES 55 12L-1L-6	330 1800/2000	1250 1100
DD SERIES 55 12L-1L-6	350 1800/2000	1250/1350 1100

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM	TORQUE/@RPM
DD SERIES 55 12L-1L-6	350 1800/2200	1350 1100
DD SERIES 55 12L-1L-6	365 1800/2000	1450 1100
DD SERIES 55 12L-1L-6	330/350 1800	1250 1100
DD SERIES 55 12L-1L-6	330/350 1800	1350 1100
DD SERIES 55 12L-1L-6	365/400 1800	1450 1100
DD SERIES 60 11.1L-1L-6	300 1800	1150 1200
DD SERIES 60 11.1L-1L-6	330 1800	1150 1200
DD SERIES 60 11.1L-1L-6	330 1800	1150 1200
DD SERIES 60 11.1L-1L-6	350 1800	1250 1200
DD SERIES 60 11.1L-1L-6	350 2100	1250 1200
DD SERIES 60 11.1L-1L-6	350 2100	1250 1200
DD SERIES 60 11.1L-1L-6	365 1800	1350 1200
DD SERIES 60 11.1L-1L-6	300/330 1800	1150 1200
DD SERIES 60 11.1L-1L-6	330/350 1800	1250 1200
DD SERIES 60 11.1L-1L-6	330/365 1800	1350 1200
DD SERIES 60 12.7-1L-6	400 1800	1450 1200
DD SERIES 60 12.7-1L-6	400 2100	1450 1200
DD SERIES 60 12.7-1L-6	370/400 1800	1450 1200
DD SERIES 60 12.7L-1L-6	370 1800	1450 1200
DD SERIES 60 12.7L-1L-6	370 2100	1450 1200
DD SERIES 60 12.7L-1L-6	430 1800	1450 1200
DD SERIES 60 12.7L-1L-6	430 2100	1450 1200
DD SERIES 60 12.7L-1L-6	470 1800	1550 1200
DD SERIES 60 12.7L-1L-6	470 2100	1450/1550 1200
DD SERIES 60 12.7L-1L-6	500 1800	1550 1200
DD SERIES 60 12.7L-1L-6	500 2100	1450/1550 1200
DD SERIES 60 12.7L-1L-6	370/430 1800	1450 1200
DD SERIES 60 12.7L-1L-6	370/430 2100	1450 1200
DD SERIES 60 12.7L-1L-6	430/470 1800	1550 1200
DD SERIES 60 12.7L-1L-6	430/470 2100	1550 1200
DD SERIES 92 12.1L-V-8	400 2100	1330 1200
DD SERIES 92 12.1L-V-8	450 2100	1425 1200
DD SERIES 92 12.1L-V-8	500 2100	1470 1200
DD SERIES 92 9.05L-V-6	300 2100	975 1200
DD SERIES 92 9.05L-V-6	350 2100	1020 1200
FORD FD-1060	160 2500	400 1600
FORD FD-1060	175 2500	420 1600
FORD FD-1060	190 2500	475 1600
FORD FD-1060	210 2500	485 1600
FORD FD-1060	210 2300	520 1600
FORD FD-1060	230 2300	605 1600
FORD FD-1460	210 2200	605 1300
FORD FD-1460	225 2200	660 1300

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
FORD FD-1460	250	2200	660	1300
FORD FD-1460	250	2000	800	1300
FORD FD-1460	275	2000	800	1300
FORD FD-1460	275	1800	860	1300
FORD 7.3L HI-ALT	165	3000	325	1600
FORD 7.3L NATASP	185	3000	360	1400
FORD 7.3L TURBO	190	3000	395	1400
GM 6.5L NATASP	155	3600	275	1700
GM 6.5L NATASP	160	3400	290	1700
GM 6.5L TURBO	180	3400	360	1700
GM 6.5L TURBO	190	3400	385	1700
INTL 530	250	2200	800	1300
INTL 530	275	2000	950	1300
INTL 530	275	2200	860	1300
INTL 530	300	2200	950	1300
INTL 530	300	2000	1050	1300
INTL DT-408	190	2600	485	1800
INTL DT-408	210	2600	520	1800
INTL DT-408	230	2600	605	1800
INTL DT-408	175	2600	430	1800
INTL DT-466	195	2400	520	1600
INTL DT-466	210	2400	605	1600
INTL DT-466	230	2400	660	1600
INTL DT-466	250	2400	660	1600
INTL DT-466	275	2400	800	1600
INTL T444E	160	2600	400	1500
INTL T444E	175	2600	430	1500
INTL T444E	190	2600	485	1500
MACK E3-190 (MECH) CAT	190	2500	475	1300
MACK E3-220 (MECH)	220	2350	627	1400
MACK E6-250	250	2100	750	1500
MACK E6-275	275	2100	1020	1200
MACK E6-300	300	1700	1112	1200
MACK E6-350	350	1800	1277	1250
MACK EM6-250	250	2100	940	1260
MACK EM6-250L	250	1750	1190	1020
MACK EM6-275	275	2100	1038	1260
MACK EM6-275L	275	1750	1305	1020
MACK EM6-300L	300	1750	1425	1020
MACK E7-250 (MECH)	250	1950	975	1200

ENGINE HORSEPOWER/TORQUE RATINGS BY ENGINE MANUFACTURER

ENGINE	HP/@RPM		TORQUE/@RPM	
MACK E7-300 (MECH)	300	1950	1083	1200
MACK E7-300 (V-MAC)	300	1700	1160	1200
MACK E7-325 VMAC	325	1800	1260	1250
MACK E7-350	350	1800	1277	1250
MACK E7-350 VMAC	350	1800	1250	1250
MACK E7-375 VMAC	375	1800	1460	1250
MACK E7-400	400	1800	1460	1250
MACK E7-427	427	1800	1560	1250
MACK E7-454	454	1800	1560	1250
MACK EM7-250 (MECH)	250	1750	1190	1020
MACK EM7-250L	250	1750	1190	1020
MACK EM7-275 (MECH)	275	1750	1305	1250
MACK EM7-275 (V-MAC)	275	1750	1305	1250
MACK EM7-300 (MECH)	300	1750	1425	1020
MACK EM7-300VMAC	300	1750	1425	1020
MACK E9	550	2100	1660	1300
MACK E9 450	450	1900	1495	1300
MACK E9 500	500	1900	1660	1300
VOLVO 260E/300AE	260	2100	800	1080
VOLVO 280G/330BE	280	1700	925	1200
VOLVO 300-A360CE	300	2100	925	1200
VOLVO 300CC/410DE	300	2100	955	1200
VOLVO 310B	310	1900	985	1200

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CATERPILLAR										
330T	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
1140	LP1072135	14"	PUSH	1.062	15.500	1.5-10	2	ORGANIC	600	RC1072604X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
1145	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
1150	LP1072135	14"	PUSH	1.062	15.500	1.5-10	2	ORGANIC	600	RC1072604X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
1160	LP1072135	14"	PUSH	1.062	15.500	1.5-10	2	ORGANIC	600	RC1072604X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778602X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1931134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1931134X
	LP1931144(3,4)	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
1637	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
1663T (TA)	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
1673	LP1113149	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	N/A
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777602X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778602X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707602X
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	RC1497607X
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	RC1495607X	
1674	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A

(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(4) Flat Flywheel application may require AK-313 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(11) Interference may be experienced in some S.A.E. #2 Bell Housings.

(21) Two-plate kit requires AK-322 for new installation.

Application Listings – Packs

09–CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CATERPILLAR, cont'd.										
1676	LP1694142	14"	PULL	2.937	15.500	1.75–10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75–10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75–10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75–10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2–10	2	ORGANIC	900	RC1778607X
	LP1695153	14"	PULL	2.937	15.500	2–10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2–10	2	CERAMIC	1300	N/A
	LP1695159	14"	PULL	2.937	15.500	2–10	2	ORGANIC	900	RC1778607X
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2–10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2–10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75–10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75–10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75–10	2	ORGANIC	1100	RC1495607X
1693 (A) (T) (TA)	LP1064142	14"	PUSH	1.093	15.625	1.75–10	2	ORGANIC	1000	RC1707607X
	LP1694147	14"	PULL	2.937	15.500	1.75–10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2–10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2–10	2	CERAMIC	1300	N/A
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2–10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2–10	2	ORGANIC	1500	N/A
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2–10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2–10	2	ORGANIC	1350	N/A
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75–10	2	CERAMIC	1550	N/A
	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75–10	2	ORGANIC	1100	N/A
3116 200to275 HP MAX.	LP1681143	14"	PULL	FLAT	15.500	1.75–10	1	CERAMIC	650	RC1854618X
	LP2070146(4)	13"	PULL	FLAT	14.125, 14.625	1.75–10	2	CERAMIC	750	RC2070546X
3116 219 HP MAX.	LP2077136	13"	PUSH	FLAT	14.125, 14.625	1.5–10	1	CERAMIC	500	N/A
3150	LP1113149	14"	PUSH	1.093	15.500	1.75–10	2	ORGANIC	750	RC1113649X
3160	LP1694149	14"	PULL	2.937	15.500	1.75–10	2	ORGANIC	900	RC1777607X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5–10	1	ORGANIC	350	RC1938134X
3176	LP1695157	14"	PULL	2.937	15.500	2–10	2	CERAMIC	1700	RC1778608X
	LP1695159	14"	PULL	2.937	15.500	2–10	2	ORGANIC	1200	RC1778607X
	LP2215153(2)	15.5"	PULL	FLAT	16.625	2–10	2	ORGANIC	1850	N/A
	LP2215159(2)	15.5"	PULL	FLAT	16.625	2–10	2	ORGANIC	1350	N/A
3208	LP1107143	14"	PUSH	FLAT	15.500	1.75–10	1	CERAMIC	700	N/A
	LP1107148	14"	PUSH	FLAT	15.500	1.75–10	1	CERAMIC	500	N/A
	LP1113149	14"	PUSH	1.093	15.500	1.75–10	2	ORGANIC	750	RC1113649X
	LP1505134	14"	PUSH	FLAT	15.500	1.5–10	1	ORGANIC	500	RC1047604X
	LP1681146(3)	14"	PULL	FLAT	15.500	1.75–10	1	CERAMIC	500	RC1854618X
	LP1694142	14"	PULL	2.937	15.500	1.75–10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75–10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75–10	2	CERAMIC	1300	N/A
	LP1707142	14"	PULL	2.937	15.500	1.75–10	2	ORGANIC	650	RC1707607X
	LP1714146(1,5)	14"	PULL	FLAT	15.500	1.75–10	2	CERAMIC	1200	RC1714618X
	LP1931144(4)	13"	PUSH	1.062	14.125, 14.625	1.75–10	2	ORGANIC	600	RC1931144X
	LP1941134	13"	PUSH	FLAT	14.500	1.5–10	2	ORGANIC	600	RC1941134X
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5–10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5–10	2	CERAMIC	750	RC1989138X

(1) When new cover assembly and a DK (Disc Kit) are used order cover assembly without intermediate plate.

(2) Flat Flywheel application requires AK–322 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(3) Flat Flywheel application may require AK–315 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(4) Flat Flywheel application may require AK–313 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(5) Flat Flywheel application requires AK–286 Adapter Kit (CAT 3208), all others may require AK–285. (See Flywheel Adapter Ring Kits.)

(11) Interference may be experienced in some S.A.E. #2 Bell Housings.

(21) Two–plate kit requires AK–322 for new installation.

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CATERPILLAR, cont'd.										
3208N	LP1107148	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	N/A
3208T	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X
	LP1707145(5)	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1714145(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146(5)	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
3306	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1707142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
3406	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
3406T (TA)	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
3408(16)	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	CHRYSLER									
318	LP1938124	13"	PUSH	FLAT	14.125,14.625	1.38-10	1	ORGANIC	350	RC1938124X
361	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
413	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
(5) Flat Flywheel application requires AK-286 Adapter Kit (CAT 3208), all others may require AK-285. (See Flywheel Adapter Ring Kits.) (16) Engine torque may require the use of rigid Ceramic Disc Assemblies in this application. (21) Two-plate kit requires AK-322 for new installation.										

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CONTINENTAL										
F6244-28	LP1938124 LP1938128	13" 13"	PUSH PUSH	FLAT FLAT	14.125, 14.625 14.125, 14.625	1.38-10 1.38-10	1 1	ORGANIC CERAMIC	350 550	RC1938124X RC1938127X
L6478	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
R6572	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
R6602	LP1931144 LP1950147	13" 15.5"	PUSH PUSH	1.062 1.750	14.125, 14.625 15.875	1.75-10 1.75-10	2 1	ORGANIC CERAMIC	600 900	RC1931144X RC1047604X
R6672	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
CUMMINS										
1NF-240 VT-250	LP1694142 LP1694149 LP1707142	14" 14" 14"	PULL PULL PULL	2.937 2.937 2.937	15.500 15.500 15.500	1.75-10 1.75-10 1.75-10	2 2 2	ORGANIC ORGANIC ORGANIC	900 900 650	RC1777607X RC1777607X RC1707607X
320T, 330T C464	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	N/A
420T	LP2215153(21) LP2215159(21)	15.5" 15.5"	PULL PULL	FLAT FLAT	16.625 16.625	2-10 2-10	2 2	CERAMIC ORGANIC	1850 1350	N/A N/A
6V-140	LP1938134 LP1938138	13" 13"	PUSH PUSH	FLAT FLAT	14.125, 14.625 14.125, 14.625	1.5-10 1.5-10	1 1	ORGANIC CERAMIC	350 500	RC1938134X RC1938138X
8.3 SERIES	LP1113143	14"	PUSH	1.093	15.500	1.75-10	1	CERAMIC	750	RC1113606X
8.3 SERIES 6CTA	LP1113149	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X
8V-185	LP1107148 LP1505134 LP1694142 LP1694147 LP1938134 LP1941134	14" 14" 14" 14" 13" 13"	PUSH PUSH PULL PULL PUSH PUSH	FLAT FLAT 2.937 2.937 FLAT FLAT	15.500 15.500 15.500 15.500 14.125, 14.625 14.500	1.75-10 1.5-10 1.75-10 1.75-10 1.5-10 1.5-10	1 1 2 2 1 2	CERAMIC ORGANIC ORGANIC CERAMIC ORGANIC ORGANIC	500 500 900 1300 350 600	RC1113646X RC1047604X RC1777607X N/A RC1938134X RC1941134X
8V-210	LP1107142 LP1107148 LP1505134 LP1694142 LP1694147 LP1707142 LP1931134 LP1931144(4) LP1941134 LP1989134(3)	14" 14" 14" 14" 14" 14" 13" 13" 13" 13"	PUSH PUSH PUSH PULL PULL PULL PUSH PUSH PUSH PUSH	FLAT FLAT FLAT 2.937 2.937 2.937 1.062 1.062 FLAT FLAT	15.500 15.500 15.500 15.500 15.500 15.500 14.125, 14.625 14.125, 14.625 14.500 14.125, 14.625	1.75-10 1.75-10 1.5-10 1.75-10 1.75-10 1.75-10 1.5-10 1.75-10 1.5-10 1.5-10	1 1 1 2 2 2 2 2 2 2	ORGANIC CERAMIC ORGANIC ORGANIC CERAMIC ORGANIC ORGANIC ORGANIC ORGANIC ORGANIC	500 500 500 900 1300 650 600 600 600 600	N/A RC1113646X RC1047604X RC1777607X N/A RC1707607X RC1931134X RC1931144X RC1941134X RC1989134X
8V-235	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
B5.9 SERIES	LP1086138 LP1505134	14" 14"	PUSH PUSH	FLAT FLAT	15.500 15.500	1.5-10 1.5-10	1 1	CERAMIC ORGANIC	550 500	RC1686607X RC1047604X
C-140	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
C-160	LP1505134 LP1931134(4) LP1931144(4) LP1938134 LP1938138 LP1941134	14" 13" 13" 13" 13" 13"	PUSH PUSH PUSH PUSH PUSH PUSH	FLAT 1.062 1.062 FLAT FLAT FLAT	15.500 14.125, 14.625 14.125, 14.625 14.125, 14.625 14.125, 14.625 14.500	1.5-10 1.5-10 1.75-10 1.5-10 1.5-10 1.5-10	1 2 2 1 1 2	ORGANIC ORGANIC ORGANIC ORGANIC CERAMIC ORGANIC	500 600 600 350 350 600	RC1047604X RC1931134X RC1931144X RC1938134X N/A RC1941134X
(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.) (4) Flat Flywheel application may require AK-313 Adapter Kit. (See Flywheel Adapter Ring Kits.) (21) Two-plate kit requires AK-322 for new installation.										

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CUMMINS, cont'd.										
C-180	LP1107142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1113646X
	LP1931134(4)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1931134X
	LP1931144(4)	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
C-190	LP1113149	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X
	LP1931134	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1931134X
	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
CF-160 CF-120	LP1941134(4)	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC194113X
FORM 290	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
HRB, HRFB NHB, NHE-180	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
JW130, C-170	LP1951147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	760	N/A
KT-400	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
KT-450	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
KTA-525	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
KTA-600	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
L10 SERIES	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1450	RC1778608X
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	1150	RC1778607X
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
N14-435E	LP2047153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1450	N/A
N14-460E	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1800	N/A
N-855	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
NH-180	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1777607X
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NH-205	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778602X

(4) Flat Flywheel application may require AK-313 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(21) Two-plate kit requires AK-322 for new installation.

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CUMMINS, cont'd.										
NH-220	LP1064142(14)	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694152	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
NH-230	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NH-240	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
NH-250	LP1064142	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NH-270	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
NHC-195	LP1064142	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
NHC-225	LP1064142	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
NHC-250	LP1067146(14)	14"	PUSH	1.093	15.625	1.75-10	2	CERAMIC	1000	N/A
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1707142	14"	PULL	2.937	15.000	1.75-10	2	ORGANIC	650	RC1707607X
NHE-195	LP1067146	14"	PUSH	1.093	15.625	1.75-10	2	CERAMIC	1000	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NT-235 THRU NT-335	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NT-855	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTA-400	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-220	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
NTC-230	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1714145	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714618X

(14) CB-144 Bearing replaces Mack Bearing #366KB313A.
 (21) Two-plate kit requires AK-322 for new installation.

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CUMMINS, cont'd.										
NTC-240 THRU NHTF-260	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
NTC-270 NHCT-270	LP1067146	14"	PUSH	1.093	15.625	1.75-10	2	CERAMIC	1000	N/A
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1767608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X	
NT (NTC)-280 NY (NTO)-280	LP1064142	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1767608X
LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A	
NTC-290	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1767608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
NTC-300	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-335	LP1064141(14)	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
	LP1067146(14)	14"	PUSH	1.093	15.625	1.75-10	2	CERAMIC	1000	N/A
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-350	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-365 NTF-365	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A

(11) Interference may be experienced in some S.A.E. #2 Bell Housings.

(14) CB-144 Bearing replaces Mack Bearing #366KB313A.

(21) Two-plate kit requires AK-322 for new installation.

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
CUMMINS, cont'd.										
NTC-400	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-475	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-525(16)	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-600	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
NTC-800	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
NTF-295	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
PT-270	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
V-378 (C)	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938124X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	N/A
V-470	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
V-555	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1931134(3)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	600	RC1931134X
	LP1931144(3,4)	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1941134(3)	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2433136	14"	PUSH	1.062	15.500	1.75-10	2	CERAMIC	850	N/A
V8-265	LP1064142	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X

(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(4) Flat Flywheel application may require AK-313 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(16) Engine torque may require the use of rigid Ceramic Disc Assemblies in this application.

(21) Two-plate kit requires AK-322 for new installation.

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)	
CUMMINS, cont'd.											
V(VT)-903	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X	
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X	
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A	
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X	
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X	
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1767608X	
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A	
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X	
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X	
	LP2215153(21)	15.5"	PULL	FLAT	16.625		2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625		2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625		1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625		1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625		1.75-10	2	CERAMIC	1550	N/A
LP2326149(21)	15.5"	PULL	FLAT	16.625		1.75-10	2	ORGANIC	1100	N/A	
VT-225	LP1931134	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1931134X	
DETROIT DIESEL											
SERIES 30 ALL 4239, 4276 6354 6359 6414	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	N/A	
	LP1107145	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A	
	LP1113143(22)	14"	PUSH	1.093	15.500	1.75-10	2	CERAMIC	1000	RC1113606X	
	LP1113149(22)	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X	
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X	
	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X	
	LP1989134(4)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X	
LP1989138(4)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X		
COVER ONLY	140-301-1058	14"	PUSH	1.187	14.750	1.75-10	1	ORG/CER	500/700	RC141058X	
	140-301-1076	14"	PUSH	1.187	14.750	1.5-10	1	ORG/CER	420/600	RC141076X	
SERIES 40 6466A 6466D 6466T	LP1072135(22)	14"	PUSH	1.062	15.500	1.5-10	2	ORGANIC	600	RC1072604X	
	LP1107142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A	
	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	N/A	
	LP1107145	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A	
	LP1107148	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	N/A	
	LP1113143(22)	14"	PUSH	1.093	15.500	1.75-10	2	CERAMIC	1000	RC1113606X	
	LP1113149(22)	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X	
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X	
	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X	
	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	450	RC1854604X	
	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X	
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A	
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X	
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X	
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X	
	LP1714145(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X	
	LP1714146(5)	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X	
	LP1760153(5)	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1200	RC1760706X	
LP1760159(5)	14"	PULL	2.937	15.500	2-10	2	ORGANIC	850	RC1760159X		
LP1931134(4)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1931134X		
LP1931144(4)	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X		
LP1989134(4)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X		
LP1989138(4)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X		
SERIES 60 ALL 11.1 L 12.7 L	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A	
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X	
	LP1943153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1250	N/A	
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A	
(4) Flat Flywheel application may require AK-313 Adapter Kit. (See Flywheel Adapter Ring Kits.)											
(5) Flat Flywheel application requires AD-286 Adapter Kit (CAT 3208), all others may require AK-285. (See Flywheel Adapter Ring Kits.)											
(21) Two-plate kit requires AK-322 for new installation.											
(22) Flat Flywheel application requires AK-206 Adapter Kit. (See Flywheel Adapter Ring Kits.)											

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
DETROIT DIESEL, cont'd.										
3-53	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
3-71	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
4-53	LP1113146	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1113646X
	LP1113149	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
4-71	LP1107142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1951142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	530	N/A
	LP1951147	15.5"	PUSH	1.750	15.975	1.75-10	1	CERAMIC	760	N/A
6-53	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
6V-53	LP1107142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP1107148	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	N/A
	LP1113146	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1113646X
	LP1113149	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	1000	RC1707607X
	LP1931134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	600	RC1931134X
	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	650	RC1931144X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
	LP1951147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	760	N/A
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1938137X
	6.71 6V-71 (N)	LP1064142	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000
LP1694142		14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
LP1694143		14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
LP1694147		14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
LP1694149		14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
LP1695152		14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
LP1695153		14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
LP1695157		14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
LP1695159		14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
LP1707142		14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
LP1714145(5)		14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
LP1931144		13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
LP1941134		13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1931144X
LP1952142		15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	720	N/A
LP1952147		15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	1030	N/A
LP1989138		13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X

(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(5) Flat Flywheel application requires AD-286 Adapter Kit (CAT 3208), all others may require AK-285. (See Flywheel Adapter Ring Kits.)

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
DETROIT DIESEL, cont'd.										
6.71 6V-71 (N) cont'd.	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
6V-92	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A	
6V-92TA SERIES	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
8.2	LP1113146	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1113646X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
8.2T	LP1113149(23)	14"	PUSH	FLAT	15.500	1.75-10	2	ORGANIC	750	RC1113604X
8V-71 (N) (NE) 8V-71 TA	LP1064142(14)	14"	PUSH	1.093	15.625	1.75-10	2	ORGANIC	1000	N/A
	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1952142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	720	N/A
	LP1952147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	1030	N/A
	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP1695159	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A	
LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A	
8V-71 (T, TT)	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
8V-92	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A

(11) Interference may be experienced in some S.A.E. #2 Bell Housings.

(21) Two-plate kit requires AK-322 for new installation.

(23) Initial installation requires AK-208 Adapter Kit. (See Flywheel Adapter Ring Kits.)

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
DETROIT DIESEL, cont'd.										
8V-92N (NE)	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
8V-92TA	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
12V-71 T(TT)	LP2054153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2054159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1500	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
DODGE										
318	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
361	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
DUETZ										
F4L912 (W)	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
F6L912 (W)	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
F8L714W	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
FORD										
300	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
330	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
361	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	350	RC1938137X
363	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
370	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1940134	13"	PUSH	1.478	14.500	1.5-10	2	ORGANIC	525	RC1940132X
	LP1940138	13"	PUSH	1.478	14.500	1.5-10	2	CERAMIC	725	RC1940136X
(21) Two-plate kit requires AK-322 for new installation.										

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
FORD, cont'd.										
389	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
391	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
401	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1940134	13"	PUSH	1.478	14.500	1.5-10	2	ORGANIC	525	RC1940132X
	LP1940138	13"	PUSH	1.478	14.500	1.5-10	2	CERAMIC	725	RC1940136X
402, 475 534	LP1940134	13"	PUSH	1.478	14.500	1.5-10	2	ORGANIC	525	RC1940132X
	LP1940138	13"	PUSH	1.478	14.500	1.5-10	2	CERAMIC	725	RC1940136X
429	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1940134	13"	PUSH	1.478	14.500	1.5-10	2	ORGANIC	525	RC1940132X
	LP1940138	13"	PUSH	1.478	14.500	1.5-10	2	CERAMIC	725	RC1940136X
477	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1940134	13"	PUSH	1.478	14.500	1.5-10	2	ORGANIC	525	RC1940132X
	LP1940138	13"	PUSH	1.478	14.500	1.5-10	2	CERAMIC	725	RC1940136X
FORD NEW HOLLAND										
8.2 L	LP1714145(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	N/A
	LP1714146(5)	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
FREIGHTLINER										
OM 366 1986-1991	LP2416146	13"	PUSH	FLAT	375mm, 14.764	1.75-10	1	CERAMIC	600	N/A
GM										
1D (DH)-478	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
292	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
351 (C) (M)(17)	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1989134	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
427 (GAS)	LP1086136	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	N/A
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1086604X
6V-53N	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	N/A

(5) Flat Flywheel application requires AK-286 Adapter Kit (CAT 3208), all others may require AK-285. (See Flywheel Adapter Ring Kits.)

(9) Flat Flywheel application must use AK-316 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(17) V/6 GMC Gas Engines equipped with new process 4 and 5 speed transmissions with Bell Housing Part #3901127, 643184 and 643193 may encounter interference with the 330-061-1938 cover assembly.

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
GM, cont'd.										
D637 DH637	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	RC1113646X
	LP1113149	14"	PUSH	FLAT 1.093	15.500	1.75-10	2	ORGANIC	750	RC1113606X
V-305 (B) (C)(17)	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-327	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
V-348	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
V-350	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-366	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-379	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-401 (M)(17)	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	RC1113646X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1086604X
	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
	LP1989134	13"	PUSH	FLAT 1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
V-409	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-427 (GAS)	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-427 (DIESEL)	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
V432(17)	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938104	13"	PUSH	FLAT	14.125, 14.625	1.12-10	1	ORGANIC	350	RC1938104X
	LP1938114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	N/A
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
V-478 (M)	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	RC1113646X
	LP1113149	14"	PUSH	FLAT 1.093	15.500	1.75-10	2	ORGANIC	750	RC1113606X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1086604X
	LP1931144(4)	13"	PUSH	FLAT 1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1937134(9)	13"	PUSH	FLAT	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1937134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X
	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X

(4) Flat Flywheel application may require AK-313 Adapter Kit. (see Flywheel Adapter Ring Kits.)

(9) Flat Flywheel application must use AK-316 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(17) V/6 GMC Gas Engines equipped with new process 4 and 5 speed transmissions with Bell Housing Part #3901127, 643184 and 643193 may encounter interference with the 330-061-1938 cover assembly.

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
HAWKER SIDDELEY										
6182FE	LP1950142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	650	N/A
	LP1950147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	900	N/A
	LP1952142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	720	N/A
	LP1952147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	1030	N/A
HERCULES										
JXLD	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
L237	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
HINO										
HO6C-TJ	LP2416146(20)	13"	PUSH	FLAT	375mm, 14.764	1.75-10	1	CERAMIC	500	N/A
ISUZU										
6BGI-TC 4-CYL.	LP2416136	13"	PUSH	FLAT	375mm, 14.764	1.5-10	1	CERAMIC	500	N/A
6BGI-TC 6-CYL.	LP2416146	13"	PUSH	FLAT	375mm, 14.764	1.75-10	1	CERAMIC	500	N/A
6SIT	LP1086138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686607X
J.I.CASE										
504D	LP1951147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	760	N/A
930	LP1086138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686607X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
A451D	LP1951147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	760	N/A
LeRoi										
TH570	LP1950142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	650	N/A
	LP1950147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	900	N/A
MACK (MIDLINER SEE RENAULT)										
ENDT425 ENDT475	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707602X
ENDT478	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	N/A
ENDT670 (C)	LP1694142(6)	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777602X
END673 (E)	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	LP1777608X
ENDT673 (C)	LP1694147(6)	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
ET673	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
ENDT688 (C)	LP2326142(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
END707	LP2326143(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
END711	LP2326149(11,21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
END(C)864(B)	LP1695152	14"	PULL	2.937	15.500	2-10	2	ORGANIC	900	RC1778607X
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157(6)	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2215153(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(11,21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
<p>(6) Mack Flywheel requires C026-0052 drive pins. (11) Interference may be experienced in some S.A.E. #2 Bell Housings. (20) The original cover assembly is sometimes piloted by dowel pins (HINO Applications). The Lipe Cover Assembly has reamed mounting bolt holes and the dowel pins are not necessary and must be removed prior to clutch installation. (21) Two-plate kit requires AK-322 for new installation.</p>										

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
MACK (MIDLINER SEE RENAULT) cont'd.										
ET(AZ)673(A) (E) ENDT675(C) ENDT676 ENDT865	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147(6)	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP2326143(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326147(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	CERAMIC	1550	N/A
	LP2326149(21)	15.5"	PULL	FLAT	16.625	1.75-10	2	ORGANIC	1100	N/A
	LP1695153	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	RC1778608X
	LP1695157(6)	14"	PULL	2.937	15.500	2-10	2	CERAMIC	1300	N/A
	LP2215153(21)	15.5"	PULL	FLAT	16.625	2-10	2	CERAMIC	1850	N/A
	LP2215159(21)	15.5"	PULL	FLAT	16.625	2-10	2	ORGANIC	1350	N/A
NAVISTAR/IHC										
6.9L	LP1086138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686607X
	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X
	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	400	RC1933114X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933137X
7.3L	LP1086138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686607X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1933134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1933134X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933137X
8V-478	LP1707141	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
9.0L	LP1086138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686607X
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X
	LP1714145(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
	LP1714149(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
BC-150 BD-100 thru BD-308 BG-241 BG-265	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	400	RC1933114X
	LP1933134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1933134X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933137X
D-150 thru D-190	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X
	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
D-170	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
D-190	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1714145(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146(5)	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
D-358	LP1714145(5)	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146(5)	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
DT-360	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X
DT-360 DTA-360	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.)										
(5) Flat Flywheel application requires AK-286 Adapter Kit (CAT 3208), all others may require AK-285. (See Flywheel Adapter Ring Kits.)										
(6) Mack Flywheel requires C026-0052 drive pins.										
(21) Two-plate kit requires AK-322 for new installation.										

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
NAVISTAR/IHC cont'd.										
DT-466 DTA-466	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X
	LP1714145 ⁽⁵⁾	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
	LP1989134	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	850	RC1989138X
DTA-360	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X
DV-462	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1686138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686640X
DV-550	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1931144 ⁽³⁾	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
	LP1989134	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
DVT-1573 DVT-573	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
DVT-800	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1714145	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
MV-404	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
MV-440	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X
	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
	LP1714145 ⁽⁵⁾	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
MV-446	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1989134 ⁽³⁾	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138 ⁽³⁾	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	850	RC1989138X
RD-372	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
RD-406	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
RD-406 thru RD-550	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X
	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
RD-550	LP1989134 ⁽³⁾	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
RD-450	LP1107142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	N/A
	LP1107145	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP1107148	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	N/A
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	RC1933114X
	LP1933117	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	CERAMIC	550	RC1933117X
	LP1933134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	400	RC1933134X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933137X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X

(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.)

(5) Flat Flywheel application requires AK-286 Adapter Kit (CAT 3208), all others may require AK-285. (See Flywheel Adapter Ring Kits.)

Application Listings – Packs

09-CLUTCHES

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
NAVISTAR/IHC cont'd.										
RD-501	LP1107142	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	N/A
	LP1107145	14"	PUSH	FLAT	15.500	1.75-10	1	ORGANIC	500	N/A
	LP1107148	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	N/A
	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1686138	14"	PUSH	FLAT	15.500	1.5-10	1	CERAMIC	650	RC1686640X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	RC1933114X
	LP1933134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	400	RC1933134X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933134X
LP1952142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	720	N/A	
UDT-429	LP1951147	15.5"	PUSH	1.750	15.875	1.75-10	1	CERAMIC	760	N/A
V-266 thru V-354	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	RC1933114X
	LP1933134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1933134X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933137X
V-304 V-305 V-345	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	RC1933114X
V-391 thru V-548	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	RC1933114X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1933137X
V-392	LP1505134	14"	PUSH	FLAT	15.500	1.5-10	1	ORGANIC	500	RC1047604X
V-392 thru V-605	LP1681143	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	650	RC1854618X
	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
V-537	LP1681144	14"	PULL	FLAT	15.500	1.75-10	1	ORGANIC	500	RC1854604X
	LP1681146	14"	PULL	FLAT	15.500	1.75-10	1	CERAMIC	500	RC1854618X
	LP1989134(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1989134X
	LP1989138(3)	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	CERAMIC	750	RC1989138X
V(VS)-549	LP1107143	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	700	N/A
	LP1107148	14"	PUSH	FLAT	15.500	1.75-10	1	CERAMIC	500	N/A
	LP1113143	14"	PUSH	1.093	15.500	1.75-10	2	CERAMIC	1200	RC1113606X
	LP1113149	14"	PUSH	1.093	15.500	1.75-10	2	ORGANIC	750	RC1113604X
	LP1707142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	650	RC1707607X
	LP1931134	13"	PUSH	1.062	14.125, 14.625	1.5-10	2	ORGANIC	600	RC1931134X
	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
V-800	LP1694142	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1694143	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	RC1777608X
	LP1694147	14"	PULL	2.937	15.500	1.75-10	2	CERAMIC	1300	N/A
	LP1694149	14"	PULL	2.937	15.500	1.75-10	2	ORGANIC	900	RC1777607X
	LP1714145	14"	PULL	FLAT	15.500	1.75-10	2	ORGANIC	850	RC1714604X
	LP1714146	14"	PULL	FLAT	15.500	1.75-10	2	CERAMIC	1200	RC1714618X
PERKINS										
354	LP1933114	13"	PUSH	FLAT	14.125, 14.625	1.25-10	1	ORGANIC	350	RC1933114X
	LP1933134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1933134X
	LP1933138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	350	RC1933137X
	LP1938124	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	ORGANIC	350	RC1938124X
	LP1938128	13"	PUSH	FLAT	14.125, 14.625	1.38-10	1	CERAMIC	350	RC1938127X
	LP1938134	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	ORGANIC	350	RC1938134X
	LP1938138	13"	PUSH	FLAT	14.125, 14.625	1.5-10	1	CERAMIC	500	RC1938137X

(3) Flat Flywheel application may require AK-315 Adapter Kit. (See Flywheel Adapter Ring Kits.)

09-CLUTCHES

Application Listings – Packs

ENGINE MAKE	PACK NUMBER (NEW)	INCH SIZE	PUSH /PULL	FLAT /POT	BOLT CIRCLE	SPLINE DIA.	DISC QTY	FRICTION MATERIAL	PEAK ENGINE TORQUE	PACK NUMBER (REMAN)
REO										
6-130A 6-142 6-145A 6-162 6-170A 6-185A 6-200 6-130A thru 8V-470	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X
RENAULT										
MS200/250	LP1935138(12)	13"	PUSH	FLAT	14.764 Dowels	1.5-10	1	CERAMIC	500	N/A
TIMBERJACK – ALL										
Cover Only Disc Only	1200610628(15) 1200191110	12" 12"	PUSH PUSH	FLAT FLAT	13.875 13.875	1.38-10 1.38-10	1 1	ORGANIC ORGANIC	300 300	RCA0628X N/A
Cover Only Disc Only	1200610628(15) 1200091251	12" 12"	PUSH PUSH	FLAT FLAT	13.875 13.875	1.38-10 1.38-10	1 1	CERAMIC CERAMIC	550 550	RCA0628X N/A
Cover Only Disc Only	1200610628(15) 1200092053	12" 12"	PUSH PUSH	FLAT FLAT	13.875 13.875	1.5-10 1.5-10	1 1	CERAMIC CERAMIC	550 550	RCA0628X N/A
Cover Only Disc Only	3300311930 1300092035	13" 13"	PUSH PUSH	FLAT FLAT	14.125, 14.625 14.125, 14.625	1.38-10 1.38-10	1 1	CERAMIC CERAMIC	600 600	N/A N/A
Cover Only Disc Only	3300311930 1300092036	13" 13"	PUSH PUSH	FLAT FLAT	14.125, 14.625 14.125, 14.625	1.5-10 1.5-10	1 1	CERAMIC CERAMIC	600 600	N/A N/A
WAUKESHAW										
135GZ	LP1505134 LP1938134 LP1938138	14" 13" 13"	PUSH PUSH PUSH	FLAT FLAT FLAT	15.500 14.125, 14.625 14.125, 14.625	1.5-10 1.5-10 1.5-10	1 1 1	ORGANIC ORGANIC CERAMIC	500 350 500	RC1047604X RC1938134X RC1938137X
140, 145 145GZ F817G	LP1067146 LP1952142 LP1952147	14" 15.5" 15.5"	PUSH PUSH PUSH	1.093 1.750 1.750	15.625 15.875 15.875	1.75-10 1.75-10 1.75-10	2 1 1	CERAMIC ORGANIC CERAMIC	1000 720 1030	N/A N/A N/A
140GZ	LP1931144	13"	PUSH	1.062	14.125, 14.625	1.75-10	2	ORGANIC	600	RC1931144X
140GZ F817G	LP1950142 LP1950147	15.5" 15.5"	PUSH PUSH	1.750 1.750	15.875 15.875	1.75-10 1.75-10	1 1	ORGANIC CERAMIC	650 900	N/A N/A
145-GK (GZ) (GKB)	LP1064142 LP1931144	14" 13"	PUSH PUSH	1.093 1.062	15.625 14.125, 14.625	1.75-10 1.75-10	2 2	ORGANIC ORGANIC	1000 600	N/A RC1931144X
554G	LP1952142	15.5"	PUSH	1.750	15.875	1.75-10	1	ORGANIC	720	N/A
WHITE										
8V-235 8V-470	LP1941134	13"	PUSH	FLAT	14.500	1.5-10	2	ORGANIC	600	RC1941134X

(12) New installation requires AD-308 Adapter Kit which must be ordered separately. (See Flywheel Adapter Ring Kits.)

(15) Available as Remanufactured Only.

NEW AND REMANUFACTURED CLUTCH PACK SPEC SHEET

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 11" CLUTCH ASSEMBLIES									
RC00331011X	REMAN	PUSH		FLAT		1.06 – 10	1	DAMP ORG	
RC00491023X	REMAN	PUSH		FLAT		1.06 – 10	1	DAMP ORG	
RC04650872X	REMAN	PUSH		FLAT		1.06 – 10	1	DAMP ORG	
RC10091023X	REMAN	PUSH		FLAT		1.06 – 10	1	DAMP ORG	
RC1857401BX	REMAN	PUSH		FLAT		1 – 23	1	DAMP ORG	
RC54733735X	REMAN	PUSH		FLAT		1.12 – 10	1	DAMP ORG	
RC55511011X	REMAN	PUSH		FLAT		1.06 – 10	1	DAMP ORG	
RC55513348X	REMAN	PUSH		FLAT		1.12 – 10	1	DAMP ORG	
RC55514148X	REMAN	PUSH		FLAT		1.12 – 26	1	DAMP ORG	
PACK FOR 12" CLUTCH ASSEMBLIES									
RC02630568X	REMAN	PUSH		FLAT		1.38 – 10	1	DAMP ORG	
RC06670134X	REMAN	PUSH		FLAT		1.12 – 10	1	DAMP ORG	
RC06671110X	REMAN	PUSH		FLAT		1.38 – 10	1	DAMP ORG	
RC12663368X	REMAN	PUSH		FLAT		1.5 – 10	1	DAMP ORG	
RC18653904X	REMAN	PUSH		FLAT		1.12 – 10	1	DAMP ORG	
RC19093904X	REMAN	PUSH		FLAT		1.12 – 10	1	DAMP ORG	
RC19094195X	REMAN	PUSH		FLAT		1.12 – 10	1	DAMP ORG	
RC54295121X	REMAN	PUSH		FLAT		1.25 – 10	1	DAMP ORG	
PACK FOR 13" CLUTCH ASSEMBLIES									
LP1931134(7)	NEW	PUSH		1.062	14.125, 14.625	1.5 – 10	2	ORGANIC	600
LP1931144(7)	NEW	PUSH		1.062	14.125, 14.625	1.75 – 10	2	ORGANIC	600
LP1933114	NEW	PUSH		FLAT	14.125, 14.625	1.25 – 10	1	ORGANIC	350
LP1933134	NEW	PUSH		FLAT	14.125, 14.625	1.5 – 10	1	ORGANIC	350
LP1933138	NEW	PUSH		FLAT	14.125, 14.625	1.5 – 10	1	CERAMIC	350
LP1937134(8)	NEW	PUSH		FLAT	14.125, 14.625	1.5 – 10	2	ORGANIC	600
LP1938104	NEW	PUSH		FLAT	14.125, 14.625	1.12 – 10	1	ORGANIC	350
LP1938114	NEW	PUSH		FLAT	14.125, 14.625	1.25 – 10	1	ORGANIC	350
(7) Flat Flywheel MUST Use AK-313 Adapter Kit. (8) Original Installation requires AK-313 Adapter Kit.									

09-CLUTCHES

Clutch Pack Specification Sheet

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 13" CLUTCH ASSEMBLIES, continued									
LP1938124	NEW	PUSH		FLAT	14.125, 14.625	1.38 -10	1	ORGANIC	350
LP1938128	NEW	PUSH		FLAT	14.125, 14.625	1.38 -10	1	CERAMIC	350
LP1938134(8)	NEW	PUSH		FLAT	14.125, 14.625	1.5 -10	1	ORGANIC	350
LP1938138	NEW	PUSH		FLAT	14.125, 14.625	1.5 -10	1	CERAMIC	500
LP1940134	NEW	PUSH		1.478	14.500	1.5 -10	2	ORGANIC	525
LP1940138	NEW	PUSH		1.478	14.500	1.5 -10	2	CERAMIC	725
LP1941134	NEW	PUSH		FLAT	14.500	1.5 -10	2	ORGANIC	600
LP1989134(7)	NEW	PUSH		1.062	14.125, 14.625	1.5 -10	2	ORGANIC	600
LP1989138(7)	NEW	PUSH		1.062	14.125, 14.625	1.5 -10	2	CERAMIC	750
LP2070146(8)	NEW	PULL		FLAT	14.125, 14.625	1.75 -10	2	CERAMIC	750
LP2070546	NEW	PULL		FLAT	14.125, 14.625	1.75 -10	2	CERAMIC	750
LP2077136	NEW	PUSH		FLAT	14.125, 14.625	1.75 -10	1	CERAMIC	500
LP2416136	NEW	PUSH		FLAT	375mm, 14.764	1.5 -10	1	CERAMIC	500
LP2416146	NEW	PUSH		FLAT	375mm, 14.764	1.75 -10	1	CERAMIC	500
RC05390094X	REMAN	PUSH		FLAT		1.12 - 10	1	DAMP ORG	
RC05390629X	REMAN	PUSH		FLAT		1.38 - 10	1	DAMP ORG	
RC1014766X	REMAN	PUSH	2835	0.795	15.625	1.5 - 10	2	DAMP ORG	500
RC18662824X	REMAN	PUSH		FLAT		1.5 - 10	1	DAMP ORG	
RC18662942X	REMAN	PUSH		FLAT		1.38 - 10	1	DAMP ORG	
RC18664182X	REMAN	PUSH		FLAT		1.5 - 10	1	DAMP CER	
RC1931134X	REMAN	PUSH	2025	1.062	14.125, 14.625	1.5 - 10	2	DAMP ORG	600
RC1931144X	REMAN	PUSH	2025	1.062	14.125, 14.625	1.75 - 10	2	DAMP ORG	600
RC1933114X	REMAN	PUSH	2646	FLAT	14.125, 14.625	1.25 - 10	1	DAMP ORG	400
RC1933117X	REMAN	PUSH	2646	FLAT	14.125, 14.625	1.25 - 10	1	DAMP CER	600
RC1935136X	REMAN	PUSH	2720	FLAT	14.762	1.5 - 10	1	DAMP CER	600
RC1937134X	REMAN	PUSH	2025	1.062	14.125, 14.625	1.5 - 10	2	DAMP ORG	600
RC1938124X	REMAN	PUSH	2378	FLAT	14.125, 14.625	1.38 - 10	1	DAMP ORG	350
RC1938127X	REMAN	PUSH	2378	FLAT	14.125, 14.625	1.38 - 10	1	DAMP CER	500
RC1938134X	REMAN	PUSH	2378	FLAT	14.125, 14.625	1.5 - 10	1	DAMP ORG	350
(7) Flat Flywheel MUST Use AK-313 Adapter Kit.									
(8) Original Installation requires AK-313 Adapter Kit.									

Clutch Pack Specification Sheet

09-CLUTCHES

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 13" CLUTCH ASSEMBLIES, continued									
RC1938137X	REMAN	PUSH	2378	FLAT	14.125, 14.625	1.5 – 10	2	DAMP CER	500
RC1940132X	REMAN	PUSH	1750	1.477	14.500	1.5 – 10	2	RIG-ORG	500
RC1940136X	REMAN	PUSH	1750	1.477	14.500	1.5 – 10	2	DAMP-CER	725
RC1941134X	REMAN	PUSH	2025	1.062	14.500	1.5 – 10	2	DAMP-ORG	600
RC1989134X	REMAN	PUSH	2025	1.062	14.125, 14.625	1.5 – 10	2	DAMP-ORG	600
RC1989138X	REMAN	PUSH	2025	1.062	14.125, 14.625	1.5 – 10	2	DAMP-CER	850
RC2070146X	REMAN	PULL	1632	1.062	14.125, 14.625	1.75 – 10	2	DAMP-CER	700
RC2070546X	REMAN	PULL	1632	1.062	14.125, 14.625	1.75 – 10	2	DAMP-CER	700
RC2077136X	REMAN	PUSH	2136	FLAT	14.125, 14.625	1.5 – 10	1	DAMP-CER	550
RC54355123X	REMAN	PUSH		FLAT		1.5 – 10	1	DAMP-ORG	
RC54355210X	REMAN	PUSH		FLAT		1.25 – 10	1	DAMP-ORG	
RC7040999X	REMAN	PUSH		1.477		1.5 – 10	2	DAMP-ORG	
PACK FOR 14" CLUTCH ASSEMBLIES									
LP1064142	NEW	PUSH		1.093	15.625	1.75 – 10	2	ORGANIC	1000
LP1067146	NEW	PUSH		1.093	15.625	1.75 – 10	2	CERAMIC	1000
LP1067157	NEW	PUSH		1.093	15.625	2 – 10	2	CERAMIC	1000
LP1070341	NEW	PULL	3600	2.937	15.500	2 – 10	2	DAMP-ORG	1150
LP1070342	NEW	PULL	3600	2.937	15.500	2 – 10	2	DAMP-CER	1400
LP1072135	NEW	PUSH		1.062	15.500	1.5 – 10	2	ORGANIC	600
LP1076138	NEW	PUSH		1.187	14.750	1.5 – 10	1	CERAMIC	500
LP10803461	NEW	PULL	3600	2.937	15.500	2 – 10	2	DAMP-CER	1250
LP10803482	NEW	PULL	3600	2.937	15.500	2 – 10	2	DAMP-ORG	1150
LP10805059	NEW	PULL	3600	2.937	15.500	2 – 10	2	DAMP-CER	1400
LP1086136	NEW	PUSH		FLAT	15.500	1.5 – 10	1	ORGANIC	500
LP1086138	NEW	PUSH		FLAT	15.500	1.5 – 10	1	CERAMIC	650
LP1107142	NEW	PUSH		FLAT	15.500	1.75 – 10	1	ORGANIC	500
LP1107143	NEW	PUSH		FLAT	15.500	1.75 – 10	1	CERAMIC	700
LP1107145	NEW	PUSH		FLAT	15.500	1.75 – 10	1	CERAMIC	500
LP1107148	NEW	PUSH		FLAT	15.500	1.75 – 10	1	CERAMIC	500
LP1113143	NEW	PUSH		1.093	15.500	1.75 – 10	2	CERAMIC	1000

09-CLUTCHES

Clutch Pack Specification Sheet

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 14" CLUTCH ASSEMBLIES, continued									
LP1113146	NEW	PUSH		FLAT	15.500	1.75 -10	1	CERAMIC	500
LP1113149	NEW	PUSH		1.093	15.500	1.75 -10	2	ORGANIC	750
LP1505134	NEW	PUSH		FLAT	15.500	1.5 -10	1	ORGANIC	500
LP1681143	NEW	PULL		FLAT	15.500	1.75 -10	1	CERAMIC	650
LP1681144	NEW	PULL		FLAT	15.500	1.75 -10	1	ORGANIC	450
LP1681146	NEW	PULL		FLAT	15.500	1.75 -10	1	CERAMIC	500
LP1694142	NEW	PULL		2.937	15.500	1.75 -10	2	ORGANIC	900
LP1694142S*	NEW	PULL		2.937	15.500	1.75 -10	2	ORGANIC	900
LP1694143	NEW	PULL		2.937	15.500	1.75 -10	2	CERAMIC	1300
LP1694147	NEW	PULL		2.937	15.500	1.75 -10	2	CERAMIC	1300
LP1694149	NEW	PULL		2.937	15.500	1.75 -10	2	ORGANIC	900
LP1695152	NEW	PULL		2.937	15.500	2 - 10	2	ORGANIC	900
LP1695152S*	NEW	PULL		2.937	15.500	2 - 10	2	ORGANIC	900
LP1695153	NEW	PULL		2.937	15.500	2 - 10	2	CERAMIC	1300
LP1695157	NEW	PULL		2.937	15.500	2 - 10	2	CERAMIC	1300
LP1695159	NEW	PULL		2.937	15.500	2 - 10	2	ORGANIC	900
LP1707142	NEW	PULL		2.937	15.500	1.75 -10	2	ORGANIC	650
LP1707145	NEW	PULL		2.937	15.500	1.75 -10	2	ORGANIC	650
LP1714145 ⁽¹³⁾	NEW	PULL		FLAT	15.500	1.75 -10	2	ORGANIC	850
LP1714146 ⁽¹³⁾	NEW	PULL		FLAT	15.500	1.75 -10	2	CERAMIC	1200
LP1714149 ⁽¹³⁾	NEW	PULL		FLAT	15.500	1.75 -10	2	ORGANIC	850
LP1714546	NEW	PULL		FLAT	15.500	1.75 -10	2	CERAMIC	1850
LP1760153	NEW	PULL		2.937	15.500	2 - 10	2	CERAMIC	1200
LP1760159	NEW	PULL		2.937	15.500	2 - 10	2	ORGANIC	850
LP2433136	NEW	PUSH		1.062	15.500	1.75 - 10	2	CERAMIC	830
MU390CX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CAR	1400
MU390DCX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CER	1400
MU390DOX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-ORG	1150
MU390EZCX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CAR	1400
* Spline Saver Pack (13) Flat Flywheel application requires AK-285 Adapter Kit.									

Clutch Pack Specification Sheet

09-CLUTCHES

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 14" CLUTCH ASSEMBLIES, continued									
MU390EZDCX	REMAN	PULL	3600	2.937	15.500	2 – 10	2	DAMP-CER	1400
MU390EZDOX	REMAN	PULL	3600	2.937	15.500	2 – 10	2	DAMP-ORG	1150
MU390EZKX	REMAN	PULL	4000	2.937	15.500	2 – 10	2	DAMP-KEV	1400
MU390KX	REMAN	PULL	4000	2.937	15.500	2 – 10	2	DAMP-KEV	1400
MU390ROX	REMAN	PULL	3600	2.937	15.500	2 – 10	2	RIG-ORG	1000
MU390SSCX	REMAN	PULL	3600	2.937	15.500	2 – 10	2	RIGID-CER	1150
MU390SSOX	REMAN	PULL	3600	2.937	15.500	2 – 10	2	RIGID-ORG	1000
MU400DCX	REMAN	PULL	3600	2.937	15.500	1.75 – 10	2	DAMP-CER	1400
MU400SSCX	REMAN	PULL	3600	2.937	15.500	1.75 – 10	2	RIGID-CER	1150
MU400SSOX	REMAN	PULL	3600	2.937	15.500	1.75 – 10	2	RIGID-ORG	1000
RC044STDCX	REMAN	PULL	2000	FLAT	15.500	1.75 – 10	2	DAMP-CER	1375
RC044STDOX	REMAN	PULL	2800	FLAT	15.500	1.75 – 10	2	DAMP-ORG	1250
RC055STDCX	REMAN	PULL	2000	FLAT	15.500	2 – 10	2	DAMP-CER	1375
RC055STDOX	REMAN	PULL	2800	FLAT	15.500	2 – 10	2	DAMP-ORG	1250
RC0588756X	REMAN	PUSH		FLAT		1.5 – 10	2	DAMP-ORG	
RC06321001X	REMAN	PUSH		FLAT		1.5 – 10	1	RIGID-ORG	
RC1047604X	REMAN	PUSH	2835	FLAT	15.500	1.5 – 10	1	DAMP-ORG	450
RC1072604X	REMAN	PUSH	2025	FLAT	15.500	1.5 – 10	2	DAMP-ORG	600
RC1072607X	REMAN	PUSH	2025	FLAT	15.500	1.5 – 10	2	DAMP-CER	900
RC1076604X	REMAN	PUSH	3190	1.187	14.750	1.5 – 10	1	DAMP-ORG	450
RC1086604X	REMAN	PUSH	2430	FLAT	15.500	1.5 – 10	1	DAMP-ORG	400
RC1098604X	REMAN	PUSH	2982	1.187	14.750	1.5 – 10	1	DAMP-ORG	400
RC1113604X	REMAN	PUSH	2430	1.093	15.500	1.75 – 10	2	DAMP-ORG	750
RC1113606X	REMAN	PUSH	2430	1.093	15.500	1.75 – 10	2	DAMP-CER	1000
RC1113646X	REMAN	PUSH	2430	FLAT	15.500	1.75 – 10	1	DAMP-CER	500
RC1113649X	REMAN	PUSH	2430	1.093	15.500	1.75 – 10	2	DAMP-ORG	750
RC1477583X	REMAN	PULL		FLAT		1.75 – 10	1	DAMP-CER	
RC1686607X	REMAN	PUSH	2325	FLAT	15.500	1.5 – 10	1	DAMP-CER	500
RC1686640X	REMAN	PUSH	2325	FLAT	15.500	1.5 – 10	1	DAMP-CER	500
RC1707607X	REMAN	PULL	2265	2.937	15.500	1.75 – 10	2	DAMP-ORG	1350
RC1714604X	REMAN	PULL	2805	FLAT	15.500	1.75 – 10	2	DAMP-ORG	1440

09-CLUTCHES

Clutch Pack Specification Sheet

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 14" CLUTCH ASSEMBLIES, continued									
RC1714618X	REMAN	PULL	2805	FLAT	15.500	1.75 - 10	2	DAMP-CER	1850
RC1714704X	REMAN	PULL	2805	FLAT	15.500	1.75 - 10	2	DAMP-ORG	1440
RC1714718X	REMAN	PULL	2805	FLAT	15.500	1.75 - 10	2	DAMP-CER	1850
RC1760646X	REMAN	PULL	2805	FLAT	15.500	2 - 10	1	DAMP-CER	600
RC1760706X	REMAN	PULL	2805	2.937	15.500	2 - 10	2	DAMP-CER	1200
RC1767608X	REMAN	PULL	2790	2.937	15.500	2 - 10	2	DAMP-CER	1300
RC1777607X	REMAN	PULL	3015	2.937	15.500	1.75 - 10	2	DAMP-ORG	1300
RC1777608X	REMAN	PULL	3015	2.937	15.500	1.75 - 10	2	DAMP-CER	1300
RC1778607X	REMAN	PULL	3015	2.937	15.500	2 - 10	2	DAMP-ORG	900
RC1778608X	REMAN	PULL	3015	2.937	15.500	2 - 10	2	DAMP-CER	1300
RC1778641X	REMAN	PULL	3015	2.937	15.500	2 - 10	2	RIGID-ORG	900
RC1854604X	REMAN	PULL	2475	FLAT	15.500	1.75 - 10	1	DAMP-ORG	400
RC1854618X	REMAN	PULL	2475	FLAT	15.500	1.75 - 10	1	DAMP-CER	600
RC390CX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CAR	1400
RC390DCX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CER	1400
RC390DOX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-ORG	1150
RC390EZCX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CAR	1400
RC390EZDCX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-CER	1400
RC390EZDOX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	DAMP-ORG	1150
RC390EZKX	REMAN	PULL	4000	2.937	15.500	2 - 10	2	DAMP-KEV	1400
RC390KX	REMAN	PULL	4000	2.937	15.500	2 - 10	2	DAMP-KEV	1400
RC390ROX	REMAN	PULL	3600	2.937	15.500	2 - 10	2	RIG-ORG	1000
RC400DCX	REMAN	PULL	3600	2.937	15.500	1.75 - 10	2	DAMP-CER	1400
RC400DOX	REMAN	PULL	3600	2.937	15.500	1.75 - 10	2	DAMP-ORG	1150
RC400EZDCX	REMAN	PULL	3600	2.937	15.500	1.75 - 10	2	DAMP-CER	1400
RC400EZDOX	REMAN	PULL	3600	2.937	15.500	1.75 - 10	2	DAMP-ORG	1150
RC400ROX	REMAN	PULL	3600	2.937	15.500	1.75 - 10	2	RIGID-ORG	1000
RC54245139X	REMAN	PUSH		FLAT		1.5 - 10	1	DAMP-ORG	
RC747DCX	REMAN	PULL	2800	FLAT	15.500	1.75 - 10	1	DAMP-CER	900
RC747DOX	REMAN	PULL	2800	FLAT	15.500	1.75 - 10	1	DAMP-ORG	800

Clutch Pack Specification Sheet

09-CLUTCHES

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 15-1/2" CLUTCH ASSEMBLIES									
LP1070911	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-ORG	1200
LP1070912	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1450
LP10839174	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1650
LP10839177	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-ORG	1250
LP10839181	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1400
LP10839193	NEW	PULL	4000	FLAT	16.625	2 – 10	2	DAMP-CER	1860
LP10892582	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1650
LP10893551	NEW	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1650
LP1943153(21)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1250
LP1943553(1)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1250
LP1950142	NEW	PUSH		1.75	15.875	1.75 – 10	1	ORGANIC	650
LP1950147	NEW	PUSH		1.75	15.875	1.75 – 10	1	CERAMIC	900
LP1951142	NEW	PUSH		1.75	15.875	1.75 – 10	1	ORGANIC	530
LP1951147	NEW	PUSH		1.75	15.875	1.75 – 10	1	CERAMIC	760
LP1952142	NEW	PUSH		1.75	15.875	1.75 – 10	1	ORGANIC	720
LP1952147	NEW	PUSH		1.75	15.875	1.75 – 10	1	CERAMIC	1030
LP2047151	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1850
LP2047151(21)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1850
LP2047153(21)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1450
LP2047159(21)	NEW	PULL		FLAT	16.625	2 – 10	2	ORGANIC	1050
LP2047553(1)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1450
LP2054151	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	2050
LP2054153(21)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1850
LP2054159(21)	NEW	PULL		FLAT	16.625	2 – 10	2	ORGANIC	1500
LP2054559(1)	NEW	PULL		FLAT	16.625	2 – 10	2	ORGANIC	1500
LP2215153(21)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1850
LP2215159(21)	NEW	PULL		FLAT	16.625	2 – 10	2	ORGANIC	1350
LP2215553(1)	NEW	PULL		FLAT	16.625	2 – 10	2	CERAMIC	1850
LP2326142(21)	NEW	PULL		FLAT	16.625	1.75 – 10	2	ORGANIC	1100
(1) When new cover assembly and a DK (Disc Kit) are used, order cover assembly without intermediate plate.									
(21) Two-Plate Kit requires AK-322 Adapter Kit for new installation.									

09-CLUTCHES

Clutch Pack Specification Sheet

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 15-1/2" CLUTCH ASSEMBLIES									
LP2326143(21)	NEW	PULL		FLAT	16.625	1.75 - 10	2	CERAMIC	1550
LP2326147(21)	NEW	PULL		FLAT	16.625	1.75 - 10	2	CERAMIC	1550
LP2326149(21)	NEW	PULL		FLAT	16.625	1.75 - 10	2	ORGANIC	1100
MU018EZCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	10SP/CAR	1650
MU018EZKX	REMAN	PULL	4000	FLAT	16.625	2 - 10	2	10SP/KEV	1650
MU018EZX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	10SP/CER	1650
MU018X	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	10SP/CER	1650
MU476ROX	REMAN	PULL	3600	FLAT	16.625	1.75 - 10	2	RIGID-ORG	1000
MU597CX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	DAMP-CAR	1450
MU597DCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	DAMP-CER	1450
MU597DOX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	DAMP-ORG	1200
MU597EZCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	DAMP-CAR	1450
MU597EZDCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	DAMP-CER	1450
MU597EZDOX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	DAMP-ORG	1200
MU597EZKX	REMAN	PULL	4000	FLAT	16.625	2 - 10	2	DAMP-KEV	1450
MU597KX	REMAN	PULL	4000	FLAT	16.625	2 - 10	2	DAMP-KEV	1450
MU597ROX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	RIG-ORG	1000
MU597SSCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	RIGID-CER	1150
MU597SSOX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	RIGID-ORG	1000
MU698EZCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	9SP/CAR	1650
MU698EZKX	REMAN	PULL	4000	FLAT	16.625	2 - 10	2	9SP/KEV	1650
MU698EZX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	9SP/CER	1650
MU698X	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	9SP/CER	1650
MU700EZCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	7SP/CAR	1650
MU700EZKX	REMAN	PULL	4000	FLAT	16.625	2 - 10	2	7SP/KEV	1650
MU700EZX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	7SP/CER	1650
MU700X	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	7SP/CER	1650
RC018EZCX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	10SP/CAR	1650
RC018EZKX	REMAN	PULL	4000	FLAT	16.625	2 - 10	2	10SP/KEV	1650
RC018EZX	REMAN	PULL	3600	FLAT	16.625	2 - 10	2	10SP/CER	1650

(21) Two-Plate Kit requires AK-322 Adapter Kit for new installation.

Clutch Pack Specification Sheet

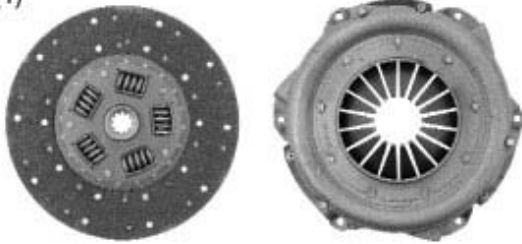
09-CLUTCHES

PACK #	NEW/ REMAN	PUSH/ PULL	PLATE FORCE	FLYWHEEL FLAT/POT	BOLT CIRCLE	SPLINE DIAMETER	DISC QTY	DISC TYPE	TORQUE LBS. FT.
PACK FOR 15-1/2" CLUTCH ASSEMBLIES, continued									
RC018X	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	10SP/CER	1650
RC476DCX	REMAN	PULL	3600	FLAT	16.625	1.75 – 10	2	DAMP-CER	1450
RC476DOX	REMAN	PULL	3600	FLAT	16.625	1.75 – 10	2	DAMP-ORG	1200
RC597CX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CAR	1450
RC597DCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1450
RC597DOX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-ORG	1200
RC597EZCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CAR	1450
RC597EZDCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-CER	1450
RC597EZDOX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	DAMP-ORG	1200
RC597EZKX	REMAN	PULL	4000	FLAT	16.625	2 – 10	2	DAMP-KEV	1450
RC597KX	REMAN	PULL	4000	FLAT	16.625	2 – 10	2	DAMP-KEV	1450
RC597ROX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	RIG-ORG	1000
RC698EZCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	9SP/CAR	1650
RC698EZKX	REMAN	PULL	4000	FLAT	16.625	2 – 10	2	9SP/KEV	1650
RC698EZCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	9SP/CER	1650
RC698X	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	9SP/CER	1650
RC700EZCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	7SP/CAR	1650
RC700EZKX	REMAN	PULL	4000	FLAT	16.625	2 – 10	2	7SP/KEV	1650
RC700EZCX	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	7SP/CER	1650
RC700X	REMAN	PULL	3600	FLAT	16.625	2 – 10	2	7SP/CER	1650

1. When new cover assembly & a DK (Disc Kit) are used, order cover assembly without intermediate plate.
2. Flat Flywheel application requires AK-322 Adapter Kit.
3. Flat Flywheel application may require AK-315 Adapter Kit.
4. Flat Flywheel application may require AK-313 Adapter Kit.
5. Flat Flywheel application requires AK-286 Adapter Kit (Cat. 3208); all others may require AK-285.
6. Mack Flywheel requires C026-0052 drive pins.
7. Flat Flywheel MUST use AK-313 Adapter Kit.
8. Original Installation requires AK-313 Adapter Kit.
9. Flat Flywheel application MUST use AK-316 Adapter Kit.
10. CB-145 replaces Mack Bearing #366KBA142A.
11. Interference may be experienced in some S.A.E. #2 Bell Housings.
12. New Installation requires AK-308 Adapter Kit which must be ordered separately.
13. Flat Flywheel application requires AK-285 Adapter Kit.
14. CB-144 Bearing replaces Mack Bearing #366KB313A.
15. Available as remanufactured only.
16. Engine torque may require the use of Rigid Ceramic Disc Assemblies in this application.
17. V/6 GMC Gas Engines equipped with new process 4 and 5 speed transmissions with Bell Housing Part #3901127, 643184, and 643193 may encounter interference with the 330-061-1938 cover assembly.
18. Pack includes AK-322 Adapter Kit
19. Pack includes AK-326 Adapter Kit (strap drive) & intermediate plate.
20. The original cover assembly is sometimes piloted by dowel pins (HINO Applications). The Lipe Cover Assembly has reamed mounting bolt holes and the dowel pins are not necessary, and must be removed prior to clutch installation.
21. Two-Plate Kit requires AK-322 Adapter Kit for new installation.
22. Flat Flywheel application requires AK-206 Adapter Kit.
23. Initial installation requires AK-208 Adapter Kit.

Push Type, Single Plate

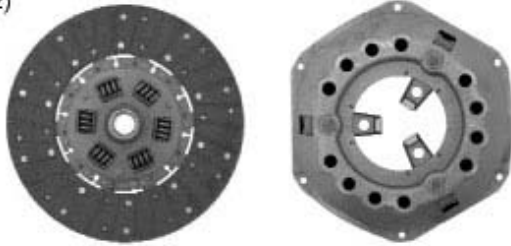
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Notes:

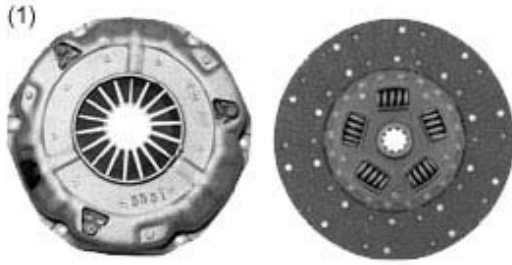
- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

(2)



SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Pic. #	Core Group
RC10091023X	Remanufactured Single Plate, (Cone Diaphragm) Push Type Clutch Pack	RCA1009X	RCD1023RX	Damp Organic	1-1/16" - 10T	30 lbs.	Ford	1	CA1101
RC18574018X	Remanufactured Single Plate, Push Type Clutch Pack	RCA1857X	RCD4018RX	Damp Organic	1" - 23T	30 lbs.	Dodge	2	CA1101

Push Type, Single Plate



Features:

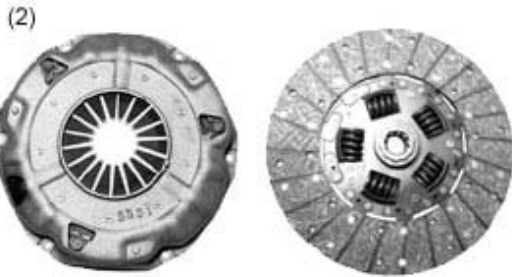
- Diaphragm Style Cover

Specifications:

Approximate Weight 28 lbs.

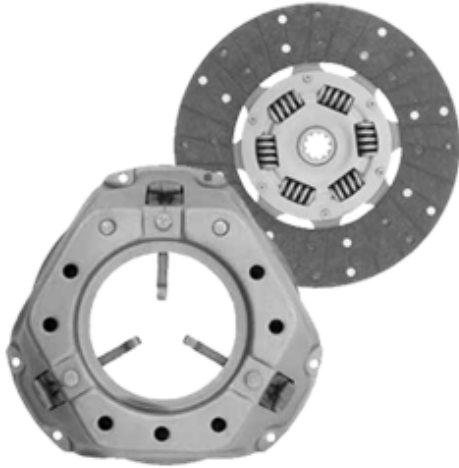
Notes:

- 1) Discs are remanufactured.



SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Diaphragm	Application	Pic. #	Core Group
RC54733735X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5473X	RCD3735RX	Damp Organic	1-1/8" – 10T	Flat	Chevrolet – GMC	1	CA1101
RC55511011X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5505X	RCD1011RX	Damp Organic	1-1/16" – 10T	Cone	Special	2	CA1101
RC55513348X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5551X	RCD3348RX	Damp Organic	1-1/8" – 10T	Crown	Chevrolet – GMC	2	CA1101
RC55514148X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5551X	RCD4148RX	Damp Organic	1-1/8" – 26T	Crown	Chevrolet – GMC	2	CA1101

Push Type, Single Plate

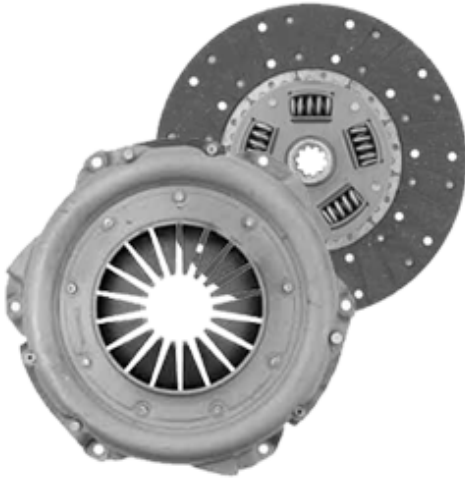


Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC04650872X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0465X	RCD0872RX	Damp Organic	1-1/16" - 10T	23 lbs.	Ford	CA1101

Push Type, Single Plate

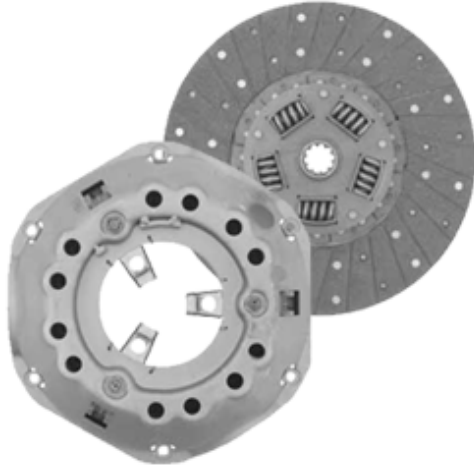


Notes:

- 1) Discs are remanufactured.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC00331011X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0033X	RCD1011RX	Damp Organic	1-1/16" - 10T	30 lbs.	Ford	CA1101
RC00491023X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0049X	RCD1023RX	Damp Organic	1-1/16" - 10T	30 lbs.	Ford	CA1101

Push Type, Single Plate



Notes:

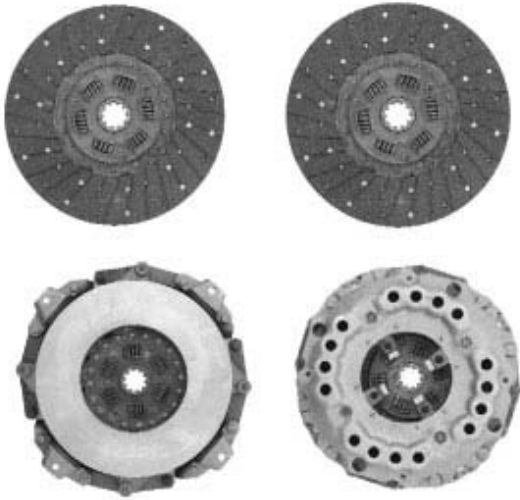
- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC18653904X	Remanufactured Single Plate, Push Type Clutch Pack	RCA1865X	RCD3904RX	Damp Organic	1-1/8" - 10T	28 lbs.	Chevrolet-GMC (Gas)	CA1201

Push Type, Two Plate

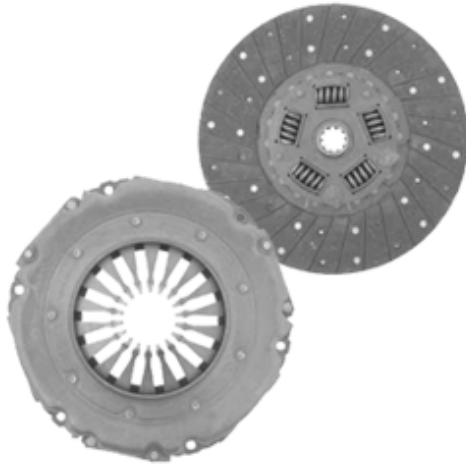
Notes:

- 1) Discs are remanufactured.



SKU#	Product Description	Disc Type	Spline Size	Approximate Weight	Application	Core Group
RC12663368X	Remanufactured Two Plate, Push Type Clutch Pack	Damp Organic (2)	1-1/2" - 10T	59 lbs.	Chevrolet-GMC	CA1201

Push Type, Single Plate



Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC19093904X	Remanufactured Single Plate, (Bent Diaphragm) Push Type Clutch Pack	RCA1909X	RCD3904RX	Damp Organic	1-1/8" – 10T	28 lbs.	Chevrolet-GMC (Gas)	CA1201
RC19094195X	Remanufactured Single Plate, (Bent Diaphragm) Push Type Clutch Pack	RCA1909X	RCD4195RX	Damp Organic	1-1/8" – 10T	28 lbs.	Chevrolet-GMC (Diesel)	CA1201

Push Type, Single Plate

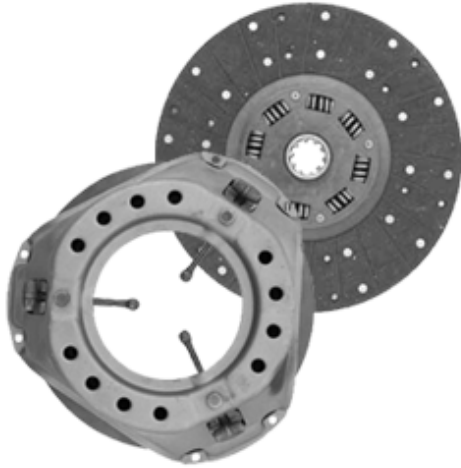


Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC06281251X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0628X	RCD1251RX	Damp Ceramic	1-1/2" - 10S	42 lbs.	Timberjack	LP1201
RC06670134X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0667X	RCD0134RX	Damp Organic	1-1/8" - 10T	34 lbs.	Chevrolet-GMC	LP1201
RC06671110X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0667X	RCD1110RX	Damp Organic	1-3/8" - 10T	25 lbs.	Ford	LP1201

Push Type, Single Plate

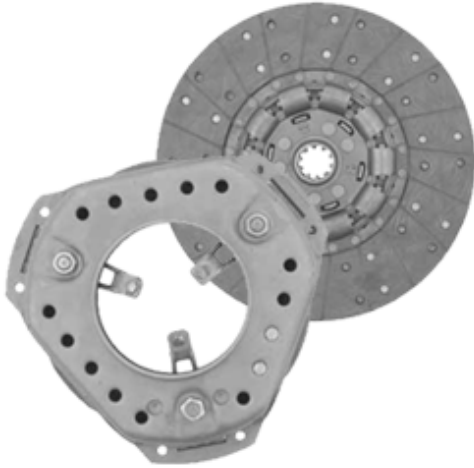


Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC02630568X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0263X	RCD0568RX	Damp Organic	1-3/8" - 10T	30 lbs.	Ford	CA1201

Push Type, Single Plate



Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC54295121X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5429X	RCD5121RX	Damp Organic	1-1/4" - 10T	34 lbs.	International	CA1201

Push Type, Single Plate

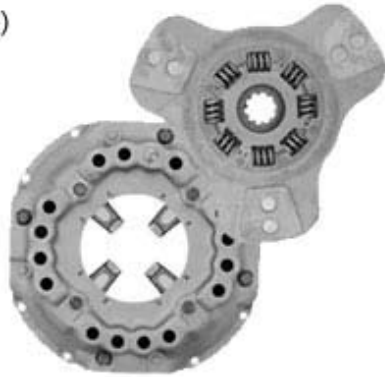
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Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

(2)

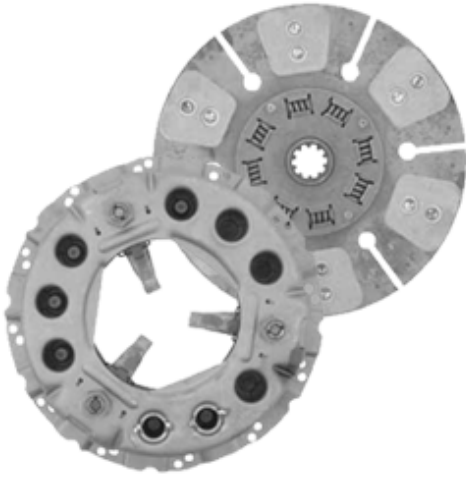


(3) Diaphragm Style Cover
(not illustrated)

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Pic. #	Core Group
RC18662824X	Remanufactured Single Plate, Push Type Clutch Pack	RCA1866X	RCD2824RX	Damp Organic	1-1/2" - 10T	35 lbs.	Chevrolet-GMC	1	CA1301
RC18662942X	Remanufactured Single Plate, Push Type Clutch Pack	RCA1866X	RCD2942RX	Damp Organic	1-3/8" - 10T	35 lbs.	Dodge	1	CA1301
RC18664182X	Remanufactured Single Plate, Push Type Clutch Pack	RCA1882X	RCD4182RX	Damp Ceramic	1-1/2" - 10T	33 lbs.	Chevrolet-GMC	2	CA1301
RC19191027X	Remanufactured Single Plate, Push Type Clutch Pack - Diaphragm	RCA1919X	N/A	Damp Ceramic	1-1/2" - 10T	45 lbs.	Chevrolet-GMC	3	CA1301

Push Type, Single Plate

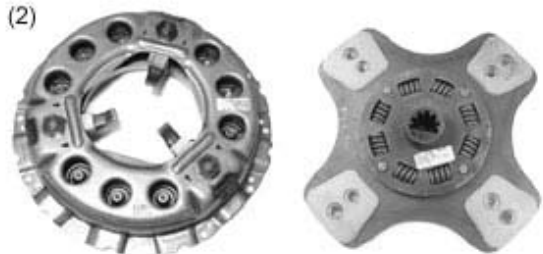
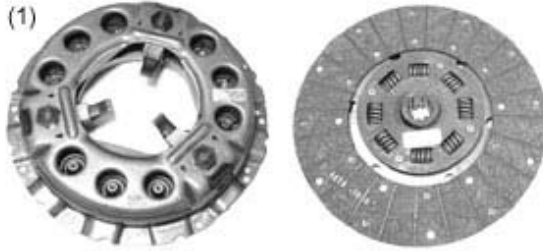
Flat Flywheel, 1.75"-10 Spline



SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Approx. Weight	Core Group
RC2416146X	Reman. Push Type, Single Plate, Flat Flywheel, 1.75"-10 Spline, 13" Lipe Clutch Pack	3300612416	3300092425	Damp Ceramic	500	375mm 14.764	Various	46 lbs.	LP3301

Push Type, Single Plate

Flat Flywheel, 1.25"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.
- Replacement disc assemblies available in new only.

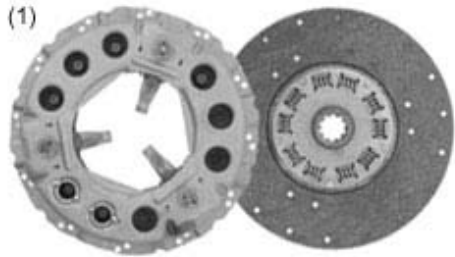
Specifications:

Approximate Weight 35 lbs.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Picture Number	Core Group
RC1933114X	Reman. Push Type, Single Plate, Flat Flywheel, 1.25"-10 Spline	RC3301933X	1300091802	Damp Organic	350	14.125 14.625	Perkins Navistar	1	LP3301
RC1933117X	Reman. Push Type, Single Plate, Flat Flywheel, 1.25"-10 Spline	RC3301933X	1300091902	Damp Ceramic	600	14.125 14.625	Navistar	2	LP3301

Push Type, Single Plate

Flat Flywheel, 1.38"-10 Spline

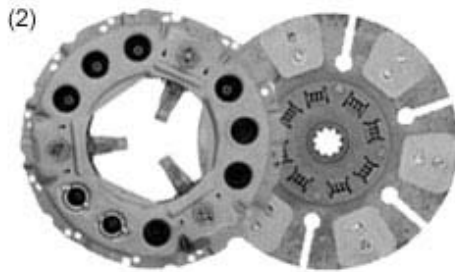


Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.
- Replacement disc assemblies available in new only.

Specifications:

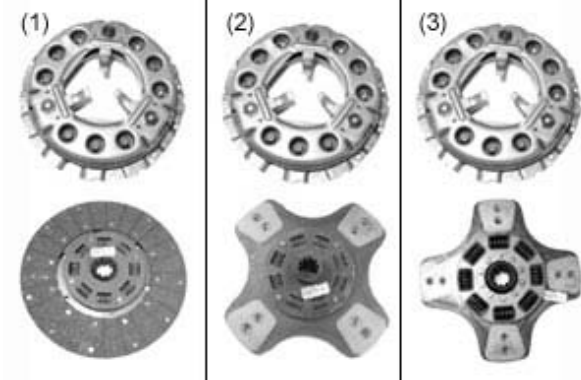
Approximate Weight 44 lbs.



SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Pic. #	Core Group
RC1938124X	Reman. Push Type, Single Plate, Flat Flywheel, 1.38"-10 Spline	RC3301938X	1300091803	Damp Organic	350	14.125 14.625	Ford/Dodge	1	LP3301
RC1938127X	Reman. Push Type, Single Plate, Flat Flywheel, 1.38"-10 Spline	RC3301938X	1300091903	Damp Ceramic	350	14.125 14.625	Ford/Dodge	2	LP3301

Push Type, Single Plate

Flat Flywheel, 1.5"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.
- Replacement disc assemblies available in new only.

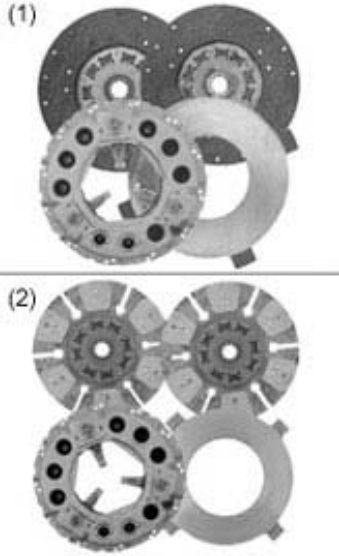
Specifications:

Approximate Weight 45 lbs.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Pic. #	Core Group
RC1933134X	Reman. Push Type, Single Plate, Flat Flywheel	3300311933	1300091135	Damp Organic	350	14.125 14.625	Perkins	1	LP3301
RC1935136X	Reman. Push Type, Single Plate, Flat Flywheel	RC3301935X	3300091865	Damp Ceramic	500	375 mm 14.764	Renault	2	LP3301
RC1938134X	Reman. Push Type, Single Plate, Flat Flywheel	RC3301938X	1300091135	Damp Organic	350	14.125 14.625	Chevrolet GMC	1	LP3301
RC1938137X	Reman. Push Type, Single Plate, Flat Flywheel	RC3301938X	1300091904	Damp Ceramic	500	14.125 14.625	Chevrolet GMC	2	LP3301
RC2077136X	Reman. Push Type, Single Plate, Flat Flywheel	RC3302077X	3300092078	Damp Ceramic	500	14.125 14.625	CAT 3116 Engine CAT 3126 Engine	3	LP3301

Push Type, Two Plate

1.062 Recess Flywheel, 1.5"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly, new disc assembly and new intermediate plate.

Specifications:

Approximate Weight 68 lbs.

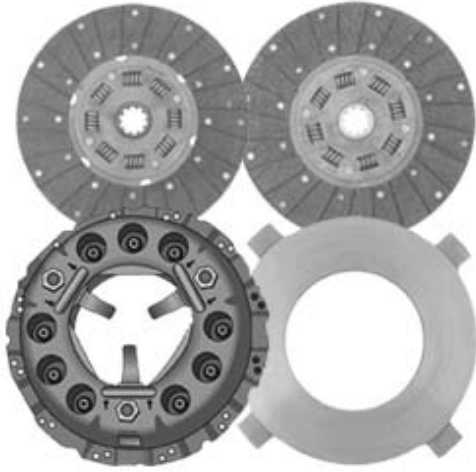
Notes:

- 1) ** For Flat Flywheel must use **AK-315** Adapter Kit.
- 2) *** For Flat Flywheel must use **AK-316** Adapter Kit.

SKU#	Product Description	Cover Assy.	Disc Assy.	Intermed. Plate	Disc Type	Max. Torq.	Bolt Circle	Application	Pic. #	Core Group
RC1931134X	Reman. Push Type, Two Plate, 1.062** Recess Flywhl.	RC3301931X	1300091134 (FWS) 1300091135 (PPS)	C0250094	Damp Organic	600	14.125 14.625	Cummins	1	LP3301
RC1937134X	Reman. Push Type, Two Plate, 1.062*** Recess Flywhl.	RC3301937X	1300091134 (FWS) 1300091135 (PPS)	C0250094	Damp Organic	600	14.125 14.625	Chev-GMC Cummins	1	LP3301
RC1989134X	Reman. Push Type, Two Plate, 1.062** Recess Flywhl.	RC3301989X	1300091134 (FWS) 1300091135 (PPS)	C0250094	Damp Organic	600	14.125 14.625	Navistar Ford	1	LP3301
RC1989138X	Reman. Push Type, Two Plate, 1.062** Recess Flywhl.	RC3301989X	1300091530 (FWS) 1300091531 (PPS)	C0250094	Damp Ceramic	750	14.125 14.625	Navistar Ford	2	LP3301

Push Type, Two Plate

1.062 Recess Flywheel, 1.75"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly, new disc assembly and new intermediate plate.

Specifications:

Approximate Weight 70 lbs.

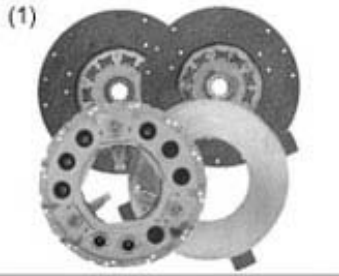
Notes:

- 1) ** For Flat Flywheel must use AK-315 Adapter Kit.

SKU#	Product Description	Cover Assembly	Disc Assemblies	Intermediate Plate	Disc Type	Max. Torque	Bolt Circle	Application	Core Group
RC1931144X	Reman. Push Type, Two Plate, 1.062** Recess Flywheel, 1.75"-10 Spline	RC3301931X	1300091136 (FWS) 1300091137 (PPS)	C0250094	Damp Organic	600	14.125 14.625	Cummins	LP3301

Push Type, Two Plate

1.478 Recess Flywheel, 1.5"-10 Spline

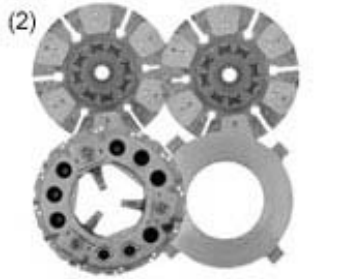


Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly, new disc assembly and new intermediate plate.

Specifications:

Approximate Weight 81 lbs.



SKU#	Product Description	Cover Assy.	Disc AssY.	Intermed. Plate	Disc Type	Max. Torque	Bolt Circle	Application	Pic. #	Core Group
RC1940132X	Reman. Push Type, Two Plate, 1.478 Recess Flywheel, 1.5"-10 Spline	RC3301940X	1300060830	C0250096	Rigid Organic	-	-	Ford Gas	1	LP3301
RC1940136X	Reman. Push Type, Two Plate, 1.478 Recess Flywheel, 1.5"-10 Spline	RC3301940X	1300091530 (FWS) 1300091531 (PPS)	C0250096	Damp Ceramic	-	-	Ford Gas	2	LP3301
RC1941134X	Reman. Push Type, Two Plate, 1.478 Recess Flywheel, 1.5"-10 Spline	RC3301941X	1300091134 (FWS) 1300091135 (PPS)	C0250094	Damp Organic	600	14.500	Cat 3208	1	LP3301

Pull Type, Two Plate

Flat Flywheel, 1.75"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.

Specifications:

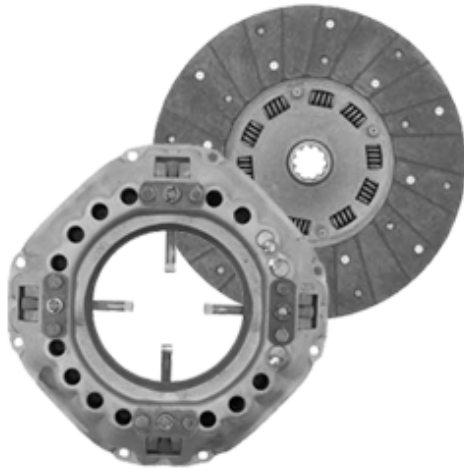
Application CAT 3116 Engine (215 HP and up) and CAT 3126 Engine

Notes:

- 1) *** Original installation requires AK-313 Adapter Kit.
- 2) **LP2070546** and **RC2070546X** includes AK313 adapter ring.

SKU#	Product Description	Cover Assembly	Disc Assemblies	Intermediate Plate	Disc Type	Max. Torque	Bolt Circle	Approximate Weight	Core Group
RC2070146X	Reman. Pull Type, Two Plate, Flat*** Flywheel. 1.75-10 Spline	RC3302070X	3300092073M (FWS) 3300092074M (PPS)	C0250094	Damp Ceramic	750	14.125 14.625	77 lbs.	LP3302
RC2070546X	Reman. Pull Type, Two Plate, Flat Flywheel. 1.75-10 Spline - includes AK313 Adapter Ring	RC3302070X	3300092073M (FWS) 3300092074M (PPS)	C0250094	Damp Ceramic	750	14.125 14.625	87 lbs.	LP3302

Push Type, Single Plate



Features:

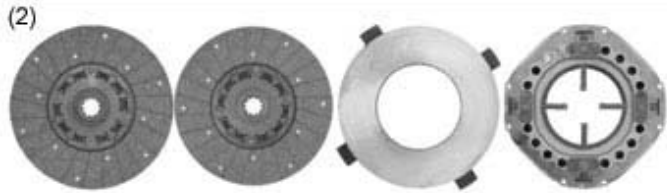
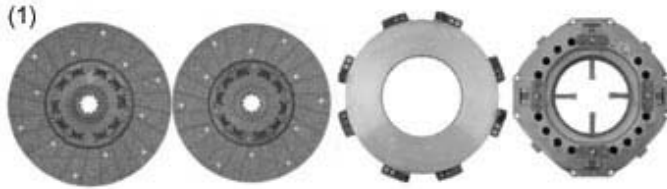
- Remanufactured

Notes:

- 1) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC03860629KX	Remanufactured Single Plate, Push Type Clutch Pack	RCA0386X	RCD0629RX	Damp Kevlar	1-3/8" - 10T	34 lbs.	Ford	CA1301
RC05390094X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0539X	RCD0094RX	Damp Organic	1-1/8" - 10T	35 lbs.	Chevrolet-GMC	CA1301
RC05390629X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0539X	RCD0629RX	Damp Organic	1-3/8" - 10T	34 lbs.	Ford	CA1301

Push Type, Two Plate



Specifications:

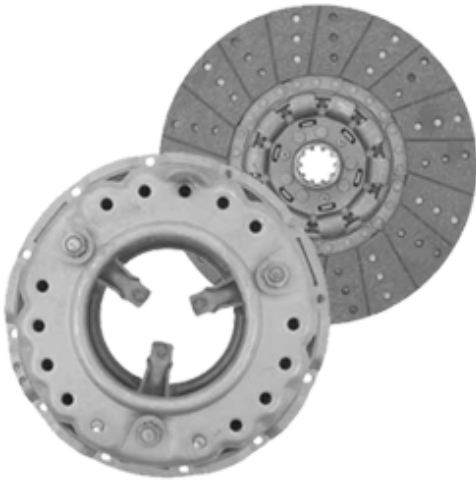
Reman. Cover Assembly RCA1014X

Notes:

- 1) RC7040999X requires AK313 adapter ring.

SKU#	Product Description	Disc Type	Spline Size	Approx. Weight	Application	Pic. #	Core Group
RC1014766X	Remanufactured Two Plate, Push Type Clutch Pack	Damp Organic (2)	1-1/2" - 10T	70 lbs.	Ford Gas, Flywheel Depth 1.477"	1	MU1303
RC7040999X	Remanufactured Two Plate, Push Type Clutch Pack	Damp Organic (2)	1-1/2" - 10T	59 lbs.	Ford, Cat Engine	2	MU1303

Push Type, Single Plate



Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC54355123X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5435X	RCD5123RX	Damp Organic	1-1/2" - 10T	49 lbs.	Navistar	CA1301
RC54355210X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5435X	RCD5210RX	Damp Organic	1-1/4" - 10T	49 lbs.	Navistar	CA1301

Pull Type, Single Plate



SKU#	Product Description	Disc Type	Spline Size	Approximate Weight	Application	Core Group
RC1477583X	Remanufactured Single Plate, (Diaphragm) Pull Type Clutch Pack	Damp Ceramic	1-3/4" - 10T	63 lbs.	Ford 7.8 L.	CA1402

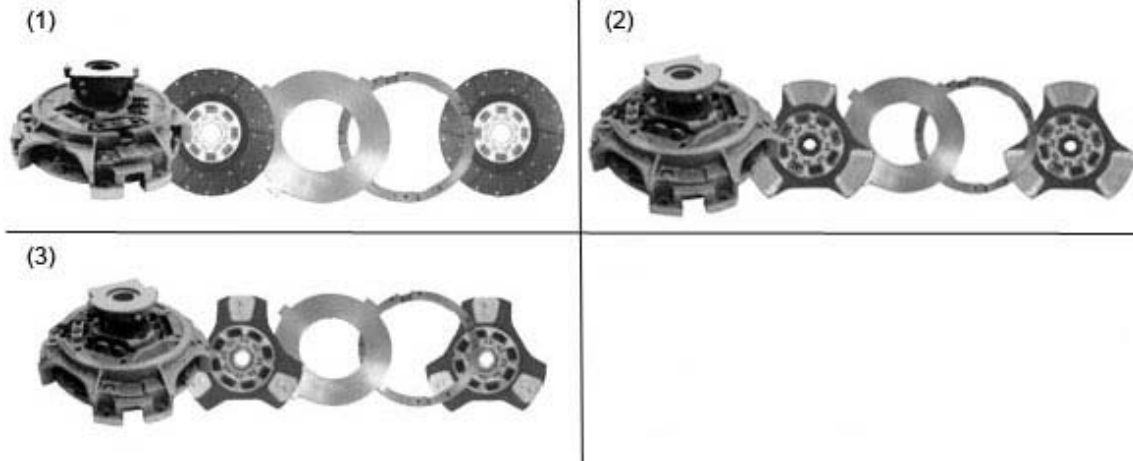
09-CLUTCHES 14" COOL Standard Clutch Packs – Single Plate

14" COOL Standard Clutch Packs – Single Plate



SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Pic. #
N10768316	New Single Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	Organic	440	7"	N127262	1
N1076835	New Single Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	3 Pad – CB	620	7"	N128276	2
N1079151	New Single Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	4 Pad – CB	650	7"	N127405	3

14" COOL Standard Clutch Packs – Two Plate



Includes Adaptor Ring and Center Plate

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Center Plate Pt#	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Rear Disc Pt# (Press Plate Side)	Pic. #
N10723710	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	2800	8	3 Pad VTL-CB	860	PL1480AR	7"	N128578	N128579	3
N10723722	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	2800	8	3 Pad - CB	860	PL1480AR	7"	N128275	N128276	2
N10734222	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	2800	8	3 Pad - CB	900	PL1480AR	7"	N128231	N128232	2
N10734224	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	2800	8	4 Pad - CB	1000	PL1480AR	7"	N128229	N128230	-
N10770116	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	2800	8	Organic	800	PL1480AR	7"	N127261	N127262	1
N10770316	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	2800	8	Organic	800	PL1480AR	7"	N127273	N127274	1

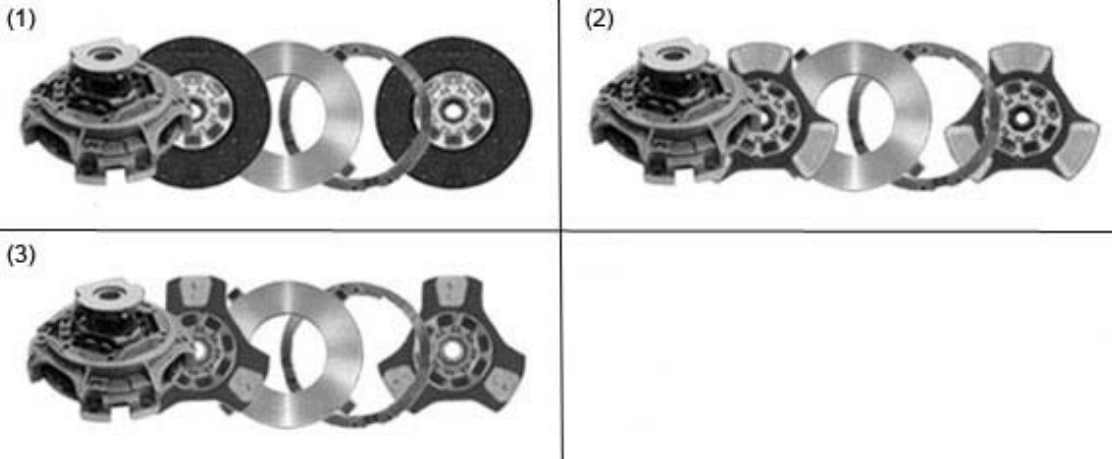
14" COOL-N-EZ® Clutch Packs – Single Plate



COOL-N-EZ® Clutches are a direct replacement for Eaton/Spicer® Stamped Steel Angle Spring Clutch

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Pic. #
N1076835CE	New Single Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	3 Pad – CB	620	7"	N128276	2
N1079151CE	New Single Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	4 Pad – CB	650	7"	N127405	3

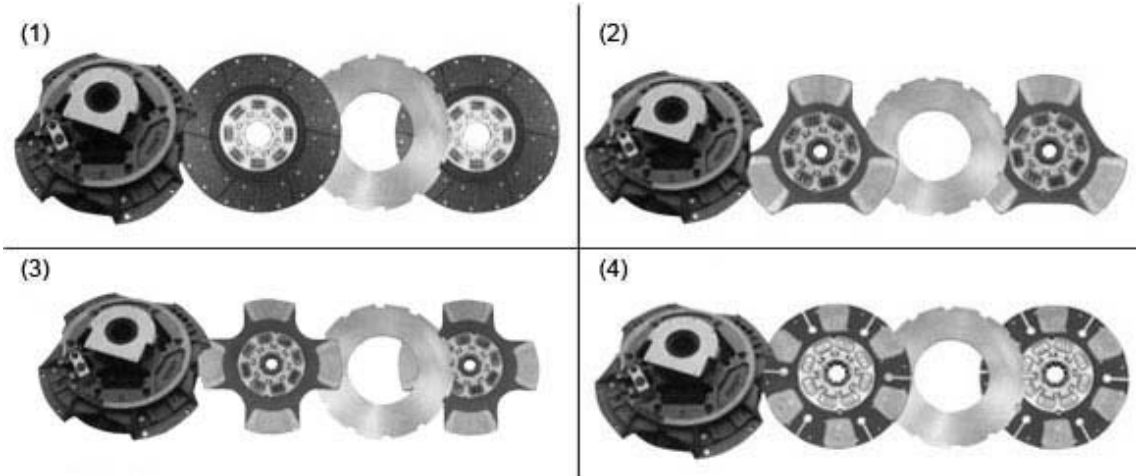
14" COOL-N-EZ® Clutch Packs – Two Plate



Includes Adaptor Ring and Center Plate
 COOL-N-EZ® Clutches are a direct replacement for
 Eaton/Spicer® Stamped Steel Angle Spring Clutch

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Center Plate Pt#	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Rear Disc Pt# (Press Plate Side)	Pic. #
N10723710CE	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	3 Pad VTL-CB	860	PL1480AR	7"	CD128578	CD128579	3
N10723722CE	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	3 Pad - CB	860	PL1480AR	7"	CD128275	CD128276	2
N10770116CE	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	Organic	800	PL1480AR	7"	CD127261	CD127262	1
N10770316CE	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3200	8	Organic	800	PL1480AR	7"	CD128238	CD128239	1

14" EZ-N-LITE® Clutch Packs



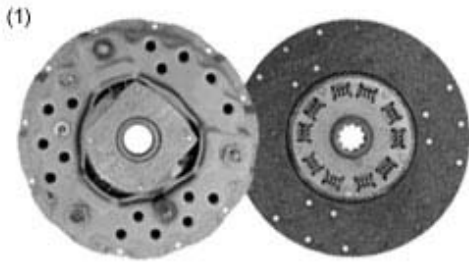
Note: *Carbotic® (Wellman Friction Products)

EZ-N-LITE® Clutches are a direct replacement for Eaton/Spicer® EZ Pedal®

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Center Plate Pt#	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Rear Disc Pt# (Press Plate Side)	Pic. #
N10803461	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3600	8	3 Pad - CB	1000	PL1603	7"	N128231	N128232	2
N10803482	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3600	8	Organic	1150	PL1603	7"	N127273	N127274	1
N10803490	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3600	8	6 Pad - CB	1400	PL1603	7"	N128101	N128102	4
N10803553	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3600	8	3 Pad - CB	1000	PL1603	7"	N128275	N128276	2
N10803582	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3600	8	Organic	1150	PL1603	7"	N127261	N127262	1
N10805059	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3600	8	4 Pad - CB	1400	PL1603	7"	N128229	N128230	3
N10805059C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3600	8	4 Pad - Carbotic*	1400	PL1603	7"	N128229C	N128230C	3
N10806359	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3600	8	4 Pad - CB	1250	PL1603	7"	N127404	N127405	3

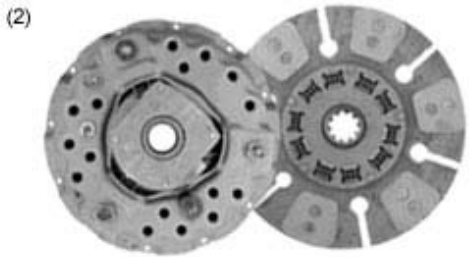
Pull Type, Single Plate

Flat Flywheel, 1.75"-10/2.0"-10 Spline



Features:

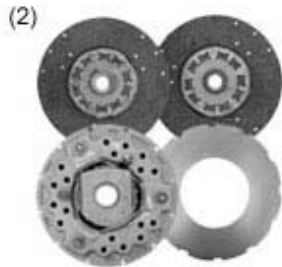
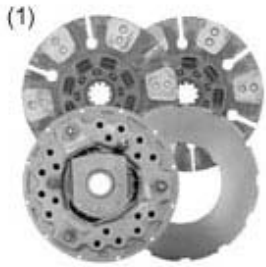
- Reman. Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.



SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Approx. Weight	Application	Pic. #	Core Group
RC1760646X	Reman. 14" Pull Type, Single Plate, Flat Flywheel, 2"-10 Spline	RC141760X	1400092302	Damp Ceramic	650	15.500	51 lbs.	Various	2	LP1402
RC1854604X	Reman. Pull Type, Single Plate, Flat Flywheel, 1.75"-10 Spline	RC141854X	1400092213	Damp Organic	500	15.500	70 lbs.	Various	1	LP1402
RC1854618X	Reman. Pull Type, Single Plate, Flat Flywheel, 1.75"-10 Spline	RC141854X	1400092211	Damp Ceramic	650	15.500	66 lbs.	Various	2	LP1402

Pull Type, Two Plate

2.937 Recess Flywheel, 1.75"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly, new disc assemblies and new intermediate plate.

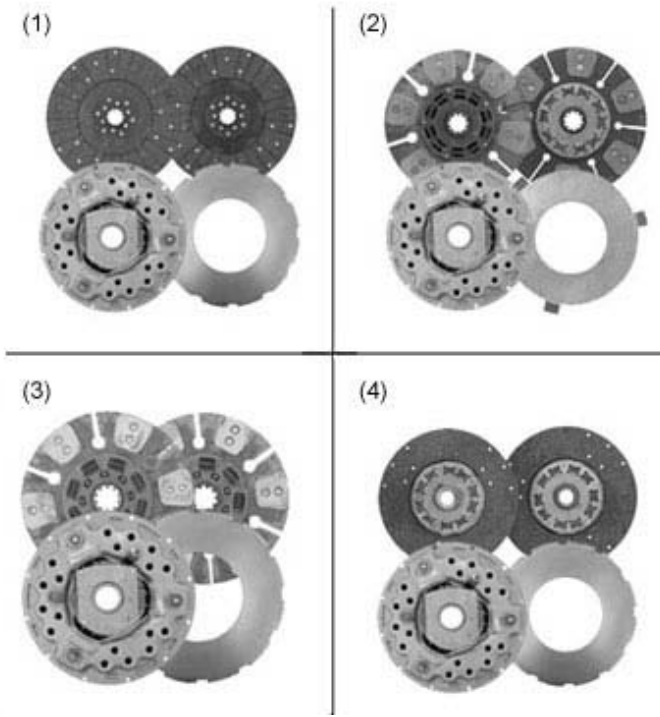
Specifications:

Approximate Weight 100 lbs.

SKU#	Product Description	Cover Assy.	Disc Assy.	Intermed. Plate	Disc Type	Max. Torq.	Bolt Circle	App.	Pic. #	Core Group
RC1707607X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 1.75"-10 Spline	RC141707X	1400092212 1400092213	C0250070	Damp Organic	1350	15.500	Chevrolet GMC Ford Navistar	2	LP1402
RC1777607X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 1.75"-10 Spline	RC141777X	1400092303 1400092304	C0250070	Damp Organic	1300	15.500	Chevrolet GMC Ford Navistar	2	LP1402
RC1777608X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 1.75"-10 Spline	RC141777X	1400092299 1400092300	C0250070	Damp Ceramic	1300	15.500	Chevrolet GMC Ford Navistar	1	LP1402

Pull Type, Two Plate

2.937 Recess Flywheel, 2.0"-10 Splines



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly, new disc assemblies and new intermediate plate.

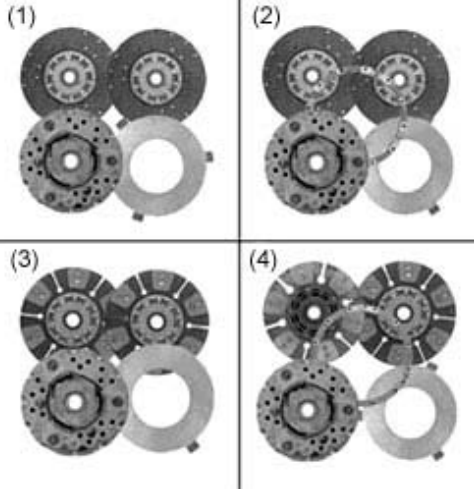
Specifications:

Bolt Circle 15.500

SKU#	Product Description	Cover Assy.	Disc Assy.	Intermed. Plate	Disc Type	Max. Torq.	Approx. Weight	App.	Pic. #	Core Group
RC1760706X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Splines	RC141778X	1400092301 1400092302	C0250082	Damp Cer.	1200	51 lbs.	DDC	2	LP1402
RC1767608X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Splines	RC141767X	1400092301 1400092302	C0250070	Damp Cer.	1300	51 lbs.	Chev. GMC Ford Nav.	3	LP1402
RC1778607X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Splines	RC141778X	1400092305 1400092306	C0250070	Damp Org.	900	97 lbs.	Chev. GMC Ford Nav.	4	LP1402
RC1778608X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Splines	RC141778X	1400092301 1400092302	C0250070	Damp Cer.	1300	96 lbs.	Chev. GMC Ford Nav.	3	LP1402
RC1778641X	Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Splines	RC141778X	DK241	C0250070	Spline Saver (Rigid Org.)	900	56 lbs.	Chev. GMC Ford Nav.	1	LP1402

Pull Type, Two Plate

Flat Flywheel, 1.75"-10 Spline



Features:

- Remanufactured Lipe Clutch Packs contain a remanufactured cover assembly, new disc assemblies and new intermediate plate.

Specifications:

Approximate Weight 107 lbs.

Notes:

- 1) **Flat Flywheel application requires AK-285 Adapter Kit.

SKU#	Product Description	Cover Assy.	Disc Assy.	Intermed. Plate	Disc Type	Max. Torq.	Bolt Circle	App.	Pic. #	Core Group
RC1714604X	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	RC141714X	1400092212 (FWS) 1400092213 (PPS)	C0250082	Damp Organic	1440	-	Chevrolet GMC Ford Navistar	1	LP1402
RC1714618X	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	RC141714X	1400092210 (FWS) 1400092211 (PPS)	C0250082	Damp Ceramic	1850	-	Chevrolet GMC Ford Navistar	3	LP1402
RC1714704X	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline with Adapter Ring AK285	RC141714X	1400092212 (FWS) 1400092213 (PPS)	C0250082	Damp Organic	1440	-	Chevrolet GMC Ford Navistar	2	LP1402
RC1714718X	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline with Adapter Ring AK285	RC141714X	1400092210 (FWS) 1400092211 (PPS)	C0250082	Damp Ceramic	1850	-	Chevrolet GMC Ford Navistar	4	LP1402

Push Type, Single Plate

1.187 Recess Flywheel, 1.5"-10 Spline



Features:

- Reman. Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.
- Replacement disc assemblies available in new only.

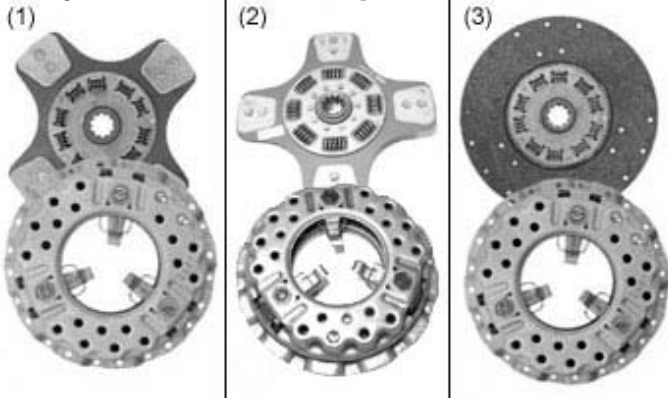
Specifications:

Approximate Weight 51 lbs.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Core Group
RC1076604X	Reman. Push Type, Single Plate, 1.187 Recess Flywheel, 1.5"-10 Spline	RC141076X	1400091027	Damp Organic	500	14.750	Ford-Mack	LP1401

Push Type, Single Plate

Flat Flywheel, 1.5"-10 Spline



Features:

- Reman. Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.
- Replacement disc assemblies available in new only.

Specifications:

Approximate Weight 55 lbs.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Picture Number	Core Group
RC1047604X	Reman. Push Type, Single Plate, Flat Flywheel, 1.5"-10 Spline	RC141047X	1400091027	Damp Organic	500	15.500	Chevrolet GMC Ford	3	LP1401
RC1086604X	Reman. Push Type, Single Plate, Flat Flywheel, 1.5"-10 Spline	RC141086X	1400091027	Damp Organic	500	15.500	Navistar	3	LP1401
RC1686607X	Reman. Push Type, Single Plate, Flat Flywheel, 1.5"-10 Spline	RC141686X	1400092208	Damp Ceramic	500	15.500	Chevrolet GMC Diesel	2	LP1401
RC1686640X	Reman. Push Type, Single Plate, Flat Flywheel, 1.5"-10 Spline	RC141686X	1400091998	Damp Ceramic	550	15.500	Chevrolet GMC Gas	1	LP1401

Push Type, Single Plate

Flat Flywheel, 1.75"-10 Spline



Features:

- Reman. Lipe Clutch Packs contain a remanufactured cover assembly and new disc assembly.
- Replacement disc assemblies available in new only.

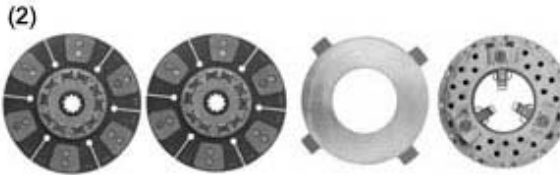
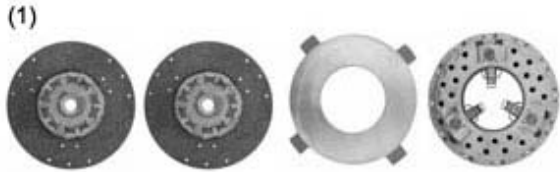
Specifications:

Approximate Weight 57 lbs.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Max. Torque	Bolt Circle	Application	Pic. #	Core Group
RC1113646X	Reman. Push Type, Single Plate, Flat Flywheel, 1.75"-10 Spline	RC141113X	1400092211	Damp Ceramic	500	15.500	Chevrolet-GMC, 3116 Cat	4	LP1401

Push Type, Two Plate

1.062 Recess Flywheel, 1.5"-10 Spline



Features:

- Reman. Lipe Clutch Packs contain a remanufactured cover assembly, new disc assemblies and new intermediate plate.

Specifications:

Application Ford
Approximate Weight 87 lbs.

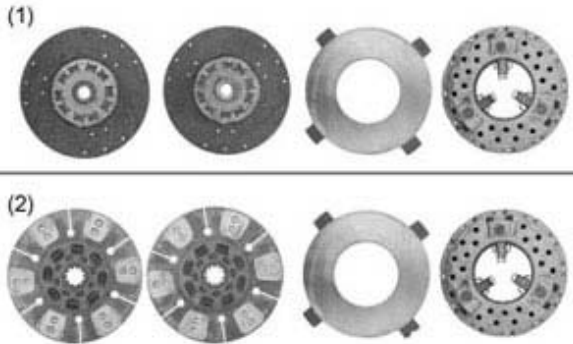
Notes:

- 1) ** For Flat Flywheel must use **AK-208** Adapter Kit.

SKU#	Product Description	Cover Assembly	Disc Assemblies	Intermediate Plate	Disc Type	Max. Torque	Bolt Circle	Pic. #	Core Group
RC1072604X	Reman. Push Type, Two Plate, 1.062** Recess Flywheel, 1.50"-10 Spline	RC141072X	1400092355 (FWS) 1400092356 (PPS)	C0250100	Damp Organic	600	15.500	1	LP1401
RC1072607X	Reman. Push Type, Two Plate, 1.062** Recess Flywheel, 1.5"-10 Spline	RC141072X	1400092357 (FWS) 1400092208 (PPS)	C0250100	Damp Ceramic	900	15.500	2	LP1401

Push Type, Two Plate

1.093 Recess Flywheel, 1.75"-10 Spline



Features:

- Reman. Lipe Clutch Packs contain a remanufactured cover assembly, new disc assemblies and new intermediate plate.

Specifications:

Approximate Weight 88 lbs.

Notes:

- 1) ** For Flat Flywheel must use AK-208 Adapter Kit.

SKU#	Product Description	Cover Assy.	Disc Assy.	Intermed. Plate	Disc Type	Max. Torq.	Bolt Circle	Application	Pic. #	Core Group
RC1113604X	Reman. Push Type, Two Plate, 1.093** Recess Flywheel	RC141113X	1400092212 (FWS) 1400092213 (PPS)	C0250100	Damp Organic	750	15.500	Chevrolet GMC	1	LP1401
RC1113606X	Reman. Push Type, Two Plate, 1.093** Recess Flywheel	RC141113X	1400092210 (FWS) 1400092211 (PPS)	C0250100	Damp Ceramic	1000	15.500	Chevrolet GMC	2	LP1401
RC1113649X	Reman. Push Type, Two Plate, 1.093** Recess Flywheel	RC141113X	1400092303 (FWS) 1400092304 (PPS)	C0250100	Damp Organic	750	15.500	Caterpillar	1	LP1401

Push Type, Single Plate



Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC06321001X	Remanufactured Single Plate, Push Type Clutch Pack	RCA0632X	RCD1001RX	Rigid Organic	1-1/2" - 10T	35 lbs.	Ford	CA1402

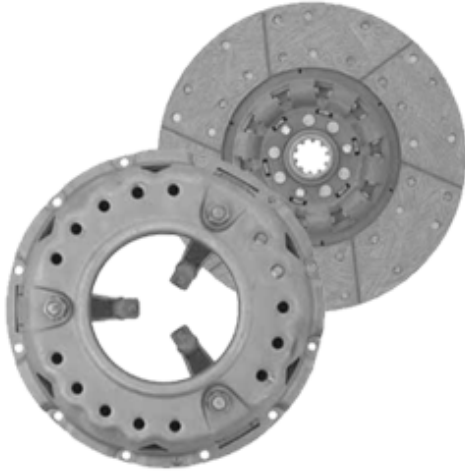
Push Type, Two Plate



Typical

SKU#	Product Description	Disc Type	Spline Size	Approximate Weight	Application	Core Group
RC0588756X	Remanufactured Two Plate, Push Type Clutch Pack	Damp Organic	1-1/2" – 10T	87 lbs.	Ford, Cat Engine	CA1402

Push Type, Single Plate



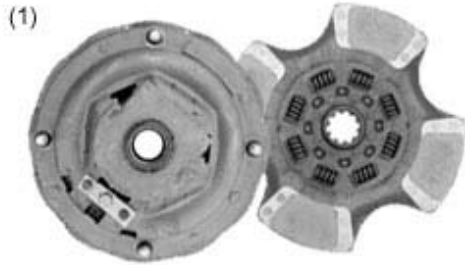
Notes:

- 1) Discs are remanufactured.
- 2) Discs purchased separately are outright. No core charge/return applicable.

SKU#	Product Description	Cover Assembly	Disc Assembly	Disc Type	Spline Size	Approx. Weight	Application	Core Group
RC54245139X	Remanufactured Single Plate, Push Type Clutch Pack	RCA5424X	RCD5139RX	Damp Organic	1-1/2" - 10T	50 lbs.	Navistar, Dodge	CA1402

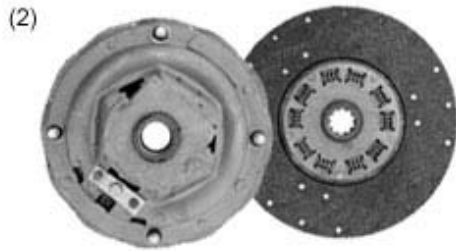
Pull Type, Single Plate

Flat Flywheel, 1.75"-10 Spline



Notes:

- 1) Spicer Type "RC" Clutch Packs contain remanufactured cover assembly, new disc assemblies and resurfaced intermediate plate.



SKU#	Product Description	Disc Type	Max. Torque	Approx. Weight	Application	Pic. #	Core Group
RC747DCX	Reman. Pull Type, Single Plate, Flat Flywheel, 1.75"-10 Spline	Damp Ceramic	900	70 lbs.	Ford Navistar	1	MU1404
RC747DOX	Reman. Pull Type, Single Plate, Flat Flywheel, 1.75"-10 Spline	Damp Organic	800	72 lbs.	Ford Navistar	2	MU1404

Pull Type, Two Plate

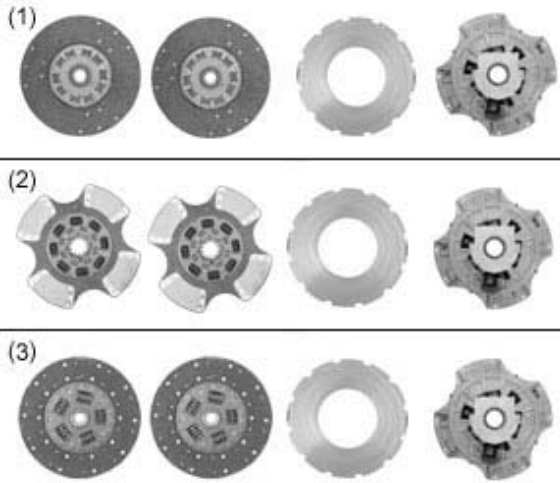
Flat Flywheel, 1.75"-10/2.0"-10 Spline



SKU#	Product Description	Disc Type	Max. Torque lbs.-ft. (Pack)	Approx. Weight	Application	Core Group
LP044ALDC	Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline, New Aluminum	Damp Ceramic	1375	110 lbs.	Ford Navistar	-
RC044STDCX	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	Damp Ceramic	1375	110 lbs.	Ford Navistar	MU1404
RC044STDKX	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	Damp Kevlar	1375	110 lbs.	Ford Navistar	MU1404
RC044STDOX	Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	Damp Organic	1250	110 lbs.	Ford Navistar	MU1404
RC055STDCX	Reman. Pull Type Two Plate, Flat Flywheel, 2.0"-10 Spline	Damp Ceramic	1375	110 lbs.	Ford Navistar	MU1404
RC055STDOX	Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	Damp Organic	1250	110 lbs.	Ford Navistar	MU1404

Pull Type, Two Plate

2.937 Recess Flywheel, 1.75"-10 Spline



Features:

- Easy-Pedal™ designated by EZ in Part Number

Specifications:

Cover Type Cast
Application Various

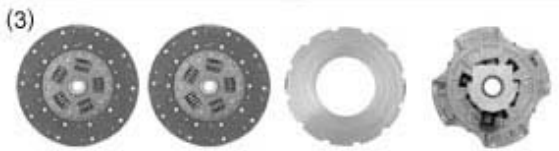
Notes:

- 1) Contains remanufactured cover assembly, new disc assemblies and resurfaced intermediate plate.

SKU#	Product Description	Max Torque	Disc Type	Approx. Weight	Pic. #	Core Group
RC400DCX	Standard Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1400	Damp Ceramic	104 lbs.	2	MU1403
RC400DOX	Standard Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1150	Damp Organic	103 lbs.	1	MU1403
RC400EZDCX	Standard Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1400	Damp Ceramic	105 lbs.	2	MU1405
RC400EZDOX	Standard Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1150	Damp Organic	109 lbs.	1	MU1405
RC400ROX	Standard Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1000	Rigid Organic	96 lbs.	3	MU1403

Pull Type, Two Plate

2.937 Recess Flywheel, 2.0"-10 Spline



Features:

- Carbotic® (Wellman Friction Products)
- Kevlar® (Dupont Corporation)
- Easy-Pedal™ designated by EZ in Part Number

Specifications:

Cover Type Cast
Application Various

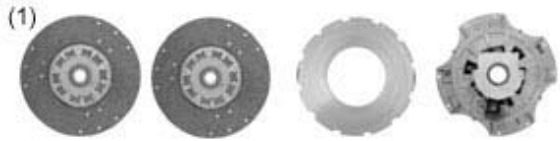
Notes:

- 1) Remanufactured clutch packs contains remanufactured cover assembly, new disc assemblies and resurfaced intermediate plate.

SKU#	Product Description	Max. Torque	Disc Type	Approximate Weight	Pic. #	Core Group
RC390CX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1400	Damp Carbotic	103 lbs.	2	MU1403
RC390DCX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1400	Damp Ceramic	103 lbs.	2	MU1403
RC390DOX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1150	Damp Organic	104 lbs.	1	MU1403
RC390EZCX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1400	Damp Carbotic	104 lbs.	2	MU1405
RC390EZDCX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1400	Damp Ceramic	108 lbs.	2	MU1405
RC390EZDOX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1150	Damp Organic	106 lbs.	1	MU1405
RC390EZKX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	-	Damp Kevlar	103 lbs.	2	MU1405
RC390KX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	-	Damp Kevlar	103 lbs.	2	MU1403
RC390ROX	Standard Reman. Pull Type, Two Plate, 2.937 Recess Flywheel, 2.0"-10 Spline	1000	Rigid Organic	98 lbs.	3	MU1403

Pull Type, Two Plate

2.937 Recess Flywheel, 1.75"-10 Spline



Specifications:

Application Various

Notes:

- 1) Contains remanufactured cover assembly, new premium disc assemblies and new intermediate plate.



SKU#	Product Description	Max. Torque	Disc Type	Approx. Weight	Picture Number	Core Group
MU400DCX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1400	Damp Ceramic	104 lbs.	2	MU1403
MU400DOX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1150	Damp Organic	102 lbs.	1	MU1403
MU400ROX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1000	Rigid Organic	102 lbs.	3	MU1403
MU400SSCX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1150	Rigid Ceramic Spline Saver	100 lbs.	2	MU1403
MU400SSOX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 1.75"-10 Spline	1000	Rigid Organic Spline Saver	100 lbs.	3	MU1403

Pull Type, Two Plate

2.937 Recess Flywheel, 2.0"-10 Spline



Features:

- Carbotic® (Wellman Friction Products)
- Kevlar® (Dupont Corporation)
- Easy-Pedal™ designated by EZ in Part Number

Specifications:

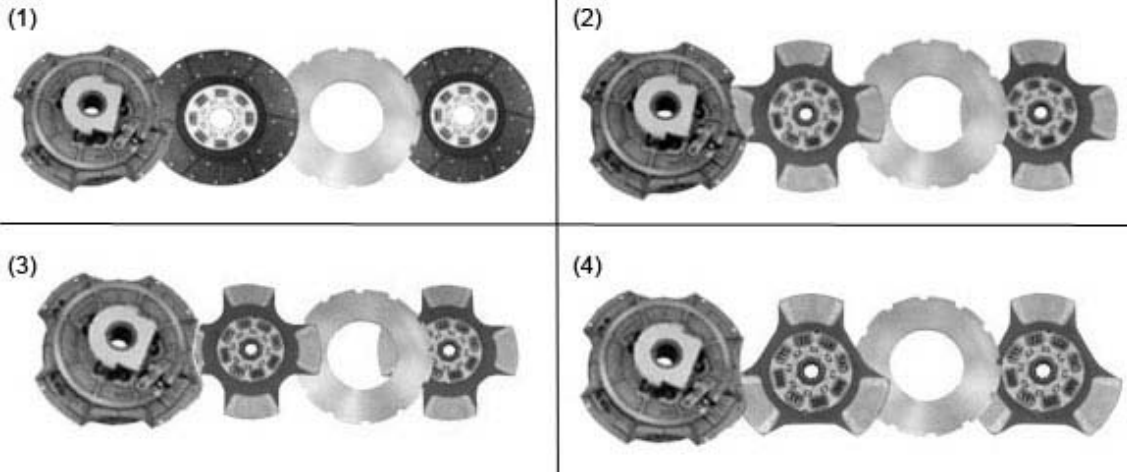
Application Various

Notes:

- 1) Contains remanufactured cover assembly, new premium disc assemblies and new intermediate plate.

SKU#	Product Description	Max. Torque	Disc Type	Approx. Weight	Picture Number	Core Group
MU390CX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1400	Damp Carbotic	103 lbs.	2	MU1403
MU390DCX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1400	Damp Ceramic	102 lbs.	2	MU1403
MU390DOX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1150	Damp Organic	102 lbs.	1	MU1403
MU390EZCX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1400	Damp Carbotic	108 lbs.	2	MU1405
MU390EZDCX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1400	Damp Ceramic	106 lbs.	2	MU1405
MU390EZDOX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1150	Damp Organic	106 lbs.	1	MU1405
MU390EZKX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	-	Damp Kevlar	108 lbs.	2	MU1405
MU390KX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	-	Damp Kevlar	103 lbs.	2	MU1403
MU390ROX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1000	Rigid Organic	102 lbs.	3	MU1403
MU390SSCX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1150	Rigid Ceramic Spline Saver	100 lbs.	2	MU1403
MU390SSOX	Premium Reman. Pull Type, Two Plate, 2.937" Recess Flywheel, 2.0"-10 Spline	1000	Rigid Organic Spline Saver	100 lbs.	3	MU1403

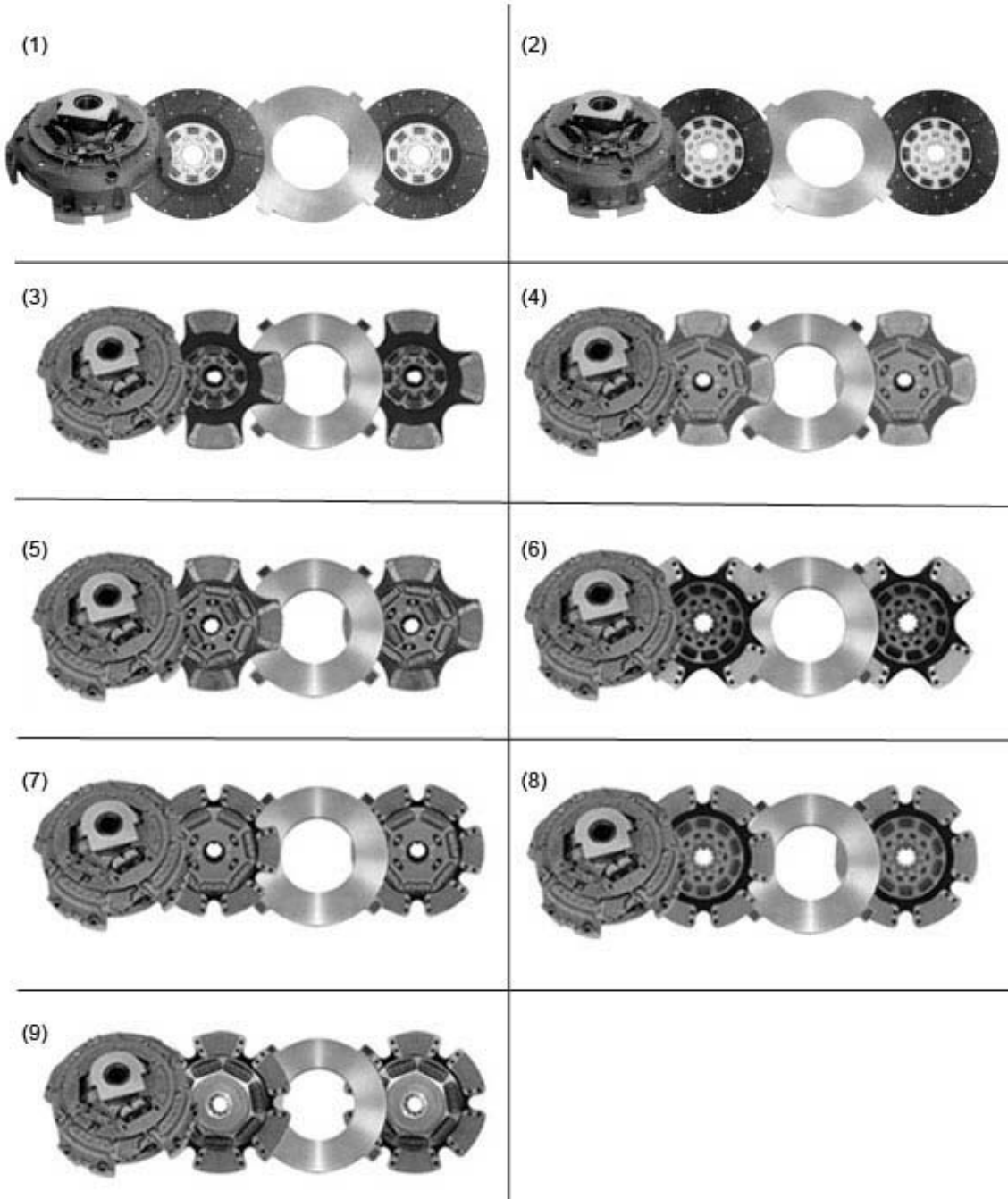
14" Standard Clutch Pack – Spicer Type



Note: *Carbotic® (Wellman Friction Products)

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Center Plate Pt#	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Rear Disc Pt# (Press Plate Side)	Pic. #
N10703461	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3200	8	3 Pad – CB	1000	PL1603	7"	N128231	N128232	4
N10703482	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3200	8	Organic	1150	PL1603	7"	N127273	N127274	1
N10703582	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	Organic	1150	PL1603	7"	N127261	N127262	1
N10705059	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3200	8	4 Pad – CB	1400	PL1603	7"	N128229	N128230	2
N10705059C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	3200	8	4 Pad – Carbotic*	1400	PL1603	7"	N128229C	N128230C	2
N10706359	New Two Plate, 1.75"-10 Spline, Angle Spring Clutch	3200	8	4 Pad – CB	1250	PL1603	7"	N127404	N127405	3

15-1/2" EZ-N-LITE® Clutch Packs



Note: *Carbotic® (Wellman Friction Products)
EZ-N-LITE® Clutches are a direct replacement for Eaton/Spicer® EZ Pedal®

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Center Plate Pt#	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Rear Disc Pt# (Press Plate Side)	Pic. #
N10839174	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	10	4 Pad – CB	1850	PL1632	8.5"	N128257	N128258	6
N10839174C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	10	4 Pad – Carbotic*	1850	PL1632	8.5"	N128257C	N128258C	6
N10839178	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	10	Organic	1450	PL1631	8.5"	N128445	N128446	2
N10839181	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	8	4 Pad – CB	1400	PL1632	7"	N128215	N128216	3
N10839181C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	8	4 Pad – Carbotic*	1400	PL1632	7"	N128215C	N128216C	3
N10839182	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	8	Organic	1400	PL1631	7"	N127817	N127818	1
N10839193H	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	10	6 Pad – CB	1860	PL1632	8.5"	N128539	N128540	9
N10839193HC	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	10	6 Pad – Carbotic*	1860	PL1632	8.5"	N128539C	N128540C	9
N10892515	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	7	6 Pad – CB	2050	PL1632	10"	N128604	N128604	7
N10892515C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	7	6 Pad – Carbotic*	2050	PL1632	10"	N128604C	N128604C	7
N10892582	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	7	4 Pad – CB	1700	PL1632	10"	N128462	N128462	4
N10892582C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	7	4 Pad – Carbotic*	1700	PL1632	10"	N128462C	N128462C	4
N10892582H	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	7	6 Pad – CB	1700	PL1632	10"	N128462	N128462	8
N10892582HC	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	7	6 Pad – Carbotic*	1700	PL1632	10"	N128462C	N128462C	8

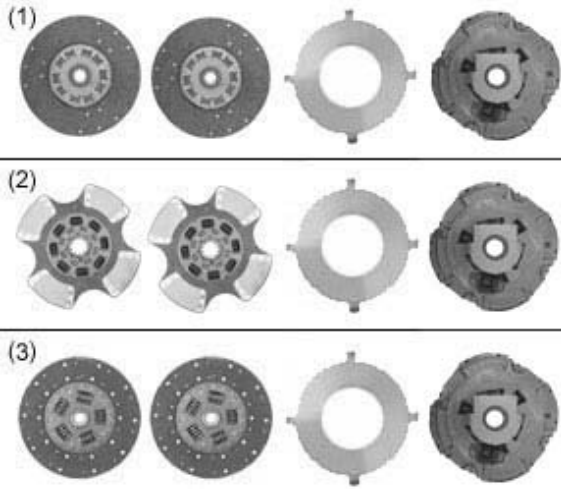
09-CLUTCHES

15-1/2" EZ-N-LITE® Clutch Packs

N10893551	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	9	4 Pad – CB	1760	PL1632	10"	N128362	N128363	5
N10893551C	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	9	4 Pad – Carbotic*	1760	PL1632	10"	N128362C	N128363C	5
N10893551H	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	9	6 Pad – CB	1760	PL1632	10"	N128537	N128538	8
N10893551HC	New Two Plate, 2.0"-10 Spline, Angle Spring Clutch	4000	9	6 Pad – Carbotic*	1760	PL1632	10"	N128537C	N128538C	8

Pull Type, Two Plate

Flat Flywheel, 1.75"-10/2.0"-10 Spline



Features:

- Kevlar® (Dupont Corporation)
- Carbotic® (Wellman Friction Products)
- Easy-Pedal™ designated by EZ in Part Number

Specifications:

Cover Type Cast

Notes:

- 1) Rigid discs not recommended.
- 2) Typical application could vary depending upon vehicle.
- 3) Remanufactured Clutch Packs contain remanufactured cover assembly, new disc assemblies and resurfaced intermediate plate.

SKU#	Product Description	Maximum Torque Pounds-Feet (Pack)	Disc Springs	Disc Type	Approximate Weight	Typical Application	Required Flywheel Bore Diameter	Pic. #	Core Group
RC018CX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	10 Springs	Damp Carbotic	143 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1502
RC018DOX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	10 Springs	Damp Organic	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	1	MU1502
RC018EZCX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Springs	Damp Carbotic	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
RC018EZDOX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1200	10 Springs	Damp Organic	138 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	1	MU1505
RC018EZHTX	Heavy Duty Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1860	10 Springs	Damp Ceramic 6 Button	147 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
RC018EZKX	Standard Reman. Pull Type, Two Plate, Flat Flywheel,	-	10 Springs	Damp Kevlar	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505

09-CLUTCHES

15-1/2" Spicer Type Clutch Packs – Standard

	2.0"-10 Spline								
RC018EZ	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Springs	Damp Ceramic	143 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
RC018KX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	10 Springs	Damp Kevlar	143 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1502
RC018X	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Springs	Damp Ceramic	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1502
RC476DCX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	1450	-	Damp Ceramic	138 lbs.	Various	7"	2	MU1502
RC476DOX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	1200	-	Damp Organic	138 lbs.	Various	7"	1	MU1502
RC476ROX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	1000	-	Rigid Organic	135 lbs.	Various	7"	3	MU1502
RC597CX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	-	Damp Carbotic	139 lbs.	Various	7"	2	MU1502
RC597DCX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	-	Damp Ceramic (Lipe Style Discs)	137 lbs.	Various	7"	2	MU1502
RC597DOX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1200	-	Damp Organic	139 lbs.	Various	7"	1	MU1502
RC597EZCX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	-	Damp Carbotic	141 lbs.	Various	7"	2	MU1505
RC597EZDCX	Standard Reman. Pull Type, Two Plate, Flat	1450	-	Damp Ceramic (Lipe Style	144 lbs.	Various	7"	2	MU1505

15-1/2" Spicer Type Clutch Packs – Standard

09-CLUTCHES

	Flywheel, 2.0"-10 Spline			Discs)					
RC597EZDOX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1200	-	Damp Organic	141 lbs.	Various	7"	1	MU1505
RC597EZKX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	-	Damp Kevlar	135 lbs.	Various	7"	2	MU1505
RC597ROX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1000	-	Rigid Organic	134 lbs.	Various	7"	3	MU1502
RC698CX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	9 Springs	Damp Carbotic	144 lbs.	Late Mack E6/E7	10"	2	MU1502
RC698EZCX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Springs	Damp Carbotic	147 lbs.	Late Mack E6/E7	10"	2	MU1505
RC698EZHTX	Heavy Duty Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1860	9 Springs	Damp Ceramic 6 Button	146 lbs.	Late Mack E6/E7	10"	2	MU1505
RC698EZKX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	9 Springs	Damp Kevlar	144 lbs.	Late Mack E6/E7	10"	2	MU1505
RC698EZX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Springs	Damp Ceramic	146 lbs.	Late Mack E6/E7	10"	2	MU1505
RC698X	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Springs	Damp Ceramic	144 lbs.	Late Mack E6/E7	10"	2	MU1502
RC700CX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	7 Springs	Damp Carbotic	144 lbs.	Cummins N-14	10"	2	MU1502
RC700EZCX	Standard Reman. Pull Type, Two	1650	7 Springs	Damp Carbotic	146 lbs.	Cummins N-14	10"	2	MU1505

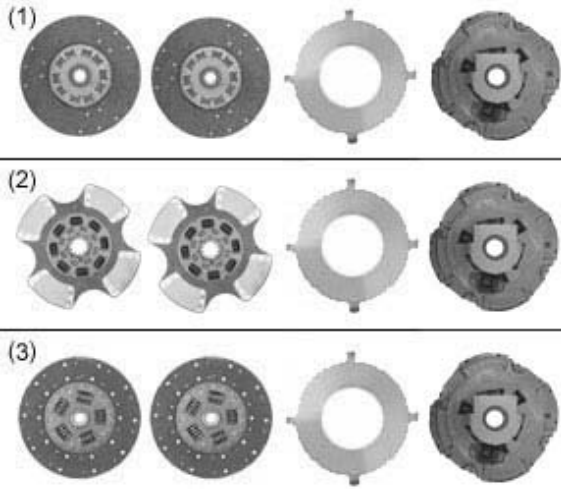
09-CLUTCHES

15-1/2" Spicer Type Clutch Packs – Standard

	Plate, Flat Flywheel, 2.0"-10 Spline								
RC700EZHTX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	2050	7 Springs	Damp Ceramic 6 Button	146 lbs.	Cummins N-14	10"	2	MU1505
RC700EZKX	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	7 Springs	Damp Kevlar	142 lbs.	Cummins N-14	10"	2	MU1505
RC700EZ	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	7 Springs	Damp Ceramic	142 lbs.	Cummins N-14	10"	2	MU1505
RC700X	Standard Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	7 Springs	Damp Ceramic	143 lbs.	Cummins N-14	10"	2	MU1502

Pull Type, Two Plate

Flat Flywheel, 1.75"-10/2.0"-10 Spline



Features:

- Kevlar® (Dupont Corporation)
- Carbotic® (Wellman Friction Products)
- Easy-Pedal™ designated by EZ in Part Number

Specifications:

Cover Type Cast

Notes:

- 1) Rigid discs not recommended.
- 2) Typical application could vary depending upon vehicle.
- 3) Remanufactured Clutch Packs contain remanufactured cover assembly, new disc assemblies and new intermediate plate.

SKU#	Product Description	Max. Torque	Disc Type	Approx. Weight	Typical Application	Required Flywheel Bore Diameter	Pic. #	Core Group
MU018CX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Spring Carbotic	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1502
MU018EZCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Spring Carbotic	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
MU018EZHTX	Heavy Duty Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline, High Torque	1860	10 Spring Ceramic 6 Button	147 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
MU018EZKX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	10 Spring Kevlar	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
MU018EZX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Spring Ceramic	144 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1505
MU018KX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	10 Spring Kevlar	140 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1502
MU018X	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	10 Spring Ceramic	144 lbs.	Cat 3406B/E DDA 60 Series Early Mack	8.5"	2	MU1502
MU476DCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	1450	Damp Ceramic	137 lbs.	Various	7"	2	MU1502
MU476DOX		1200		139 lbs.	Various	7"	1	MU1502

09-CLUTCHES

15-1/2" Spicer Type Clutch Packs – Premium

	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline		Damp Organic					
MU476ROX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 1.75"-10 Spline	1000	Rigid Organic	137 lbs.	Various	7"	3	MU1502
MU597CX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	Damp Carbotic	137 lbs.	Various	7"	2	MU1502
MU597DCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	Damp Ceramic (Lipe Style Discs)	148 lbs.	Various	7"	2	MU1502
MU597DOX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1200	Damp Organic	139 lbs.	Various	7"	1	MU1502
MU597EZCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	Damp Carbotic	144 lbs.	Various	7"	2	MU1505
MU597EZDCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1450	Damp Ceramic (Lipe Style Discs)	143 lbs.	Various	7"	2	MU1505
MU597EZDOX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1200	Damp Organic	141 lbs.	Various	7"	1	MU1505
MU597EZKX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	Damp Kevlar	144 lbs.	Various	7"	2	MU1505
MU597KX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	Damp Kevlar	137 lbs.	Various	7"	2	MU1502
MU597ROX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1000	Rigid Organic	137 lbs.	Various	7"	3	MU1502
MU597SSCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1150	Rigid Ceramic Spline Saver	138 lbs.	Various	7"	not shown	MU1502
MU597SSOX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1000	Rigid Organic Spline Saver	87 lbs.	Various	7"	not shown	MU1502
MU698CX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Spring Carbotic	146 lbs.	Late Mack E6/E7	10"	2	MU1502
MU698EZCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Spring Carbotic	146 lbs.	Late Mack E6/E7	10"	2	MU1505

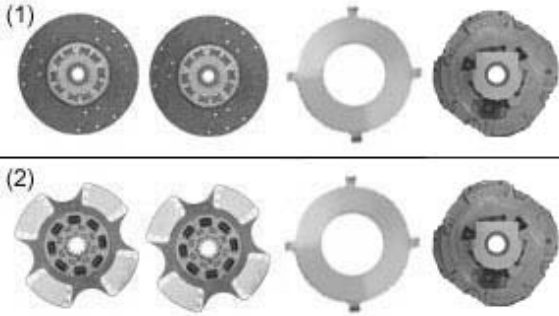
15-1/2" Spicer Type Clutch Packs – Premium

09-CLUTCHES

MU698EZHTX	Heavy Duty Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline, High Torque	1860	9 Spring Ceramic 6 Button	147 lbs.	Late Mack E6/E7	10"	2	MU1505
MU698EZKX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	9 Spring Kevlar	148 lbs.	Late Mack E6/E7	10"	2	MU1505
MU698EZ	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Spring Ceramic	147 lbs.	Late Mack E6/E7	10"	2	MU1505
MU698X	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	9 Spring Ceramic	147 lbs.	Late Mack E6/E7	10"	2	MU1505
MU700CX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	7 Spring Carbotic	147 lbs.	Cummins N-14	10"	2	MU1502
MU700EZCX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	7 Spring Carbotic	147 lbs.	Cummins N-14	10"	2	MU1505
MU700EZHTX	Heavy Duty Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline, High Torque	2050	7 Spring Ceramic 6 Button	147 lbs.	Cummins N-14	10"	2	MU1505
MU700EZKX	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	7 Spring Kevlar	147 lbs.	Cummins N-14	10"	2	MU1505
MU700EZ	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	1650	7 Spring Ceramic	147 lbs.	Cummins N-14	10"	2	MU1505
MU700X	Premium Reman. Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	-	7 Spring Ceramic	147 lbs.	Cummins N-14	10"	2	MU1502

Pull Type, Two Plate

Flat Flywheel, 2.0"-10 Spline



Features:

- Kevlar® (Dupont Corporation)
- Carbotic® (Wellman Friction Products)
- Comfort Pedal TM is a registered trademark of Rokwell Industries

Specifications:

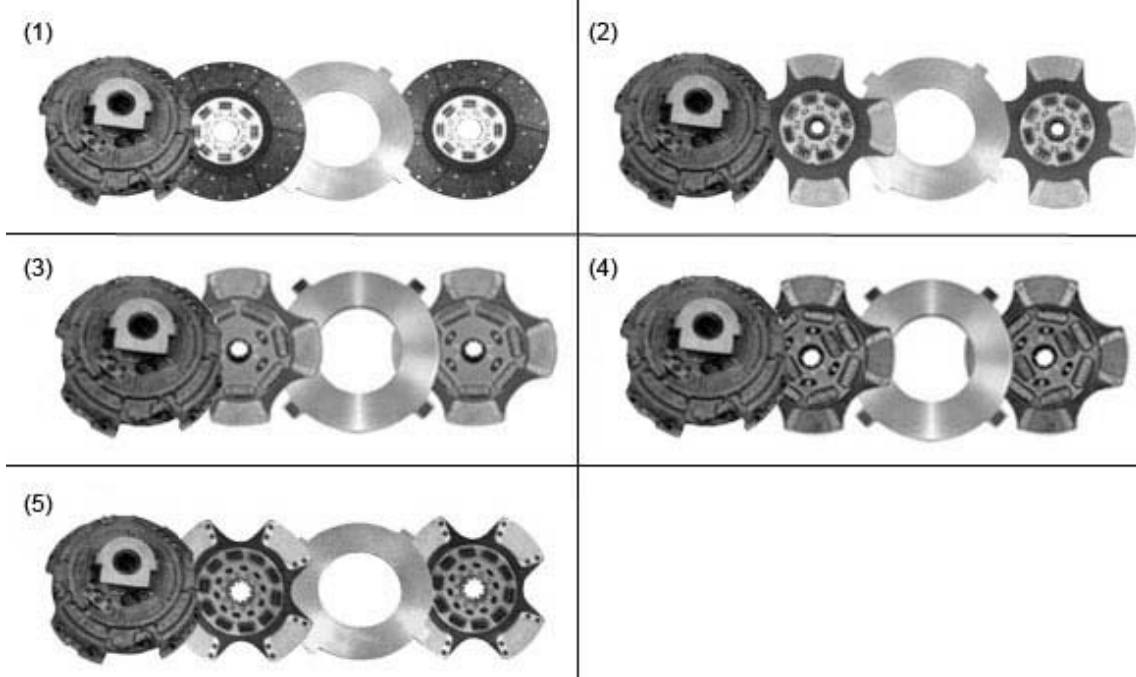
Cover Type Cast

Notes:

- 1) Comfort Pedal TM clutch packs feature (12%) reduced pedal effort versus standard Spicer type clutches.
- 2) Typical application could vary depending upon vehicle.

SKU#	Product Description	Maximum Torque Pounds-Feet (Pack)	Disc Springs	Disc Type	Approximate Weight	Application	Required Flywheel Bore Diameter	Picture Number
LP10892582K	Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline, Comfort Pedal TM	-	7 Springs	Damp Kevlar	137 lbs.	Various High Torque	10"	2

15-1/2" Standard Clutch Pack – Spicer Type



Note: *Carbotic® (Wellman Friction Products)

SKU#	Product Description	Plate Load	Disc Springs	Disc Facing	Max. Torq.	Center Plate Pt#	Flywhl Dia.	Front Disc Pt# (Flywheel Side)	Rear Disc Pt# (Press Plate Side)	Pic. #
N10709174	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	10	4 Pad – CB	1850	PL1632	8.5"	N128257	N128258	5
N10709181	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	8	4 Pad – CB	1400	PL1632	7"	N128215	N128216	2
N10709181C	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	8	4 Pad – Carbotic*	1400	PL1632	7"	N128215C	N128216C	2
N10709182	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	8	Organic	1400	PL1631	7"	N127817	N127818	1
N10739174C	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	10	4 Pad – Carbotic*	1850	PL1632	8.5"	N128257C	N128258C	5
N10792582	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	7	4 Pad – CB	1700	PL1632	10"	N128462	N128462	3
N10792582C	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	7	4 Pad – Carbotic*	1700	PL1632	10"	N128462C	N128462C	3
N10793551	New Two Plate, 2.0"-10 Spline, Angle Spring	3600	9	4 Pad – CB	1760	PL1632	10"	N128362	N128363	4
N10793551C	New Two Plate, 2.0"-10 Spline,	3600	9	4 Pad – Carbotic*	1760	PL1632	10"	N128362C	N128363C	4

09-CLUTCHES

15-1/2" Standard Clutch Pack – Spicer Type

	Angle Spring									
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Pull Type, Two Plate

Flat Flywheel, 2.0"-10 Spline



Features:

- Quality remanufactured cover
- New discs tested to five million cycles for maximum durability

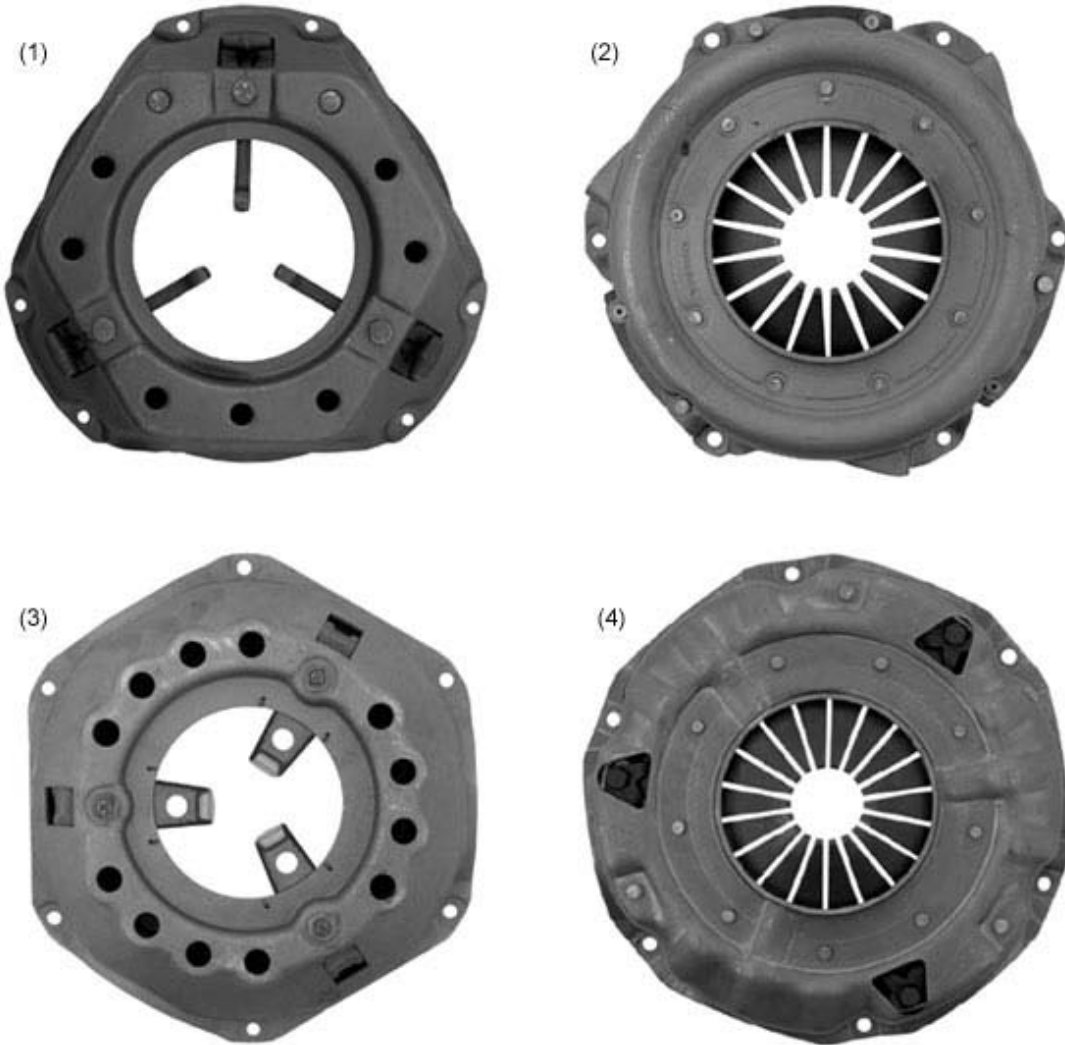
Specifications:

Application Various

SKU#	Product Description	Meritor Part Number	Max. Torque	Plate Load	Disc Type	Required Flywheel Bore Diameter	Approx. Weight	Core Group
RC141101X	Reman. 14" Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	HC14C2200NN32	1400	3200	8 Spring Damp Ceramic	7"	105 lbs.	R1401
RC151406X	Reman. 15-1/2" Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	HC15C2200TN36	1730	3600	8 Spring Damp Ceramic	8.5"	140 lbs.	R1501
RC152705X	Reman. 15-1/2" Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	HC15L2200NW36	1730	3600	7 Spring Damp Ceramic	10"	142 lbs.	R1501
RC152725X	Reman. 15-1/2" Pull Type, Two Plate, Flat Flywheel, 2.0"-10 Spline	HC15L2200ZN36	1730	3600	7 Spring Damp Ceramic	10"	142 lbs.	R1501

Cover Assemblies

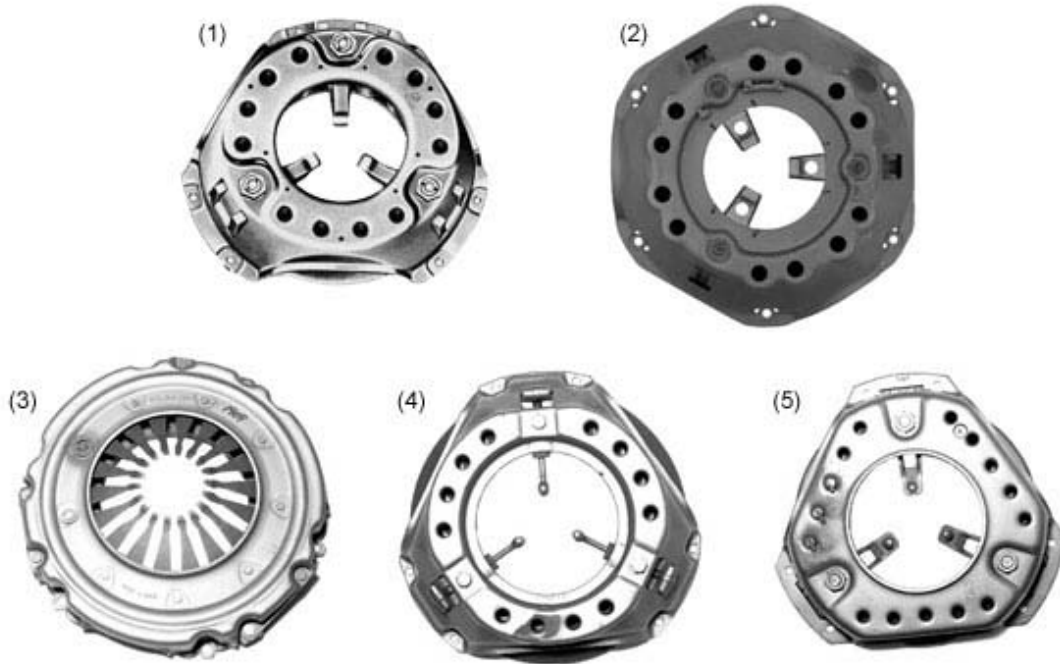
for 11" Clutch



SKU#	Product Description	Pic. #	Core Group
RCA0033X	Remanufactured 11" LUK Cover Assembly	2	CA1101
RCA0049X	Remanufactured 11" LUK Cover Assembly	2	CA1101
RCA0465X	Remanufactured 11" Long Cover Assembly	1	CA1101
RCA1009X	Remanufactured 11" Borg & Beck – LUK Cover Assembly	2	CA1101
RCA1857X	Remanufactured 11" Borg & Beck Cover Assembly	3	CA1101
RCA5473X	Remanufactured 11" GMC Cover Assembly	4	CA1101
RCA5505X	Remanufactured 11" GMC Cover Assembly	4	CA1101
RCA5551X	Remanufactured 11" GMC Cover Assembly	4	CA1101

Cover Assemblies

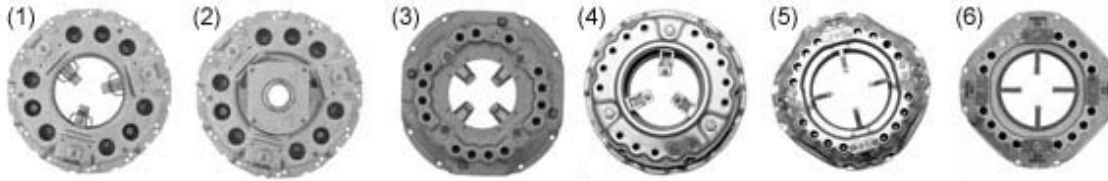
for 12" Clutch



SKU#	Product Description	Pic. #	Core Group
RCA0263X	Remanufactured 12" Long Cover Assembly	4	CA1201
RCA0628X	Remanufactured 12" Lipe Cover Assembly	1	LP1201
RCA1865X	Remanufactured 12" Borg & Beck Cover Assembly	2	CA1201
RCA1909X	Remanufactured 12" Borg & Beck – LUK Cover Assembly	3	CA1201
RCA5429X	Remanufactured 12" Rockford Cover Assembly	5	CA1201

Cover Assemblies

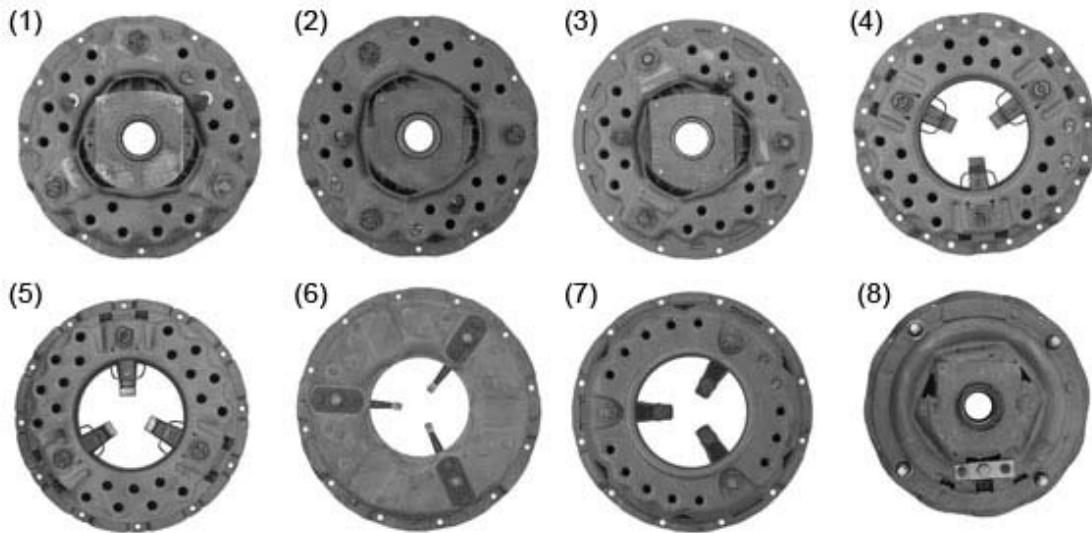
for 13" Clutch



SKU#	Product Description	Picture Number	Core Group
RC3301931X	Remanufactured 13" Lipe	1	LP3301
RC3301933X	Remanufactured 13" Lipe	1	LP3301
RC3301935X	Remanufactured 13" Lipe	1	LP3301
RC3301937X	Remanufactured 13" Lipe	1	LP3301
RC3301938X	Remanufactured 13" Lipe	1	LP3301
RC3301940X	Remanufactured 13" Lipe	1	LP3301
RC3301941X	Remanufactured 13" Lipe	1	LP3301
RC3301989X	Remanufactured 13" Lipe	1	LP3301
RC3302077X	Remanufactured 13" Lipe	1	LP3301
RCA0539X	Remanufactured 13" Long	5	CA1301
RCA1014X	Remanufactured 13" Long	6	MU1303
RCA1866X	Remanufactured 13" Borg & Beck	3	CA1301
RCA1882X	Remanufactured 13" Borg & Beck	3	CA1301
RCA5435X	Remanufactured 13" Rockford	4	CA1301

Cover Assemblies

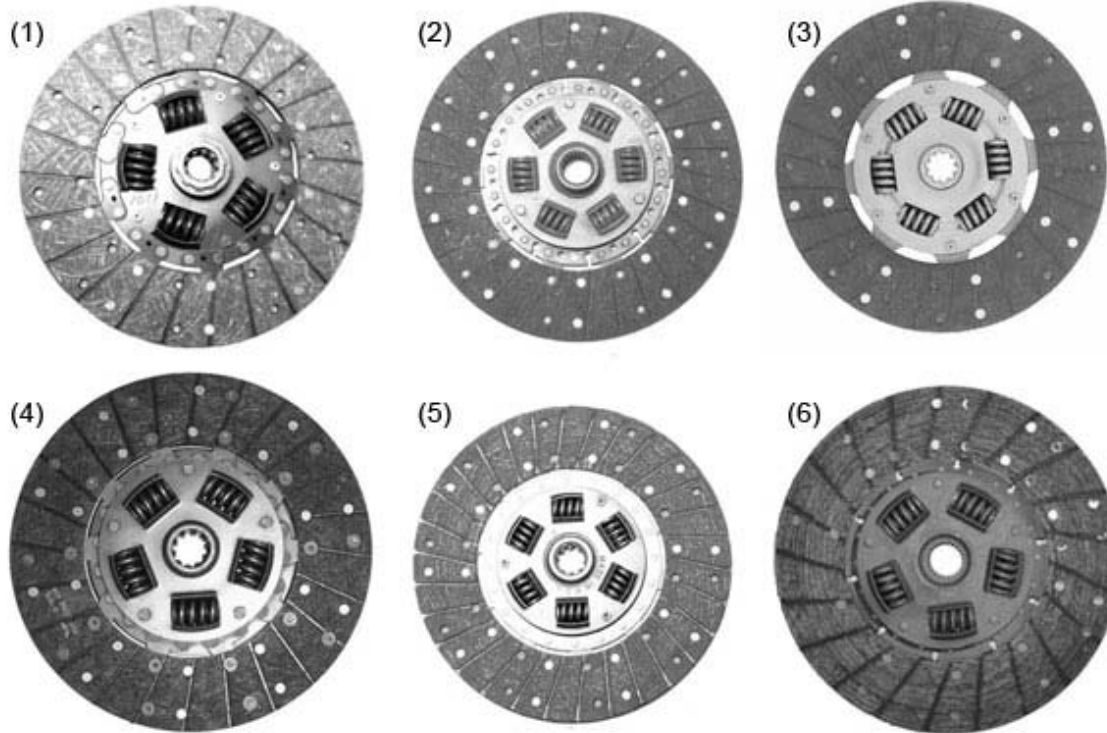
for 14" Clutch



SKU#	Product Description	Picture Number	Core Group
CA044X	Remanufactured 14" Spicer	8	MU1404
RC141047X	Remanufactured 14" Lipe	4	LP1401
RC141072X	Remanufactured 14" Lipe	5	LP1401
RC141076X	Remanufactured 14" Lipe	4	LP1401
RC141086X	Remanufactured 14" Lipe	4	LP1401
RC141098X	Remanufactured 14" Lipe	4	LP1401
RC141113X	Remanufactured 14" Lipe	5	LP1401
RC141686X	Remanufactured 14" Lipe	4	LP1401
RC141707X	Remanufactured 14" Lipe	3	LP1402
RC141714X	Remanufactured 14" Lipe	2	LP1402
RC141767X	Remanufactured 14" Lipe	3	LP1402
RC141777X	Remanufactured 14" Lipe	3	LP1402
RC141778X	Remanufactured 14" Lipe	3	LP1402
RC141854X	Remanufactured 14" Lipe	1	LP1402
RCA0632X	Remanufactured 14" Long	6	CA1402
RCA5424X	Remanufactured 14" Rockford	7	CA1402

Disc Assemblies

for 11" Clutch

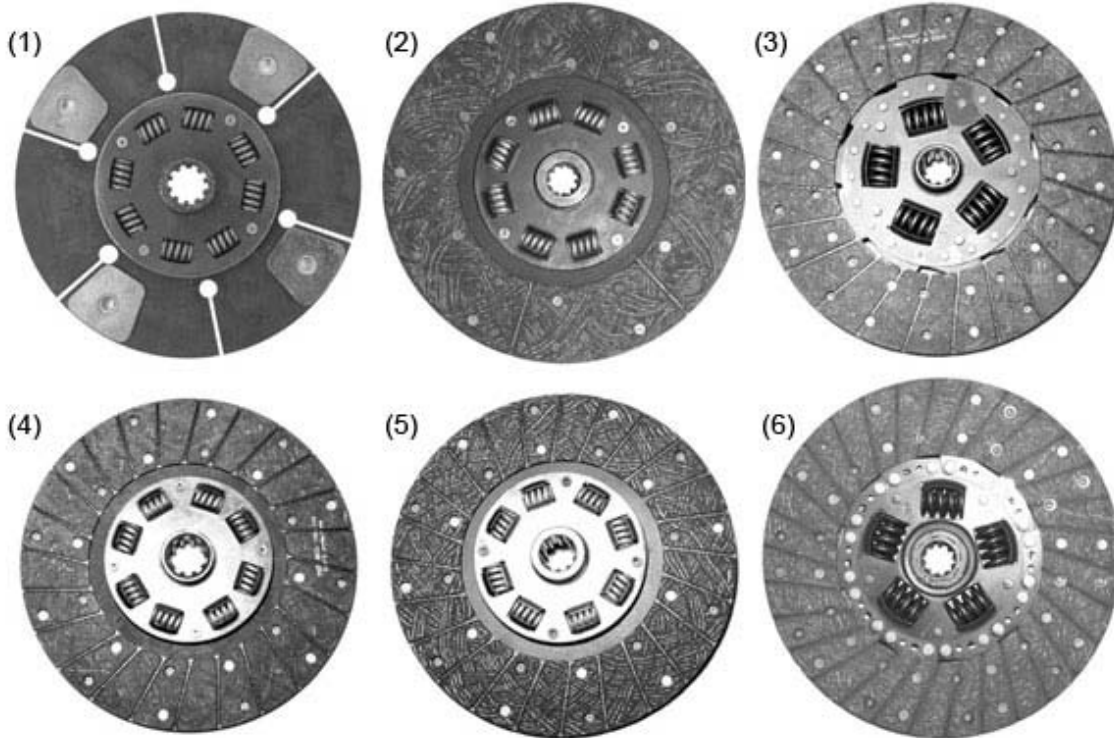


**Discs purchased separately are outright.
No core charge/return applicable.**

SKU#	Product Description	Pic. #
RCD0872RX	Remanufactured Disc Assembly for 11" Long Clutch	3
RCD1011RX	Remanufactured Disc Assembly for 11" GMC, LUK Clutch	1
RCD1023RX	Remanufactured Disc Assembly for 11" Borg & Beck, LUK Clutch	5
RCD3348RX	Remanufactured Disc Assembly for 11" GMC Clutch	4
RCD3735RX	Remanufactured Disc Assembly for 11" GMC Clutch	4
RCD4018RX	Remanufactured Disc Assembly for 11" Borg & Beck Clutch	2
RCD4148RX	Remanufactured Disc Assembly for 11" GMC Clutch	6

Disc Assemblies

for 12" Clutch

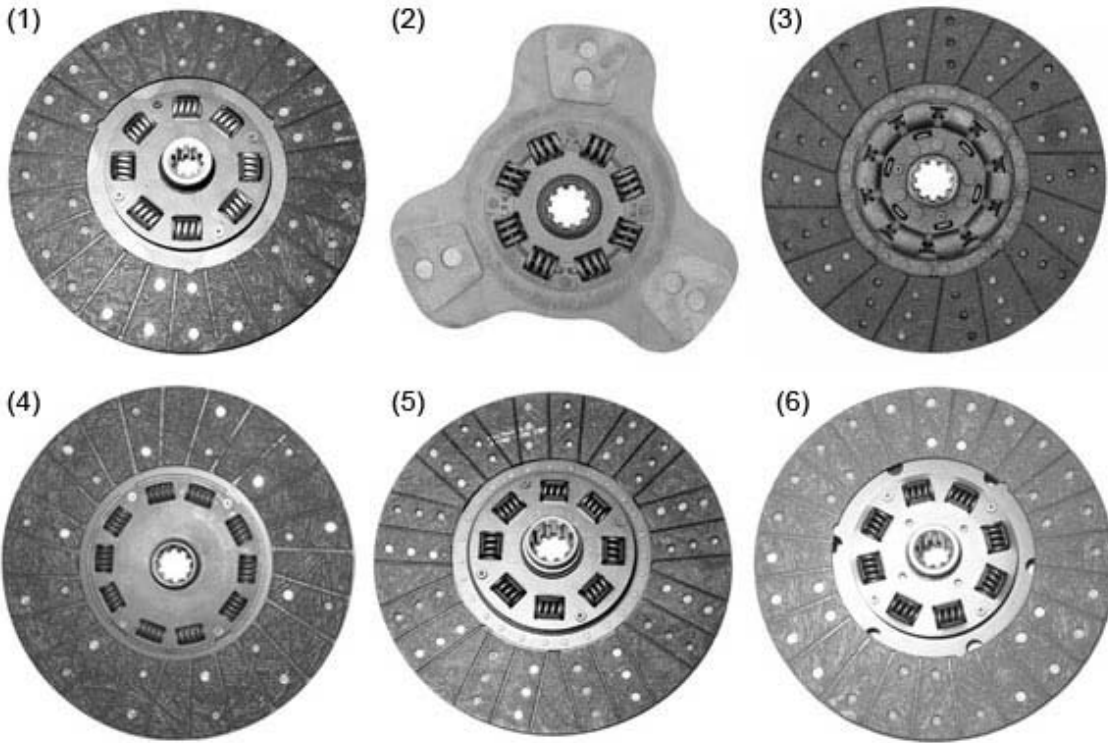


**Discs purchased separately are outright.
No core charge/return applicable.**

SKU#	Product Description	Pic. #
RCD0134RX	Remanufactured Disc Assembly for 12" Lipe Clutch	2
RCD0568RX	Remanufactured Disc Assembly for 12" Long Clutch	4
RCD1110RX	Remanufactured Disc Assembly for 12" Lipe Clutch	2
RCD1251RX	Remanufactured Disc Assembly for 12" Lipe Clutch	1
RCD3904RX	Remanufactured Disc Assembly for 12" Borg & Beck, Borg & Beck-LUK Clutch	3
RCD4195RX	Remanufactured Disc Assembly for 12" Borg & Beck-LUK Clutch	6
RCD5121RX	Remanufactured Disc Assembly for 12" Rockford Clutch	5

Disc Assemblies

for 13" Clutch



**Remanufactured Discs purchased separately are outright.
No core charge/return applicable.**

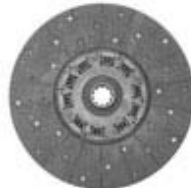
SKU#	Product Description	Picture Number
RCD0094RX	Remanufactured Disc Assembly for 13" Long Clutch	1
RCD0629RX	Remanufactured Disc Assembly for 13" Long Clutch	4
RCD2824RX	Remanufactured Disc Assembly for 13" Borg & Beck Clutch	5
RCD2942RX	Remanufactured Disc Assembly for 13" Borg & Beck Clutch	2
RCD4182RX	Remanufactured Disc Assembly for 13" Borg & Beck Clutch	2
RCD5123RX	Remanufactured Disc Assembly for 13" Rockford Clutch	3
RCD5210RX	Remanufactured Disc Assembly for 13" Rockford Clutch	6

Disc Assemblies

for 14" Clutch



8 Spring - Organic



RCD1001RX



RCD5139RX



8 Spring
3 Pad VTL - Ceramic



8 Spring
3 Pad - Ceramic



8 Spring
4 Pad - Ceramic



8 Spring
6 Pad - Ceramic

**Remanufactured Discs purchased separately are outright.
No core charge/return applicable.**

SKU#	Product Description	Disc Springs	Disc Facing	Side
N127261	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	Organic	Flywheel
N127262	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	Organic	Pressure Plate
N127273	New 14" x 2" Disc Assembly – Eaton Style	8	Organic	Flywheel
N127274	New 14" x 2" Disc Assembly – Eaton Style	8	Organic	Pressure Plate
N127404	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	4 Pad – CB	Flywheel
N127405	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	4 Pad – CB	Pressure Plate
N128101	New 14" x 2" Disc Assembly – Eaton Style	8	6 Pad – CB	Flywheel
N128102	New 14" x 2" Disc Assembly – Eaton Style	8	6 Pad – CB	Pressure Plate
N128229	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – CB	Flywheel
N128229C	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – Carbotic	Flywheel
N128230	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – CB	Pressure Plate
N128230C	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – Carbotic	Pressure Plate
N128231	New 14" x 2" Disc Assembly – Eaton Style	8	3 Pad – CB	Flywheel
N128232	New 14" x 2" Disc Assembly – Eaton Style	8	3 Pad – CB	Pressure Plate
N128238	New 14" x 2" Disc Assembly – Eaton Style	8	Organic	Flywheel
N128239	New 14" x 2" Disc Assembly – Eaton Style	8	Organic	Pressure Plate
N128275	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	3 Pad – CB	Flywheel
N128276	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	3 Pad – CB	Pressure Plate
N128521	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – CB	Flywheel
N128521C	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – Carbotic	Flywheel
N128522	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – CB	Pressure Plate

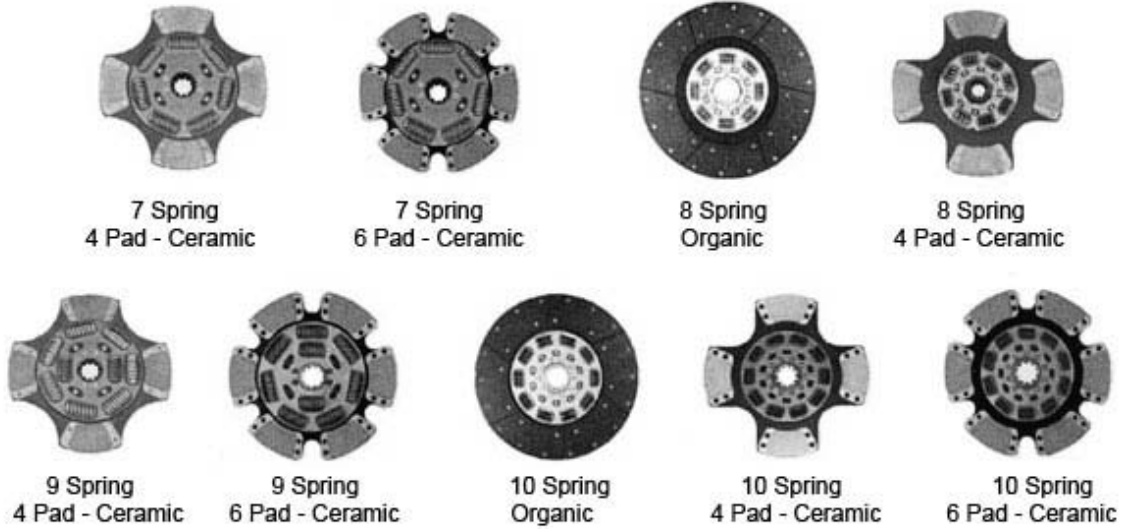
09-CLUTCHES

Clutch Accessories

N128522C	New 14" x 2" Disc Assembly – Eaton Style	8	4 Pad – Carbotic	Pressure Plate
N128574	New 14" x 2" Disc Assembly – Eaton Style	8	6 Pad – CB	Flywheel
N128575	New 14" x 2" Disc Assembly – Eaton Style	8	6 Pad – CB	Pressure Plate
N128578	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	3 Pad VTL – CB	Flywheel
N128579	New 14" x 1-3/4" Disc Assembly – Eaton Style	8	3 Pad VTL – CB	Pressure Plate
RCD1001RX	Remanufactured Disc Assembly for 14" Long Clutch	-	Organic	-
RCD5139RX	Remanufactured Disc Assembly for 14" Rockford Clutch	-	Organic	-

Disc Assemblies

for 15-1/2" Clutch



SKU#	Product Description	Disc Springs	Disc Facing	Side
N127817	New 15-1/2" x 2" Disc Assembly – Eaton Style	8	Organic	Flywheel
N127818	New 15-1/2" x 2" Disc Assembly – Eaton Style	8	Organic	Pressure Plate
N128215	New 15-1/2" x 2" Disc Assembly – Eaton Style	8	4 Pad – CB	Flywheel
N128215C	New 15-1/2" x 2" Disc Assembly – Eaton Style	8	4 Pad – Carbotic	Flywheel
N128216	New 15-1/2" x 2" Disc Assembly – Eaton Style	8	4 Pad – CB	Pressure Plate
N128216C	New 15-1/2" x 2" Disc Assembly – Eaton Style	8	4 Pad – Carbotic	Pressure Plate
N128257	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	4 Pad – CB	Flywheel
N128257C	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	4 Pad – Carbotic	Flywheel
N128258	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	4 Pad – CB	Pressure Plate
N128258C	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	4 Pad – Carbotic	Pressure Plate
N128362	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	4 Pad – CB	Flywheel
N128362C	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	4 Pad – Carbotic	Flywheel
N128363	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	4 Pad – CB	Pressure Plate
N128363C	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	4 Pad – Carbotic	Pressure Plate
N128445	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	Organic	Flywheel
N128446	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	Organic	Pressure Plate
N128462	New 15-1/2" x 2" Disc Assembly – Eaton Style	7	4 Pad – CB	-
N128462C	New 15-1/2" x 2" Disc Assembly – Eaton Style	7	4 Pad – Carbotic	-
N128537	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	6 Pad – CB	Flywheel
N128537C	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	6 Pad – Carbotic	Flywheel
N128538	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	6 Pad – CB	Pressure Plate
N128538C	New 15-1/2" x 2" Disc Assembly – Eaton Style	9	6 Pad – Carbotic	Pressure Plate
N128539	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	6 Pad – CB	Flywheel

09-CLUTCHES

Clutch Accessories

N128539C	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	6 Pad – Carbotic	Flywheel
N128540	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	6 Pad – CB	Pressure Plate
N128540C	New 15-1/2" x 2" Disc Assembly – Eaton Style	10	6 Pad – Carbotic	Pressure Plate
N128541	New 15-1/2" x 2" Disc Assembly – Eaton Style	7	6 Pad – CB	–
N128541C	New 15-1/2" x 2" Disc Assembly – Eaton Style	7	6 Pad – Carbotic	–
N128604	New 15-1/2" x 2" Disc Assembly – Eaton Style	7 4	6 Pad – CB	–
N128604C	New 15-1/2" x 2" Disc Assembly – Eaton Style	7 4	6 Pad – Carbotic	–

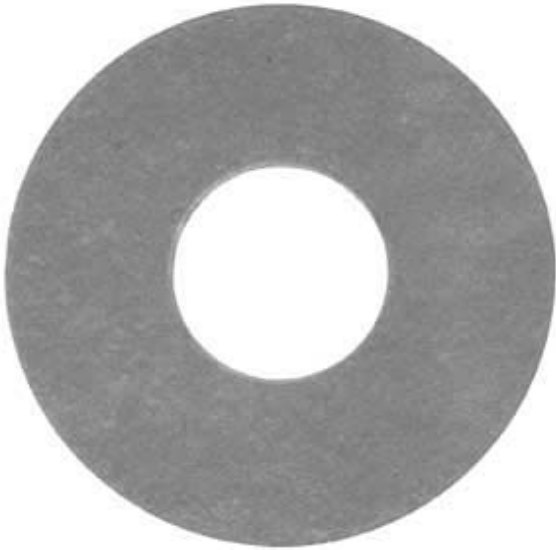
Intermediate Plates

For Spicer Clutch Pack



SKU#	Product Description	Application
CP044	Intermediate Plate 044ST	RC044STDCX, RC044STDOX

Clutch Brake Spacer



SKU#	Product Description	Outside Diameter	Spline Size
BK148	Clutch Brake Spacer	4-1/8"	2"
BK153	Clutch Brake Spacer	4-1/8"	1-3/4"

Hinge Clutch Brake Kits



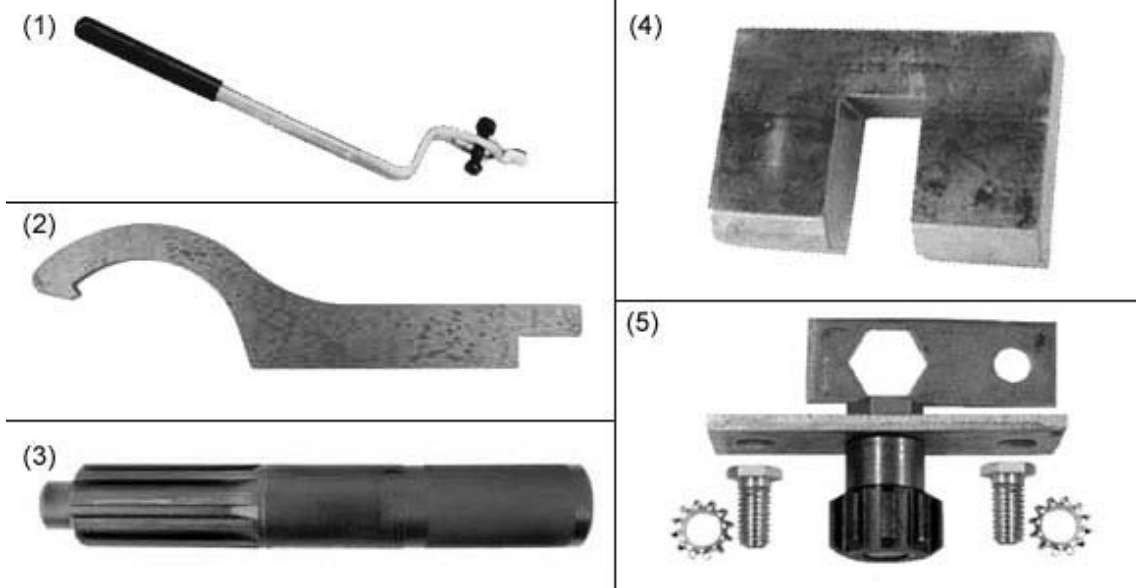
SKU#	Product Description	Clutch Pack Numbers	Outside Diameter	Spline Size
BK312	Hinge Clutch Brake	LP1694142, 143, 147, & 149 LP1707142, 143 & 145 LP1714145, 146 & 149 LP2326142, 143, 147 & 149	4-1/8"	1-3/4"
BK313	Hinge Clutch Brake	LP1695152, 153, 157 & 159 LP1760153 & 159 LP1941134, LP1943153 LP2047153 & 159 LP2054153 & 159 LP2215153 & 159	4-1/8"	2"

Drive Pins



SKU#	Product Description	Standard Pack	Application
RC183145K	Clutch Drive Pin	8	Mack 15" (Threaded)

Clutch Related Tools



SKU#	Product Description	Comments	Pic. #
TCT004	Spanner Wrench	For Lipe Pull Type Clutches Replaces T-10970(A)(AA)	2
TCT014	Clutch Alignment Shaft	1-1/2" - 10 Spline	3
TCT015	Clutch Alignment Shaft	1-3/4" - 10 Spline	3
TCT016	Clutch Alignment Shaft	2" - 10 Spline	3
TCT017	Drive Pin Alignment Gauge & Tool	Lipe Application Replaces T-10670A, TCT-1	4
TCT5044	Manual Adjuster with Lock for EZ TM Pedal and/or Self-Adjust Eaton-Style Cover	-	5
TCT7028	Clutch Wrench	For Spicer Clutches	1

Installation Kits

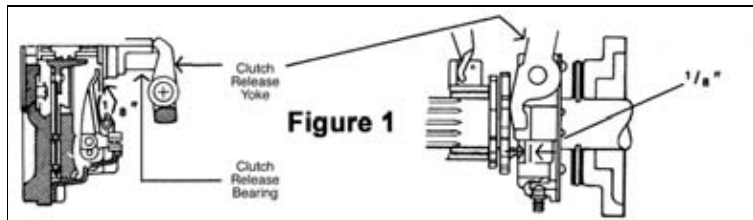


SKU#	Product Description	Application
N2468K	New Clutch Installation Kit	RT Series

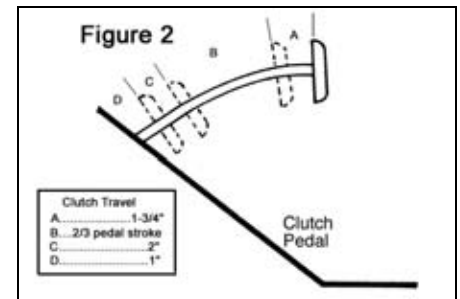
The clutch linkage is probably the most misunderstood component of the vehicle, and yet it is one of the simplest. Let us now look at what functions the linkage provides and how it relates to the pedal position.

There are four sections/zones to the clutch linkage. They are:

Zone (A) Clutch Pedal Free-Play. This free-play in the clutch linkage is actually clearance between the clutch release bearing and the release levers of the clutch cover (on a Push Type clutch). For a Pull Type clutch the clearance is between the yoke release cams and the release bearing housing. This zone should be approximately 1-3/4 in length. (Figures 1 and 2)

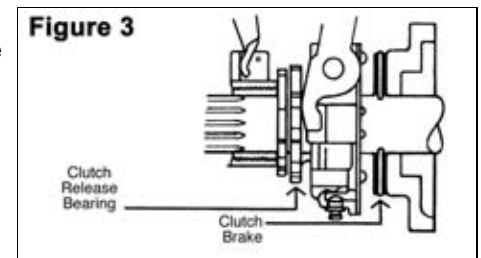


Zone (B) Engagement and Disengagement Zone. This section starts at the point where you will notice a decrease in engine R.P.M. without the vehicle moving to the point on the pedal where the clutch is completely engaged. This zone (pedal travel) should be approximately 2/3 of the total pedal travel. For example, if the total pedal travel (from the floor to pedal rest position) is 9, then the engage-disengage zone should be as close as possible to 6 for smooth engagement. (Figure 2)



Zone (C) Complete Disengagement Zone. An area within the clutch linkage travel allowing the driver to change gears without encountering gear clash. This zone should be approximately 2 in length. (Figure 2)

Zone (D) the Clutch Brake. This area is for Pull Type clutch assemblies only. The clutch release bearing should contact the clutch brake when the clutch pedal is approximately 1 from the floor. (Figures 2 and 3)



Always Remember:

1. That the clutch assembly job is to transmit engine torque without slipping and provide complete disengagement for gear changes (the rate of engagement or disengagement is a function of the linkage.)
2. In order to obtain complete clutch disengagement, the release bearing must move the release levers 1/2.

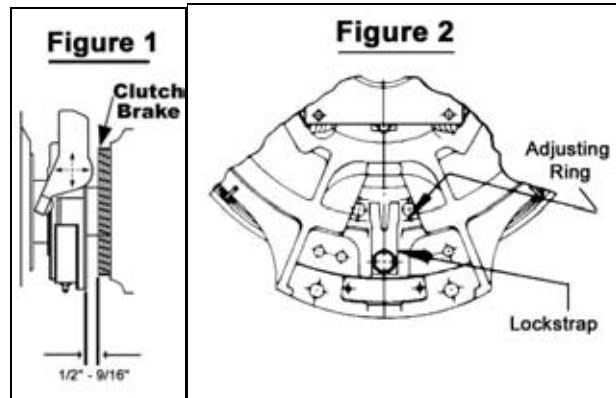
**ADJUSTMENT PROCEDURE
FOR 14" AND 15-1/2" ANGLE SPRING
2-PLATE CLUTCHES (MANUAL CLUTCHES)**

STEP 1: Establish Bearing Position

Set the distance between the bearing and the clutch brake between .500" and .562" (1/2" and 9/16"). (See Figure 1)

In order to move the bearing, you must rotate the adjusting ring inside the clutch cover. Light pressure applied to the clutch linkage will insure that the release bearing is stretched to provide the most accurate reading. (See Figure 2)

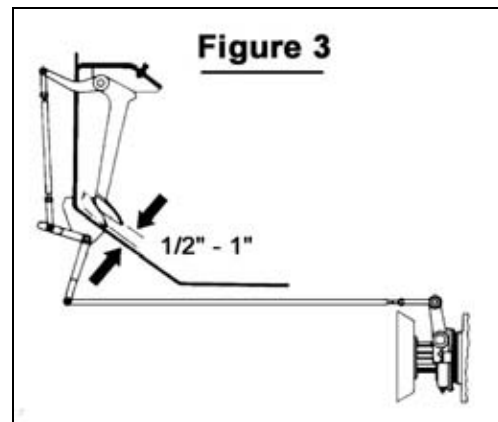
Important: The release bearing must move a minimum of .500" (1/2") to achieve "full clutch release".



STEP 2: Adjust Clutch Brake

Proper adjustment of the brake is achieved by shortening or lengthening the external truck linkage rod.

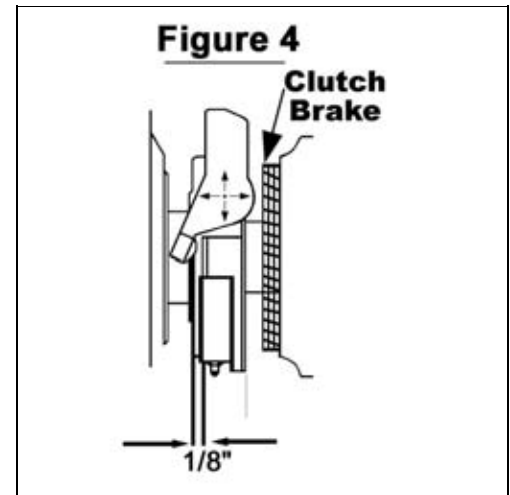
1. Insert a .010 feeler gauge between the release bearing and clutch brake. Push the clutch pedal down to verify clutch brake squeeze.
2. The linkage should be adjusted to allow clamp up of the feeler gauge when the pedal is within .500 (1/2) from the floor and to release the feeler gauge when the pedal is 1 or less from the floor. (See Figure 3)



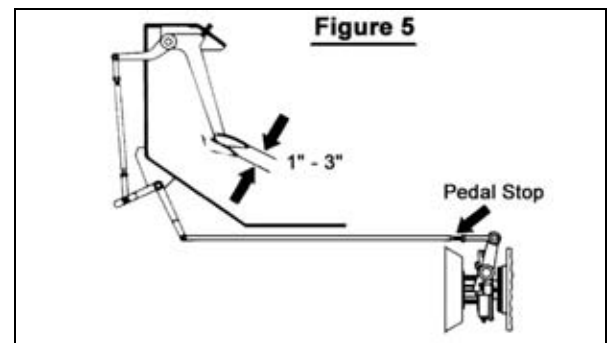
STEP 3: Check Free Pedal

The fingers on the release yoke should be approximately $.125$ ($1/8$) from the release bearing wear pads. (See Figure 4) This should equal about 1 – 3 of free pedal in the cab. (See Figure 5)

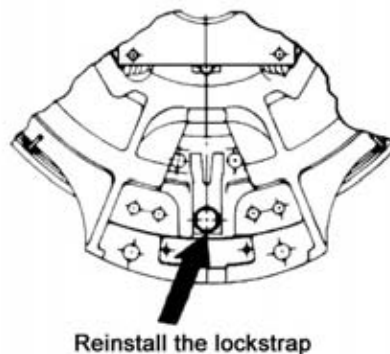
1. Routine clutch adjustment should occur when the free pedal is about half ($1/2$) of new installation free pedal. For example; if free pedal is set at 3 upon installation of the new clutch, clutch adjustment should occur at approximately 1.5 of free travel.



Important: If the bearing is the correct distance from the clutch brake and proper free pedal or clutch brake squeeze cannot be achieved, the truck does not have enough stroke to move the yoke the required distance. The pedal stroke in the cab must be increased by adjusting or modifying the upper pedal stop to raise the pedal and increase the pedal movement. (See Figure 5)



STEP 4: Reinstall the Lockstrap



Driver Tips on How to Improve Clutch Performance

1. **Don't rest your foot on the clutch pedal while the vehicle is in motion.** This practice leads to: (a) premature release bearing failure because the bearing is constantly turning and (b) accelerated clutch disc friction facing wear due to clutch slippage.
2. **Don't allow the engine to lug.** A lugging engine creates damaging torsional vibrations that can destroy the driveline of a vehicle. Always keep your engine working within the recommended operating range (usually between 1500 to 1950 rpm).
3. **Don't overload the vehicle.** The vehicle's driveline, suspension, and brakes were designed for a specific capacity. When this capacity is exceeded, the life expectancy of these components will be decreased.
4. **Don't hold the vehicle on a hill by slipping the clutch.** The clutch was designed for short slip cycles and transmitting torque. Long periods of constant clutch slippage will create excessive heat and wear on the clutch disc friction facing causing premature failure.
5. **Don't coast with the clutch disengaged.** As a vehicle descends a grade it will increase in speed causing the disc assembly to rotate faster. If the disc is spun too fast, the friction facing will explode due to centrifugal force.
6. **Don't use any other gear except first (or low) to start the vehicle in motion.** Starting the vehicle in second gear requires approximately twice the slip cycle time that would be required for a first gear start, resulting in rapid facing wear and extreme heat.
7. **Don't allow irregular clutch action to go unreported.** Submit a drivers report after each trip and keep the maintenance director informed of possible problems. Your report could prevent a road service call or an expensive tow bill.
8. **Don't hold the clutch pedal to the floor while waiting for a traffic light to change or in a traffic jam.** Give the clutch release bearing a rest by putting the vehicle in neutral and letting the clutch pedal rise. This will allow the bearing to separate from the clutch release levers and stop turning (prolonging its life).
9. **Don't excessively slip the clutch when a vehicle is stuck.** Rocking the vehicle by quickly changing gears (reverse to first) or excessive clutch slippage, can cause extreme damage to the driveline. A tow charge would be less expensive than replacing the clutch, transmission, driveline, or a ring and pinion in the rear axle assembly.
10. **Don't allow an untrained driver to operate your vehicles.** Insist on a driver training program. It will save you and your fleet down time and maintenance costs.

Problem	Remedy
Chatter	
<ol style="list-style-type: none"> 1. Loose, broken or worn engine mounts. 2. Pedal linkage worn. 3. Loose or cracked clutch housing. 4. Spring shackles and mountings loose, worn or broken. 5. Misalignment. 6. Oil or grease on facings. 7. Warped or bent driven disc assembly. 8. Improper disc facing thickness. 9. Worn pilot bearing. 10. Wrong spring pressure in cover assembly. 11. Improper "A" dimension (type ML only). 12. Unequal quantity of shims under straps of MP clutch. 13. Release levers not parallel. 	<ol style="list-style-type: none"> 1. Tighten or replace. 2. Replace linkage. 3. Tighten or replace. 4. Tighten or replace. 5. Realign. 6. Install new facings or disc assembly. 7. Install driven disc assembly. 8. Install proper disc assembly. 9. Replace. 10. Replace with proper cover assembly. 11. Refer to "A" dimension chart for Type ML. Adjust to correct setting. 12. Use same quantity of shims under each strap. 13. Recheck installation.

Aggressive

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Release sleeve dry. 2. Worn or loose pedal linkage. 3. Excessive backlash in power train. 4. Warped driven disc. 5. Worn hub splines. 6. Worn splines on spline shaft. 7. Improper facing material. | <ol style="list-style-type: none"> 1. Lubricate release sleeve. 2. Replace or tighten. 3. Adjust or replace worn parts. 4. Install new disc assembly. 5. Install new disc assembly. 6. Replace shaft or install Lipe Spline-Saver disc kit. 7. Install proper driven disc assembly. |
|--|--|

Insufficient Release

- | | |
|--|---|
| <ol style="list-style-type: none"> 1. Broken or loose motor mounts. 2. Worn or loose pedal linkage. 3. Excessive idling speed. 4. Loose or worn facings. 5. Improper facing thickness. 6. Warped or bent driven disc assembly. 7. Lever settings wrong. 8. Worn splines. 9. Worn or rusty splines on splined shaft. 10. Worn pilot bearing | <ol style="list-style-type: none"> 1. Replace or tighten. 2. Replace or tighten. 3. Adjust to factory specs. 4. Replace facings or install new driven disc assembly. 5. Install proper driven disc assembly(s). 6. Install recommended driven disc assembly properly. 7. Refer to "A" dimension chart & re-check install. 8. Replace with new driven disc. assembly. 9. Repair, replace or install Lipe Spline-Saver disc kit. 10. Replace. |
|--|---|

Problem

Remedy

Hard Pedal

1. Worn pedal linkage.
2. Binding in pedal linkage.
3. Excessive spring pressure in cover assembly.
4. Contact pad of release bearing carrier worn by shifter yoke.

1. Replace with new linkage.
 2. Lubricate and adjust.
 3. Install proper cover assembly.
 4. Replace carrier and shifter yoke. Also check for proper hook-up to provide best linkage operating positions.
-

Slippage

1. Oil or grease on facings.
2. Loose or worn facings.
3. Flywheel burned, checked or cracked.
4. Insufficient plate pressure.
5. Improper "A" dimension (type ML only).
6. Binding in pedal linkage
7. Improper facing material.

1. Replace facings or install new driven disc assembly. Correct oil leak.
 2. Replace facings or install new driven disc assembly.
 3. Replace or regrind.
 4. Install new cover assembly.
 5. Refer to "A" dimension chart for Type ML. Adjust to correct setting.
 6. Lubricate and adjust.
 7. Use correct facing or replace disc assembly.
-

Vibration

1. All or part of power train out of balance.
2. One or more units in power train out of alignment.
3. Worn spline shaft.
4. Worn crankshaft bearings.
5. Worn or loose engine mounts.
6. Loose or out of balance universal joint.
7. Clutch out of balance.
8. Worn disc splines.

1. Check each unit individually and re-check as a complete assembly.
2. Check and align (replace faulty component).
3. Replace.
4. Replace.
5. Replace or tighten.
6. Tighten or replace – check for balance.
7. Install balanced unit.
8. Replace disc.

Adjusting Ring: Adjusts release bearing clearance. Clearance must be adjusted periodically to compensate for the wearing away of disc linings.

Angle Spring Clutch: A conventional clutch that uses a set of six coil springs set at an angle to the input shaft. The springs apply pressure to the pressure plate, engaging the clutch discs and forcing them to engage the flywheel.

Bell Housing (or Clutch Housing): The casing that houses the clutch that attaches to the transmission. (SAE #1, #2 & #3)

Center Plate: The plate that is connected by the flywheel or clutch cover (depending on clutch design) and separates the driven discs, increasing clutch capacity by providing additional friction area between the driven discs.

Ceramic Friction Material: A metallic based friction material found on driven discs. It is the most common friction material with the highest longevity.

Clamping Force: The amount of pressure exerted by the spring or springs to engage the clutch.

Clutch Brake: A device on the input shaft of non-synchronized transmissions that stops gears from rotating so that first and reverse gear may be engaged at a standstill.

Coaxial Coil Springs: Springs inside springs in the driven disc that increase capacity and help to neutralize engine torsion vibrations.

Dampened Discs: Discs that have vibration absorbing qualities that extend drivetrain component life.

Driven Discs: Contain the friction material and are splined to the transmissions input shaft, connecting the flywheel to the transmission.

Driveshaft: The shaft or shafts leading from the transmission that connect to the axle differential to supply power from the engine.

Flywheel: Connects the engine to the transmission via the clutch assembly. The driven discs of the clutch ride on the transmission input shaft and are clamped by the pressure plate to the flywheel, which is turned by the engine, powering the drive wheels.

Input Shaft: The splined shaft on the front of the transmission. It is attached to the transmission drive gear, and rests in the pilot bearing in the center of the flywheel. The splined shafts of the driven discs ride on the input shaft, causing it to rotate when they are clamped to the flywheel by the pressure plate.

Levers: Parts that multiply and transfer the force of the diaphragm spring from the retainer to the pressure plate in diaphragm-spring clutches.

Linkage: Components that link the clutch pedal to the clutch assembly, allowing the driver to engage or disengage the clutch.

Organic Friction Material: Non-asbestos substances that are used on clutch discs. They are softer and smoother than most ceramic facings, resulting in smoother, softer clutch engagement.

Pilot Bearing: Bearing in the center of the flywheel. The end of the input shaft rides here, allowing the shaft to stop rotating—despite the rotation of the flywheel—when the pressure plate is retracted and the Clutch Brake is applied.

Pressure Plate Assembly: Applies the force of the diaphragm or springs to the pressure plate, clamping the clutch discs between the pressure plate, center plate and flywheel. Also houses the adjusting ring and parts of the release bearing engagement.

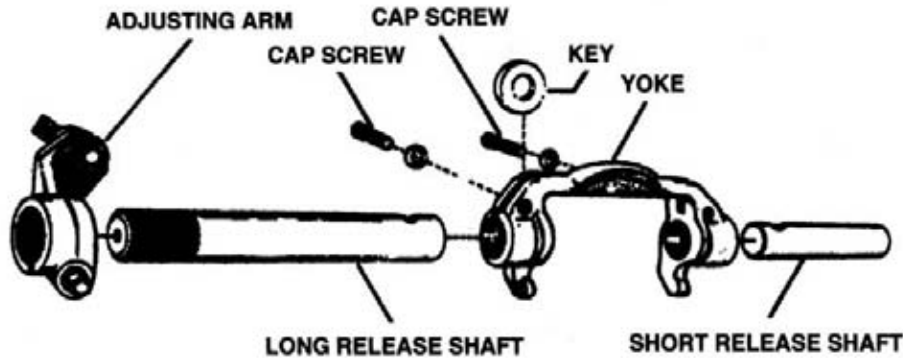
Release Bearing Assembly: Transfers the movement of the clutch linkage to engage and disengage the clutch.

Straps: Connect the cover to the pressure plate, transmitting engine torque through the rotation of the flywheel and the clutch cover to the disc.

Rigid Discs: Have no vibration absorption qualities; usually contribute to increased wear on drivetrain components.

Torsion Vibration: Vibration at the flywheel created by the engine cylinder pressure pulses during fuel burning.

YOKE & CROSS-SHAFT CLUTCH RELEASE KITS FOR FULLER & SPICER TRANSMISSIONS



Application

The Clutch Release Kit is a pull type release mechanism for use with Spicer 14"-2 and 15 1/2"-2 and Lipe Clutch 14"-1, 14"-2 and 15 1/2"-2 Pull Type Clutches. They will fit the following Fuller and Spicer transmissions.

Fuller (with #1 and #2 Bell Housing): T-905 Series, TO-905 Series, T-955AL, TO-955AL, T-955GL, T-955ALL Series, RT-601, RT-613, RT-906, RT-909 Series, RT-910 Series,

RT-913 Series, RT-915 Series, RTO-958LL, RT-9509 Series, RT-9513 Series, 600, 6600, 900, 9500, 1100, 11500, 11600, 1200, 12500 and 14600 Series.

Spicer (all sizes of Bell Housing): 8500 Series, 8700 Series, P8500 Series, P8700 Series, 8012, 8212, 8512, 8016, 8216, 8516, 8716, SST-6, SST-10, SST-11, SST-20.

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