



**Issued: October** Catalog #: CQ8181

Mfg Code: HFF





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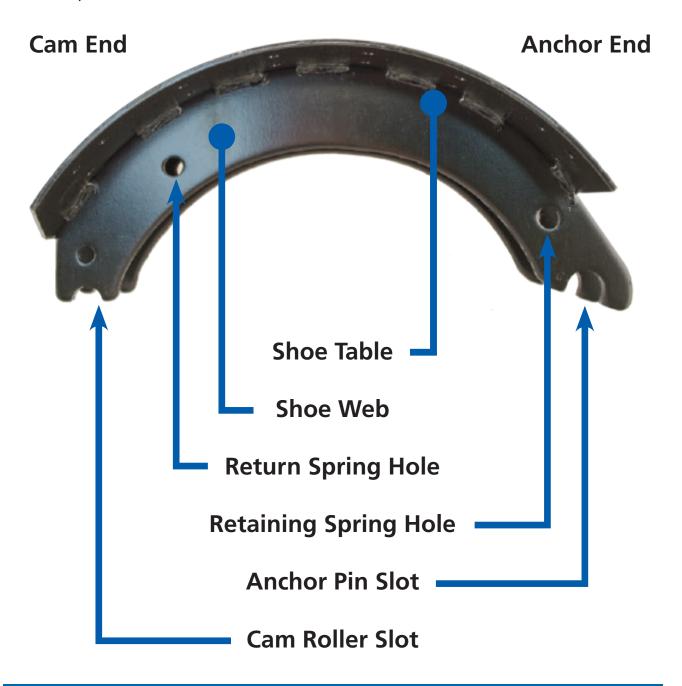
# **Anatomy of a Brake Shoe**

**Shoe Web:** Shoes may have one or two webs; the web is the rail that the shoe table is welded to.

**Shoe Table:** The table is a flat arched metal plate welded to the web. There are rivet holes through the table for fastening the lining to the table.

Cam End: The end of the web that holds the roller which rides on the cam shaft.

**Anchor End:** The end of the shoe that is anchored to the brake spider with the anchor pin.



# **Quality Focused Brake Remanufacturing**

#### **Value Added Quality**

Haldex is determined to continuously provide the highest quality remanufactured brake shoes in the industry. A primary point of emphasis is adding additional, meaningful quality while minimizing the cost impact to our customers. For this reason as an example, Haldex will not "coin" brake shoes. The extra costs associated with coining do not justify the short term "benefit" of selling a brake shoe that is beyond specifications and beyond its useful life. Haldex's answer to those who promote "coining" is simple..."scrapping".

## Over 30 Quality Checkpoints and Inspections Per Shoe

- Table Wear & Damage
- Web Damage
- Anchor & Roller End Wear & Damage
- Shoe Stretch & Collapse
- Elongated Rivet Holes
- Coating Coverage
- Lining Fit/Rivet Torque



#### **Process Fundamentals**

The Haldex Way - Quality Inspection Points



A liberal core program protects your core investment.

Shoe quality begins at core check-in. Out of spec shoes are scrapped.

Automatic deliners prevent excessive table damage, protecting shoe quality at a higher level.

Individual shot blasting ensures 100% removal of external contaminants - necessary for reliable coating coverage.



Extensive investments coatings and curing processes ensures maximum protection against corrosion.



Rivet torque specifications are critically maintained to ensure reliable lining to shoe attachment.



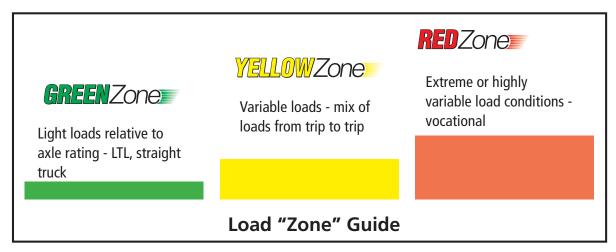
Haldex provides packaging options to fit the needs of your business.

# **Choosing the Proper Brake Lining**

## The primary factors to consider when choosing a brake lining are:

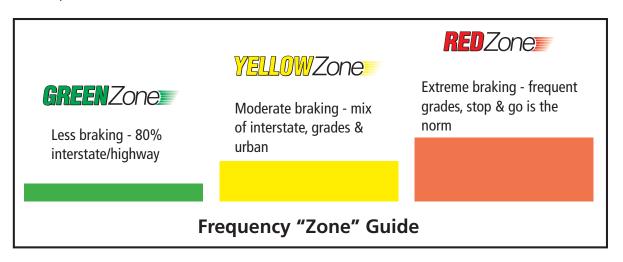
#### 1. Load

If loads are typically light relative to the vehicles combined axle weight rating, generally brake temperatures will stay towards the lower end of the temperature spectrum (<400°). Highly variable loads mean that for at least part of the time, loads may be up to or above the vehicle's axle weight rating. To ensure maximum braking performance, a brake lining must be able to perform at a higher temperature (> 550° when heavy), however not be "too much" for those times when the vehicle is loaded lighter (<400°). Extreme load conditions are going to generate high temperatures most of the time, calling for upgraded linings to maintain top-notch braking performance (up to 1000°).



#### 2. Braking Frequency

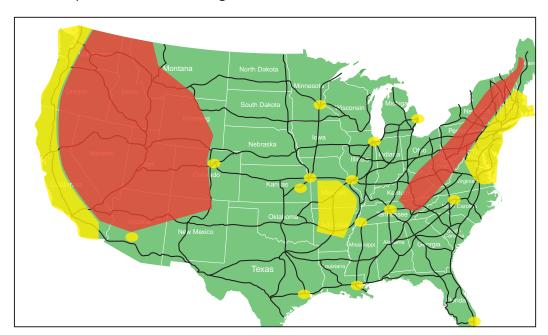
Are you touching the brakes once every 60 miles (interstate driving) or is the vehicle constantly subjected to stop-and-go driving (refuse pick-up)? Stopping frequency is a major influence on a brake's temperature.



# Choosing the Proper Brake Lining (cont'd)

#### 3. Road

- Flat roads (Green Zone) generate less demand on your brakes keeping temperatures lower.
- Variable road conditions, such as coast-to-coast operations means that the vehicle will see the
  complete spectrum of application environments on any given trip. The lining must be able to
  withstand the extreme situations, yet not be "over-blown" for those times when flat roads and
  interstate speeds prevail.
- Off road and continuous steep grade environments means brake temperatures will stay elevated for extended periods of time. A lining's resistance to brake fade is critical in these situations.















#### **High Performance Key**

The key to successfully choosing a brake lining that will be the safest choice, maximize stopping ability and provide the best wear characteristics is to take a critical view of the "application environment" of the vehicle – Load, Road and Frequency – and choose a lining that is well suited to meet these unique demands. All 3 elements must be considered and all three are equally as important as the other. For instance, if you make a choice solely based on load, by discounting the effects of braking frequency, it is possible to inadvertently "under-brake" the vehicle which could lead to increased stopping distances, excessive brake fade and below average wear. Likewise, it would be counter-productive to choose a high temperature lining for an application where temperatures never exceed 350°.

# Fleet Braking Solutions - RSD Requirements

# RSD COMPLETE FLEET SOLUTIONS



Fleets today are under intense pressure to reduce costs. Simplifying inventory and improving product life cycles are two key ways they can achieve this. In most cases, using the same friction material on both the tractor and trailer helps aid in this process. However, this common sense practice was made cost prohibitive. RSD formulations being sold in the market today have a much higher acquisition cost. This, accompanied with the abrasive nature of many RSD friction materials, generates high wear characteristics which reduce the life of all contact parts.

The fact is, adding aggressive raw materials into a brake block mix so it will stop faster is substandard technology and the customer is the one who pays for it.

Formulating friction compounds that meet the demanding requirements of our industry is not easy. GR2015 and GG2020 offer the end user a Complete Fleet RSD friction solution. These materials are designed with both the tractor and trailer in mind. Reasonably priced, GR2015 and GG2020 are high quality legacy products that promote extended life cycles on brake related parts.

Fleet and truck owners alike now have the answer to a very costly problem.

Haldex RSD products are available in both New PROSteel™ and Remanufactured Shoes.

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# Fleet Braking Solutions - RSD Requirements (cont'd)



# NHTSA Reduced Stopping Distance Regulations

Date of Implementation	Vehicle Type	Tractor GVWR (lbs)	New Stopping Distance - Unloaded	New Stopping Distance - Loaded	Old Stopping Distance - Unloaded	Old Stopping Distance - Loaded
August 1, 2011	3 Axle Tractor	Up to 59, 600	235 ft.	250 ft.	335 ft.	355 ft.
August 1, 2013	3 Axle Tractor	59,600-70,000	235 ft.	250 ft.	335 ft.	355 ft.
	3 Axle Tractor	Above 70,000	235 ft.	310 ft.	335 ft.	355 ft.
	2 Axle Tractor	Inclusive	235 ft.	250 ft.	335 ft.	355 ft.
	4+ Axle Tractor	Up to 85, 000	235 ft.	250 ft.	335 ft.	355 ft.
	4+ Axle Tractor	Above 85,000	235 ft.	310 ft.	335 ft.	355 ft.



\*Tested August 2014 at TRC.

# Haldex Legacy Products GR2015 and GG2020 Exceed New Requirements

- GR2015 and GG2020 have a proven history as the finest 20K & 23K friction materials in the industry.
- Using high quality phenolic resins and base materials enables GR & GG compounds to handle a variety of different applications and conditions.
- Designed for RSD Tractors and Current Trailer Configurations.
- FMVSS 121 Tested at an AL Factor of 165.
- Chase Proven FF coefficient of friction provides low fade, excellent recovery and extended life cycles on brake related parts.

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# Brake Lining Options - 20,000 lbs.







Brake Lining	Haldex GN	Haldex GF	Haldex GR RSD Compliant	
Lining Rated @	ning Rated @ 20,000 lbs 20,000 lbs		20,000 lbs	
Temperature Range 625°		750°	775°	
Resistance to Fade	Resistance to Fade Good		Superior	
<b>Recovery</b> Good		Excellent	Superior	
Overall Lining Wear Good		Very Good	Excellent	

#### **Brake Lining Performance - Know Your Zone**

## **GREENZone**

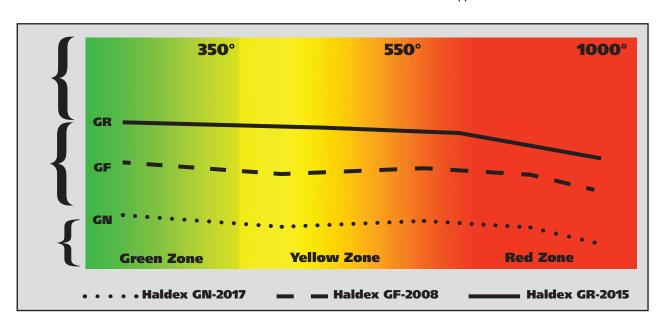
- Lighter loads flatter roads
- Low stress on the brakes
- Brake temperatures generally stay below 350°

# YELLOWZone

- Coast to coast operations
- Variable load conditions
- Moderate stress on the brakes
- Brake temperature vary up to 650° due to the variety of terrain and loads encountered

# **RED**Zone

- Extreme loads extreme stopping
- High stress on the brakes
- Brake temperatures may approach 1000° due to the extreme conditions and variability of the application environment



Brake linings are not created equal. CARQUEST has a complete offering of brake lining options so you can make the best choice for your unique application.

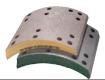
The chart above depicts overall performance of the CARQUEST brake lining options at a variety of temperature ranges to help simplify the process of choosing the right lining for your application.

# Brake Lining Options - 23,000 lbs.









Brake Lining	CARQUEST CB	Haldex GD	Haldex GG RSD Compliant	Haldex GC
Lining Rated @	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	700°	700°	975°	1000°
Fade Resistance	Excellent	Excellent	Superior	Superior
Recovery	Excellent	Excellent	Superior	Superior
Lining Wear	Excellent	Excellent	Superior	Superior

#### **Brake Lining Performance - Know Your Zone**

## **GREEN**Zone

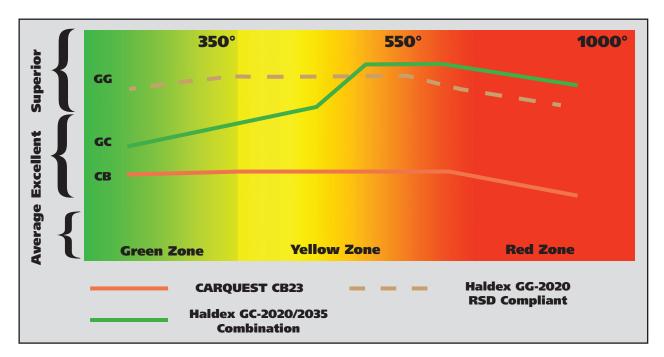
- Lighter loads flatter roads
- Low stress on the brakes
- Brake temperatures generally stay below 350°

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- Coast to coast operations
- Variable load conditions
- Moderate stress on the brakes
- Brake temperature vary up to 650° due to the variety of terrain and loads encountered

# **RED**Zone

- Extreme loads extreme stopping
- High stress on the brakes
- Brake temperatures may approach 1000° due to the extreme conditions and variability of the application environment



Brake linings are not created equal. CARQUEST has a complete offering of brake lining options so you can make the best choice for your unique application.

The chart above depicts overall performance of the CARQUEST brake lining options at a variety of temperature ranges to help simplify the process of choosing the right lining for your application.

# Brake Lining Options - 25,000 lbs. and 26,000 lbs.





Brake	Haldex	Haldex
Lining	GP	GM
Lining Rated @	26,000 lbs	25,000 lbs
Temperature Range	950°	1000°
Resistance to Fade	Superior	Superior
Recovery	Excellent	Excellent
Overall Lining Wear	Superior	Very Good

#### **Brake Lining Performance - Know Your Zone**

## **GREEN**Zone

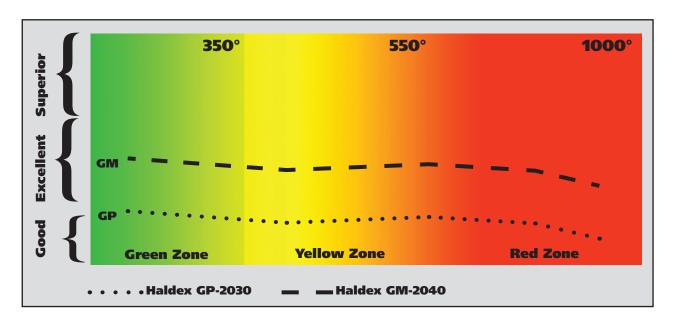
- Lighter loads flatter roads
- Low stress on the brakes
- Brake temperatures generally stay below 350°

# **YELLOW**Zone

- Coast to coast operations
- Variable load conditions
- Moderate stress on the brakes
- Brake temperature vary up to 650° due to the variety of terrain and loads encountered

# **RED**Zone

- Extreme loads extreme stopping
- High stress on the brakes
- Brake temperatures may approach 1000° due to the extreme conditions and variability of the application environment



Brake linings are not created equal. CARQUEST has a complete offering of brake lining options so you can make the best choice for your unique application.

The chart above depicts overall performance of the CARQUEST brake lining options at a variety of temperature ranges to help simplify the process of choosing the right lining for your application.

#### **Friction**



# **BrakeZone**

# Haldex brake lining application survey

This application guide is designed to be a simple but comprehensive tool to assist you in determining the proper range of Grey-Rock™ brake linings best suited for your equipment, based on your fleet's specific operating conditions. To use this guide, first complete the quick, three-question survey below.

Choose only one answer per question to describe your fleet's operating conditions, and record that score in the appropriate box. Once you have completed the survey, total the values of your answers. This total is your "application score". Refer to the charts on the back of this survey to determine the recommended Grey-Rock™ brake linings for your fleet, based on your unique application score.



1	Which best describes how this vehicle is normally loaded in an average day of operation?  • Normally runs below axle rating	pplication score 2	Record scores below
	☐ Normally runs about axle rating		
	☐ Normally runs above axle rating	4	
	lue The vehicle is used in refuse/mixer/dump type operations	5	
2	Which best describes the terrain this vehicle covers in an average day of operation?		+
	☐ Flat or mostly (90%) flat with some rolling hills	1	
	☐ Rolling hills encountered frequently with some steep grades	2	
	$lacksquare$ Steep grades abundant or significant mountainous terrain $\ldots \ldots$	4	
3	Which best describes this vehicle's travel patterns during an average day of operation?		+
	☐ Nearly all (85%) interstate travel	.5 (1/2)	
	☐ Mix of interstate, city, two-lane blacktop		
	☐ All urban	3	
	☐ This vehicle is a school bus	3	
	☐ This vehicle is used in mixer/dump type operations	3	=
	lue This vehicle is used in refuse type operations	6	
4	Total the three scores above for your own application s Refer to the application charts on the back for your fleet's recommended Haldex brake li		

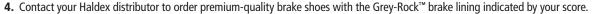
# **Brake Zone Application Survey (cont'd)**

# **BrakeZone**

# Haldex

# Haldex brake lining application survey

- 1. Calculate your application score with the BrakeZone application survey on the reverse side.
- **2.** Locate your application score on the appropriate lining options charts below.
- **3.** Listed to the right of your score will be the Grey-Rock<sup>™</sup> brake lining options that will put you in your BrakeZone exceptional performance and lower life cycle costs.





Haldex 20k axle brake linings					
Score	HV77	GN	GF	GR (RSD)	
3					
3.5					
4.5					
5					
5.5					
6					
6.5					
7					
7.5					
8					
8.5					
9					
9.5					
10		+010	tially		
11		bosen	rspec		
12		unde	tially sr spec		
13					
14					
15					

Hal	Haldex 23k axle brake linings							
Score	HV88	GD	<b>GG</b> (RSD)	GC	GZ			
3								
3.5								
4.5								
5				Poten Ove	VIIsit			
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9.5		11.1						
10	antent	ially						
11	harry	cspec						
12	Potent unde	, ,						
13								
14								
15								

Haldex	25k	26k
Score	GM	GP
3.5		
4.5		
5		
5.5	Poten over	tially
6	Poter	Spec
6.5	OAG	, 34
7		
7.5		
8		
8.5		
9		
9.5		
10		
11		
12		
13		
14		
15		

#### **Economy Performance**

For fleets that consider "price" the primary factor in brake lining selection criteria.

#### **Good Performance**

Very good stopping power. Good brake life, handles normal temperatures and load variability for this type of application.

#### **Better Performance**

Excellent stopping power, superior brake life. Handles high operating temperatures and load variability with ease for this type of application.

#### **Best Performance**

Includes all the benefits of better performance products plus significant gains in lowering life cycle costs by extending lining life to its maximum. Highly compatible with brake drums for these applications — lowest total life cycle costs.

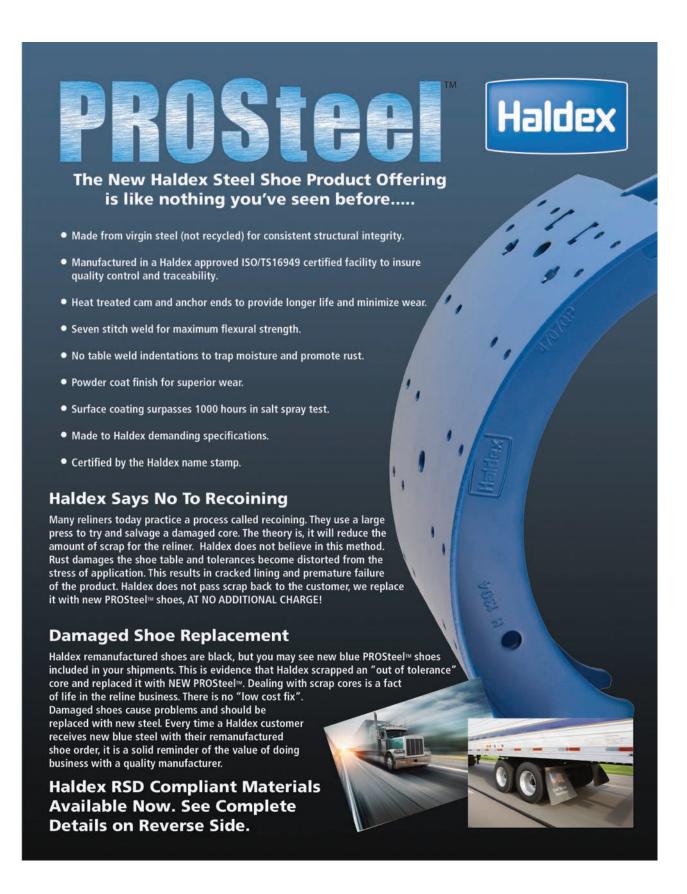


Contact your Haldex sales professional.

United States 816-891-2470 Canada 519-621-6722 Mexico 52-81-81569500

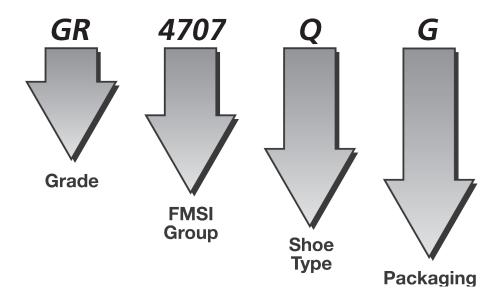
For additional contact information or to learn more about Haldex, please visit haldex.com

LF20613 US Rev. 1/18 5M ALP Printed in the USA



# **Brake Shoe Numbering System**

# Part Number GN4515QG



#### **Grades of Friction Available**

GP	26,000	lb.	Haldex	

GM 25,000 lb. Haldex Semi-Metallic

GZ 23,000 lb. Haldex Semi-Metallic

GC 23,000 lb. Haldex Combination

GW 23,000 lb. Haldex Wedge Brake

GG 23,000 lb. Haldex Premium RSD

GD 23,000 lb. Haldex Premium

CB 23,000 lb. CARQUEST Premium

GR 20,000 lb. Haldex Premium RSD

GF 20,000 lb. Haldex Premium

GN 20,000 lb. Haldex Standard

#### **FMSI Groups**

1308	Eaton E	or Meritor	O 15"	x 4"	Steer Axle
1300	Laton L	OI IVICITOI	Q IJ	$\wedge$	JUCCI ANIC

1443 Eaton ES 15" x 4" Steer Axle

4311 Eaton 16 ½" x 7" Truck or Trailer Axle

4471 Meritor Tractor "P" Series 18" x 7"

4515 Meritor Q 16 ½" x 7" Truck or Trailer Axle and Fruehauf Trailer Axle

4707 Meritor Q-Plus 16 ½" x 7" Truck or Trailer Axle

4709 Eaton "ES" or "ES2" 16 ½" x 7" Truck or Trailer Axle

4711 Meritor Q 16 ½" x 8 5/8" Truck & Trailer Axle

4715 Meritor Q-Plus 16 ½" x 6"

4718 Meritor Q-Plus 16 ½" x 8"

4719 Eaton "ES2" 16 1/2" x 5" Steer Axle

4720 Meritor Q 16 ½" x 5 "

4725 Eaton "ES" or "ES2" 16 ½" x 6" Steer Axle

4726 Eaton "ES" or "ES2" 16 ½" x 8 5/8" Truck Axle

#### **Shoe Types**

#### E Eaton E Standard

ES2 Eaton ES 2nd Generation

Q Meritor Quick Change or Q-Plus

X3 Fruehauf Trailer XEM3

#### **Packaging**

- G Gripper Kit, 2 relined shoes boxed with brake hardware
- J Gripper Kit, 2 new shoes boxed with brake hardware
- N New Shoe (single shoe)
- R Reline Shoe (single shoe)

**Note:** Only the most popular aftermarket FMSI Groups and Shoe Types are listed here. There are many more options. (See HFF Catalog).

# 15" Drum Diameter - Most Popular Applications



# 15" Drum Diameter - Meritor/Rockwell Style

Brake Lining	Haldex GN	Haldex GF	Haldex GR	CARQUEST CB	Haldex GD	Haldex GG	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### 1308Q

15" x 4" Rockwell Q - single rail early design





#### **Hardware Kit**

Haldex: CQ69001 Euclid: E3869 BWP: MK79 WA: WAE3869

Relined Shoe	-	GF1308QR	GR1308QR	-	GD1308QR	GG1308QR	GC1308QR
Relined Gripper Kit	-	GF1308QG	GR1308QG	CB1308QG	GD1308QG	GG1308QG	
New Shoe	-	-	-	-		-	GC1308QN
New Gripper Kit	-	-	-	-		-	

#### 1308Q2

15" x 4" Rockwell Q - single rail late design - most popular - do not mix with early design





#### **Hardware Kit**

Haldex: CQ69001 Euclid: E3869 BWP: MK79 WA: WAE3869

Relined Shoe	-	GF1308Q2R	GR1308Q2R	-	GD1308Q2R	GG1308Q2R	GC1308Q2R
Relined Gripper Kit	-	GF1308Q2G	GR1308Q2G	CB1308Q2G	GD1308Q2G	GG1308Q2G	GC1308Q2G
New Shoe	-	GF1308Q2N	GR1308Q2N	-	GD1308Q2N	GG1308Q2N	GC1308Q2N
New Gripper Kit		GF1308Q2J	GR1308Q2J		GD1308Q2J	GG1308Q2J	GC1308Q2J

#### 4702Q

15" x 4" Rockwell Q+ dual rail shoe





#### **Hardware Kit**

Haldex: CQ65642 Euclid: E9064 BWP: MK98 WA: WAE9064

Relined Shoe	-	GF4702Q2R	GR4702QR	-	GD4702QR	GG4702QR	GC4702QR
Relined Gripper Kit	-	GF4702Q2G	GR4702QG	CB4702QG	GD4702QG	GG4702QG	GC4702QG
New Shoe	-	GF4702Q2N	GR4702QN	-	GD4702QN	GG4702QN	GC4702QN
New Gripper Kit		GF4702Q2J	GR4702QJ	-	GD4702QJ	GG4702QJ	GC4702QJ

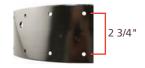
# 15" Drum Diameter - Eaton Style

Brake Lining	Haldex GN	Haldex GF	Haldex GR	CARQUEST CB	Haldex GD	Haldex GG	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### 1308E

15" x 4" Eaton Single anchor pin-center to center on rivets is 2-3/4"





#### **Hardware Kit**

Haldex: CQ66917 Euclid: E5139 BWP: MK77 WA: WAE5139

Relined Shoe	-	GF1308ER	GR1308ER	-	GD1308ER	GG1308ER	GC1308ER
Relined Gripper Kit	-	GF1308EG	GR1308EG	CB1308EG	GD1308EG	GG1308EG	GC1308EG
New Shoe	-	GF1308EN	GR1308EN	-	GD1308EN	GG1308EN	GC1308EN
New Gripper Kit		GF1308EJ	GR1308EJ	-	GD1308EJ	GG1308EJ	GC1308EJ

#### 1443E

15" x 4" Eaton ES Single anchor pin-center to center on rivets is 2"





#### **Hardware Kit**

Haldex: CQ66917 Euclid: E5139 BWP: MK77 WA: WAE5139

Relined Shoe	-	GF1443ER	GR1443ER	-	GD1443ER	GG1443ER	GC1443ER
Relined Gripper Kit	-	GF1443EG	GR1443EG	CB1443EG	GD1443EG	GG1443EG	GC1443EG
New Shoe	-	GF1443EN	GR1443EN	-	GD1443EN	GG1443EN	GC1443EN
New Gripper Kit		GF1443EJ	GR1443EJ	-	GD1443EJ	GG1443EJ	GC1443EJ

# 15" Drum Diameter - Extended Application Coverage

Base Shoe Number	Shoe Size	Description
1245235	15 X 3	Wagner Brake No Hole
1245321	15 X 3	Wagner Brake No Hole
1279425	15 X 3 1/2	Wagner Brake
1279455	15 X 3 1/2	Wagner Brake
1280322	15 X 3 1/2	Wagner With Hole
1280463	15 X 3 1/2	Wagner Brake
1307T	15 X 3 1/2	Arvin Meritor Front Axle Brake Pin Style
1307W	15 X 3 1/2	Arvin Meritor Front Axle Brake Pin Style
4561B	15 x 3 1/2	Bendix Wedge Brake
4562BW	15 x 3 1/2	Bendix Wedge Brake
4562RW	15 x 3 1/2	Arvin Meritor Wedge Brake
1308426	15 X 4	Wagner Front Axle Brake
1308458	15 X 4	Wagner Front Axle Brake
1308512	15 X 4	Wagner Front Axle Brake
1308E	15 X 4	Eaton Front Axle Single Pin
1308Q2	15 X 4	Arvin Meritor Front Axle Brake Quick Change Style
1308Q	15 X 4	Arvin Meritor Front Axle Brake Quick Change Style
1308T	15 X 4	Arvin Meritor Front Axle Brake Pin Style
1308W	15 X 4	Arvin Meritor RSA Wedge Brake
1443E	15 X 4	Dana Spicer/Eaton Front Axle Brake Extended Service Design
2032402	15 X 4	Bendix
203288	15 X 4	Bendix
2039299	15 X 4	Bendix
4693B	15 X 4	Bendix Brazilian Brake for Ford Cargo Series
4693D	15 X 4	Dana Spicer/Eaton HA Series
4702Q	15 X 4	Arvin Meritor Q+ Dual Rail Shoe
4729DQ	15 X 4	Dana Spicer/Eaton Heavy Axle
4647401	15 X 4	Kelsey Hayes
4646400	15 X 5	Kelsey Hayes
4703Q	15 X 5	Arvin Meritor Q+ Dual Rail Shoe
4594T	15 x 6	Wagner Brake
4704Q	15 x 6	Arvin Meritor Q+ Dual Rail Shoe
4716ES	15 x 6	Dana Spicer/Eaton Reduced Envelope
4595T	15 x 7	Wagner Brake
4710Q	15 X 8 5/8	Arvin Meritor Q+ Dual Rail Shoe
4710Q2	15 X 8 5/8	Arvin Meritor Q+ Dual Rail Shoe
4717ES	15 x 8-5/8	Dana Spicer/Eaton Reduced Envelope

Contact your local Haldex Friction Center for additional information on these extended applications. A complete listing of Haldex Friction Centers can be found on Page 33.



# 16 1/2" Drum Diameter - Meritor/Rockwell Style

Brake Lining	Haldex GN	Haldex GF	Haldex GR∳	CARQUEST CB	Haldex GD	Haldex GG∳	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### **♦**RSD Systems Compliant



16.5" x 7" Arvin Meritor "Q" quick change design



#### **Hardware Kit**

Haldex: CQ66867
Euclid: E2769SHD
BWP: MK39
WA: WA2769SHD

Relined Shoe	GN4515QR	GF4515QR	GR4515QR	-	GD4515QR	GG4515QR	GC4515QR
Relined Gripper Kit	GN4515QG	GF4515QG	GR4515QG	CB4515QG	GD4515QG	GG4515QG	GC4515QG
New Shoe	GN4515QN	GF4515QN	GR4515QN	-	GD4515QN	GG4515QN	GC4515QN
New Gripper Kit	GN4515QJ	GF4515QJ	-	-	GD4515QJ	GG4515QJ	GC4515QJ

#### 4707Q+ - Meritor Q+

16.5" x 7" Arvin Meritor "Q" extended service quick change design

#### **Hardware Kit**

Haldex: CQ66867 Euclid: E2769SHD BWP: MK39 WA: WA2769SHD



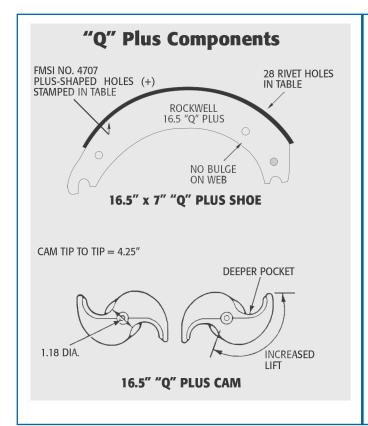


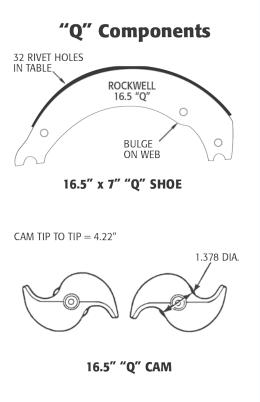
"Plus" typically stamped in table (Q Plus)

Relined Shoe	GN4707QR	GF4707QR	GR4707QR	-	GD4707QR	GG4707QR	GC4707QR
Relined Gripper Kit	GN4707QG	GF4707QG	GR4707QG	CB4707QG	GD4707QG	GG4707QG	GC4707QG
New Shoe	GN4707QN	GF4707QN	GR4707QN	-	GD4707QN	GG4707QN	GC4707QN
New Gripper Kit	GN4707QJ	GF4707QJ	-	-	GD4707QJ	GG4707QJ	GC4707QJ

# See additional Meritor Q vs. Q+ Identification Tips on following page

# **Meritor Q vs Q+ Identification Tips**





All "Q" Plus Brakes have the following features that are different from "Q" Brakes:

- Thicker Linings
- High Lift Camshaft or "Q" Plus Camshaft

16.5" "Q" style brakes manufactured before 1994 can be retrofitted to the "Q" Plus style by changing the camshaft. Since 1994, "Q" Plus camshaft design has been standard in all 16.5" "Q" Series Brakes. In this case, only the shoe/lining assembly must be changed in order to go from the "Q" to the "Q" Plus Series Brake. In summary, as long as the 16.5" brake assembly has a "Q" Plus type (High Rise) camshaft, you can use either the "Q" or "Q" Plus Brake Shoe.

# 16½" Drum Diameter - Meritor/Rockwell Style (cont'd)

Brake Lining	Haldex GN	Haldex GF	Haldex GR∳	CARQUEST CB	Haldex GD	Haldex GG∳	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### **♦**RSD Systems Compliant



#### 4720Q+ - Meritor Q+

16.5" x 5" Arvin Meritor "Q+" extended service quick change design

Relined Shoe	-	GF4720QR	GR4720QR	-	GD4720QR	GG4720QR	-
Relined Gripper Kit	-	GF4720QG	GR4720QG	CB4720QG	GD4720QG	GG4720QG	-
New Shoe	-	GF4720QN	GR4720QN	-	GD4720QN	GG4720QN	-
New Gripper Kit	-	GF4720QJ	GR4720QJ	-	GD4720QJ	GG4720QJ	-



#### 4715Q+ - Meritor Q+

16.5" x 6" Arvin Meritor "Q+" extended service quick change design

Relined Shoe	-	GF4715QR	GR4715QR	-	GD4715QR	GG4715QR	GC4715QR
Relined Gripper Kit	-	GF4715QG	GR4715QG	CB4715QG	GD4715QG	GG4715QG	GC4715QG
New Shoe	-	GF4715QN	GR4715QN	-	GD4715QN	GG4715QN	GC4715QN
New Gripper Kit	-	GF4715QJ	GR4715QJ	-	GD4715QJ	GG4715QJ	GC4715QJ



#### 4718Q+ - Meritor Q+

16.5" x 8" Arvin Meritor "Q+" extended service quick change design

Relined Shoe	-	GF4718QR	GR4718QR	-	GD4718QR	GG4718QR	GC4718QR
Relined Gripper Kit	-	GF4718QG	GR4718QG	CB4718QG	GD4718QG	GG4718QG	GC4718QG
New Shoe	-	GF4718QN	GR4718QN	-	GD4718QN	GG4718QN	GC4718QN
New Gripper Kit	-	GF4718QJ	GR4718QJ	-	GD4718QJ	GG4718QJ	GC4718QJ



#### 4711Q+ - Meritor Q+

16.5" x 8 5/8" Arvin Meritor "Q+" extended service quick change design

Relined Shoe	-	GF4711QR	GR4711QR	-	GD4711QR	GG4711QR	GC4711QR
Relined Gripper Kit	-	GF4711QG	GR4711QG	CB4711QG	GD4711QG	GG4711QG	GC4711QG
New Shoe	-	GF4711QN	GR4711QN	-	GD4711QN	GG4711QN	GC4711QN
New Gripper Kit	-	GF4711QJ	GR4711QJ	-	GD4711QJ	GG4711QJ	GC4711QJ

#### Hardware Kits for all formulas shown on this page:

Haldex: CQ66867 (4715Q+ and 4720Q+ use CQ66887)

Euclid: E2769SHD BWP: MK39 WA: WA2769SHD

# 16½" Drum Diameter - Meritor/Rockwell Style, Fruehauf Style

Brake Lining	Haldex GN	Haldex GF	Haldex GR∳	CARQUEST CB	Haldex GD	Haldex GG∳	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### **♦**RSD Systems Compliant



#### 4515T Pin Style - Meritor/Rockwell

16.5" x 7" Arvin Meritor pin

#### **Hardware Kit**

Haldex: CQ67390 Euclid: KIT-4HD BWP: MK4 WA: WA085053

	Relined Shoe	GN4515TR	GF4515TR	GR4515TR	-	GD4515TR	GG4515TR	GC4515TR
	Relined Gripper Kit	-	GF4515TG	GR4515TG	-	GD4515TG	GG4515TG	GC4515TG
	New Shoe	GN4515TN		-	-		GG4515TN	-
	New Gripper Kit	-		-	-		GG4515TJ	-
	Relined Shoe (Cast)	-		-	-		GG4515TCR	GC4515TCR
F	telined Gripper Kit(Cast)	-		-	-		GG4515TCG	GC4515TCG
	New Shoe (Cast)	-		-	-		GG4515TCN	-



#### 4515X3 - Fruehauf Style

16.5" x 7" Fruehauf XEM3

#### **Hardware Kit**

Haldex: CQ66914 Euclid: E3710SHD BWP: MK42 WA: WA3710SHD

Relined Shoe	GN4515X3R	GF4515X3R	GR4515X3R	-	GD4515X3R	GG4515X3R	GC4515X3R
Relined Gripper Kit	GN4515X3G	GF4515X3G	GR4515X3G	-	GD4515X3G	GG4515X3G	GC4515X3G
New Shoe	GN4515X3N	GF4515X3N	GR4515X3N	-	GD4515X3N	GG4515X3N	GC4515X3N
New Gripper Kit	GN4515X3J	GF4515X3J	-	-	GD4515X3J	GG4515X3J	GC4515X3J

# 161/2" Drum Diameter - Eaton Style

Brake Lining	Haldex GN	Haldex GF	Haldex GR∳	CARQUEST CB	Haldex GD	Haldex GG∳	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### ◆RSD Systems Compliant



No tab version shown

#### 4311E "Conventional"

16.5" x 7" Eaton EB Series Low Mount

#### **Hardware Kit**

Haldex: CQ67319
Euclid: E1887AHD
BWP: MK10
WA: WA1887ASHD

Relined Shoe	GN4311ER	GF4311ER	GR4311ER	-	GD4311ER	GG4311ER	GC4311ER
Relined Gripper Kit	GN4311EG	GF4311EG	GR4311EG	CB4311EG	GD4311EG	GG4311EG	GC4311EG
New Shoe	GN4311EN	GF4311EN	GR4311EN	-	GD4311EN	GG4311EN	GC4311EN
New Gripper Kit	GN4311EJ	GF4311EJ	GR4311EJ	-	GD4311EJ	GG4311EJ	GC4311EJ

# CONVENTIONAL SHOE CONVENTIONAL SHOE Eaton 4311 "conventional" style shoes may or may not incorporate tabs as shown. TAB TAB FMSI LINING 7" 4311

The Eaton "ES" and "ESII" Extended Service 16.5" x 7" brake for drive and trailer axles is a completely redesigned brake from the standard single anchor pin type. To change from conventional to "ES" or "ESII" style, new brake shoes, hardware and camshafts are required. If "ES" or "ESII" brakes are changed back to conventional, the "ES" style camshafts can be used with the conventional style shoe and conventional shoe hardware. Even though changeover from the conventional style to the "ES" or "ESII" style is possible, each type of shoe has its own core group. Cores CANNOT be interchanged or upgraded as far as your core account is concerned.

# 16½" Drum Diameter - Eaton Style (cont'd)

Brake Lining	Haldex GN	Haldex GF	Haldex GR∳	CARQUEST CB	Haldex GD	Haldex GG∳	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### **♦**RSD Systems Compliant

#### 4709ESII

16.5" x 7" Eaton Extended Service 2nd Generation





#### **Hardware Kit**

Haldex: CQ65477 Euclid: E10244 BWP: MK105 WA: WAE10244

Relined Shoe	GN4709ES2R	GF4709ES2R	GR4709ES2R	-	GD4709ES2R	GG4709ES2R	GC4709ES2R
Relined Gripper Kit	GN4709ES2G	GF4709ES2G	GR4709ES2G	CB4709ES2G	GD4709ES2G	GG4709ES2G	GC4709ES2G
New Shoe	GN4709ES2N	GF4709ES2N	GR4709ES2N	-	GD4709ES2N	GG4709ES2N	GC4709ES2N
New Gripper Kit	GN4709ES2J	GF4709ES2J	GR4709ES2J	-	GD4709ES2J	GG4709ES2J	GC4709ES2J

#### 4709ES

16.5" x 7" Eaton Extended Service 1st Generation



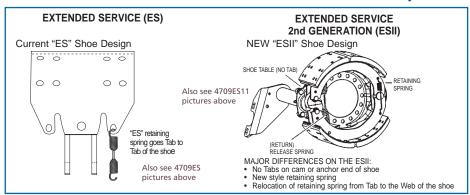


#### **Hardware Kit**

Haldex: CQ65481 Euclid: E5481A BWP: MK84 WA: WA5481A

Relined Shoe	GN4709ESR	GF4709ESR	GR4709ESR	CB4709ESR	GD4709ESR	GG4709ESR	GC4709ESR
Relined Gripper Kit	GN4709ESG	GF4709ESG	GR4709ESG	CB4709ESG	GD4709ESG	GG4709ESG	GC4709ESG
New Shoe	GN4709ESN	GF4709ESN	GR4709ESN	CB4709ESN	GD4709ESN	GG4709ESN	GC4709ESN
New Gripper Kit	GN4709ESJ	GF4709ESJ	GR4709ESJ	-	GD4709ESJ	GG4709ESJ	GC4709ESJ

# **Eaton ES vs. Eaton ESII Identification Tips**



# 16½" Drum Diameter - Eaton Style (cont'd)

Brake Lining	Haldex GN	Haldex GF	Haldex GR∳	CARQUEST CB	Haldex GD	Haldex GG∳	Haldex GC
Lining Rated @	20,000 lbs	20,000 lbs	20,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs	23,000 lbs
Temperature	625°	750°	775°	700°	700°	975°	1000°
Fade Resistance	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Recovery	Average	Excellent	Excellent	Excellent	Excellent	Superior	Superior
Lining Wear	Average	Very Good	Excellent	Excellent	Excellent	Superior	Superior

#### **♦**RSD Systems Compliant



#### 4719ES2

16.5" x 5" Eaton Extended Service 2nd Generation

#### **Hardware Kit**

Haldex: CQ65445 Euclid: E10760 BWP: MK113 WA: WAD5038

Relined Shoe	-	GF4719ES2R	GR4719ES2R	-	GD4719ES2R	GG4719ES2R	GC4719ES2R
Relined Gripper Kit	-	GF4719ES2G	GR4719ES2G	-	GD4719ES2G	GG4719ES2G	GC4719ES2G
New Shoe	-	GF4719ES2N	GR4719ES2N	-	GD4719ES2N	GG4719ES2N	GC4719ES2N
New Gripper Kit	-	GF4719ES2J	-	-	GD4719ES2J	GG4719ES2J	GC4719ES2J

#### 4725ES2

16.5" x 6" Eaton Extended Service 2nd Generation

#### **Hardware Kit**

Haldex: CQ65445 Euclid: E10760 BWP: MK113 WA: WAD5038

Relined Shoe	-	GF4725ES2R	GR4725ES2R	-	GD4725ES2R	GG4725ES2R	-
Relined Gripper Kit	-	GF4725ES2G	GR4725ES2G		GD4725ES2G	GG4725ES2G	-
New Shoe	-	GF4725ES2N	GR4725ES2N	-	GD4725ES2N	GG4725ES2N	-
New Gripper Kit	-	GF4725ES2J	-	-	GD4725ES2J	GG4725ES2J	-



#### 4726ES2

16.5" x 8 5/8" Eaton Extended Service 2nd Generation

#### **Hardware Kit**

Haldex: CQ65477
Euclid: E10244
BWP: MK105
WA: WAE10244

Relined Shoe	-	GF4726ES2R	GR4726ES2R	-	GD4726ES2R	GG4726ES2R	GC4726ES2R
Relined Gripper Kit	-	GF4726ES2G	GR4726ES2G	CB4726ES2G	GD4726ES2G	GG4726ES2G	GC4726ES2G
New Shoe	-	GF4726ES2N	GR4726ES2N	-	GD4726ES2N	GG4726ES2N	GC4726ES2N
New Gripper Kit	-	GF4726ES2J	-	-	GD4726ES2J	GG4726ES2J	GC4726ES2J

# 16½" Drum Diameter - Extended Application Coverage

Base Shoe Number	Shoe Size	Description
4549Q	16 1/2 X 4	Arvin Meritor Quick Change
4549T	16 1/2 X 4	Arvin Meritor Pin Style
4223EHM	16 1/2 X 5	Dana Spicer/Eaton EB Series High Mount
4223EO	16 1/2 X 5	Dana Spicer/Eaton EB Series Low Mount
4223E	16 1/2 X 5	Dana Spicer/Eaton EB Series Low Mount
4524QM	16 1/2 X 5	Arvin Meritor Q Style Relocated Return Spring Pin Hole
4524Q	16 1/2 X 5	Arvin Meritor Q Style
4524TM	16 1/2 X 5	Arvin Meritor Pin Style
4524T	16 1/2 X 5	Arvin Meritor Pin Style
4719ES2	16 1/2 X 5	Dana Spicer/Eaton Extended Service 2nd Design Quick Change Style
4719ES	16 1/2 X 5	Dana Spicer/Eaton Extended Service 1st Design Quick Change Style
4720Q	16 1/2 X 5	Arvin Meritor Q+ Style
4317EHM	16 1/2 X 6	Dana Spicer/Eaton EB Series High Mount
4317E	16 1/2 X 6	Dana Spicer/Eaton EB Series Low Mount
4514QM	16 1/2 X 6	Arvin Meritor Q Style
4514Q	16 1/2 X 6	Arvin Meritor Q Style
4514T	16 1/2 X 6	Arvin Meritor Pin Style
4715Q	16 1/2 X 6	Arvin Meritor Q+ Style
4725ES2	16 1/2 X 6	Dana Spicer/Eaton Extended Service 2nd Design Quick Change Style
4725ES	16 1/2 X 6	Dana Spicer/Eaton Extended Service 1st Design Quick Change Style
4311EHM	16 1/2 X 7	Dana Spicer/Eaton EB Series High Mount
4311E	16 1/2 X 7	Dana Spicer EB Series Low Mount
4515BQ	16 1/2 X 7	Bendix Quick Change Primarily Ford Cargo Series
4515F	16 1/2 X 7	Fruehauf Pin Style
4515Q	16 1/2 X 7	Arvin Meritor Quick Change Style
4515TB	16 1/2 X 7	Arvin Meritor Pin Style Stamped Steel Bushed Anchor Pin
4515TC	16 1/2 X 7	Cast Shoe Arvin Meritor Pin Style
4515T	16 1/2 X 7	Arvin Meritor Pin Style
4515U	16 1/2 X 7	U Brake
4515X2	16 1/2 X 7	Fruehauf XEM Early Design
4515X3	16 1/2 X 7	Fruehauf XEM 3rd Design Most Popular XEM Style
4707QH	16 1/2 X 7	Arvin Meritor Q+ Relocated Return Spring Pin Hole
4707QM	16 1/2 X 7	Arvin Meritor Q+ Thick Web
4707Q	16 1/2 X 7	Arvin Meritor Q+ Extended Service
4708EQ	16 1/2 X 7	Dana Spicer/Eaton ES Series Quick Change
4708ET	16 1/2 X 7	Dana Spicer/Eaton Extended Service Pin Style
4708EX3	16 1/2 X 7	Dana Spicer/Eaton Extended Service Fruehauf XEM Replacement
4708TC	16 1/2 X 7	Cast Shoe Dana Spicer/Eaton Severe Duty
4709ES2	16 1/2 X 7	Dana Spicer/Eaton Extended Service 2nd Design
4709ES	16 1/2 X 7	Dana Spicer/Eaton Extended Service 1st Design

#### **Continued on next page**

Contact your local Haldex Friction Center for additional information on these extended applications. A complete listing of Haldex Friction Centers can be found on Page 33.

# 16½" Drum Diameter - Extended Application Coverage (cont'd)

Base Shoe Number	Shoe Size	Description	
4644TL	16 1/2 X 8	Arvin Meritor Pin Style Left Side	
4644TR	16 1/2 X 8	Arvin Meritor Pin Style Right Side	
4718Q	16 1/2 X 8	Arvin Meritor Q+ Style	
4551FL	16 1/2 X 8 5/8	Fruehauf Pin Style Left Side	
4551FR	16 1/2 X 8 5/8	Fruehauf Pin Style Right Side	
4551Q	16 1/2 X 8 5/8	Arvin Meritor Q Style	
4551T	16 1/2 X 8 5/8	Arvin Meritor Pin Style	
4551X3L	16 1/2 X 8 5/8	Fruehauf XEM 3rd Design Left Side	
4551X3R	16 1/2 X 8 5/8	Fruehauf XEM 3rd Design Right Side	
4674E	16 1/2 X 8 5/8	Dana Spicer EB Series Low Mount	
4711Q	16 1/2 X 8 5/8	Arvin Meritor Q+ Style	
4726ES2	16 1/2 X 8 5/8	Dana Spicer/Eaton Extended Service Quick Change Style	
4726ES	16 1/2 X 8 5/8	Dana Spicer/Eaton Extended Service Quick Change Style	
4552QN	16 1/2 X 10	Arvin Meritor Q Style	
4552T	16 1/2 X 10	Arvin Meritor Pin Style	

Contact your local Haldex Friction Center for additional information on these extended applications. A complete listing of Haldex Friction Centers can be found on Page 33.

# **Enhanced Economy Fleet Grade Materials**

Brake Lining	Haldex HV76	Haldex HV77	Haldex HV88
Lining Rated @	20,000 lbs	20,000 lbs	23,000 lbs
Temperature Range	550°	550°	650°
Resistance to Fade	Good	Good	Good
Recovery	Good	Good	Good
Overall Lining Wear	Good	Good	Good

#### **Brake Lining Performance - Know Your Zone**

# **GREEN**Zone

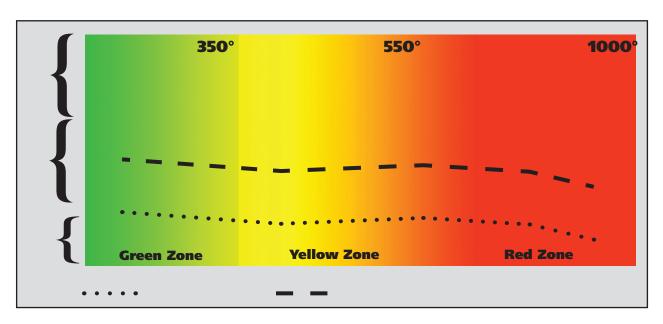
- Lighter loads flatter roads
- Low stress on the brakes
- Brake temperatures generally stay below 350°

# YELLOWZone

- Coast to coast operations
- Variable load conditions
- Moderate stress on the brakes
- Brake temperature vary up to 650° due to the variety of terrain and loads encountered

# REDZone

- Extreme loads extreme stopping
- High stress on the brakes
- Brake temperatures may approach 1000° due to the extreme conditions and variability of the application environment



Fleets should consider higher performance brake linings than those listed here when typical operating environments include higher frequency of braking and higher temperature braking. Examples of these environments include heavy-hauling, loads that tend to shift more (liquid/refrigeration), negotiating steep grades and moderate urban/stop-and-go conditions.

Haldex "V" Series Brake Linings are designed to deliver superior performance when compared to similar products in their class. If you are interested in using brake linings that provide the lowest total life cycle costs, speak to your Carquest Representative regarding premium friction products.

# **Enhanced Economy Fleet Grade Materials (cont'd)**

Brake Lining	Haldex HV76	Haldex HV77	Haldex HV88
Lining Rated @	20,000 lbs	20,000 lbs	23,000 lbs
Temperature Range	550°	550°	650°
Resistance to Fade	Good	Good	Good
Recovery	Good	Good	Good
Overall Lining Wear	Good	Good	Good

**HV76** 

FMSI NO. Hardware Kit 1308E CQ66917 1443E CQ66917 4702Q CQ65642

Relined Shoe	HV761308ER	HV761443ER	HV764702QR
Relined Gripper Kit	HV761308EG	HV761443EG	HV764702QG
New Shoe	HV761308EN	HV761443EN	HV764702QN
New Gripper Kit	HV761308EJ	HV761443EJ	HV764702QJ

**HV77** 

FMSI NO. Hardware Kit 4515Q CQ66867 4707Q CQ66867 4709ES2 CQ65477

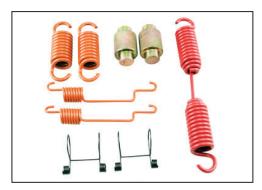
Relined Shoe	HV774515QR	HV774707QR	HV774709ES2R
Relined Gripper Kit	HV774515QG	HV774707QG	HV774709ES2G
New Shoe	HV774515QN	HV774707QN	HV774709ES2N
New Gripper Kit	HV774515QJ	HV774707QJ	HV774709ES2J

**HV88** 

FMSI NO. Hardware Kit 4515Q CQ66867 4707Q CQ66867 4709ES2 CQ65477

Relined Shoe	HV884515QR	HV884707QR	HV884709ES2R
Relined Gripper Kit	HV884515QG	HV884707QG	HV884709ES2G
New Shoe	HV884515QN	HV884707QN	HV884709ES2N
New Gripper Kit	HV884515QJ	HV884707QJ	HV884709ES2J

Eaton ES 2nd Design 5" - 6" Shoes



Haldex: CQ65445 Euclid: E10760 BWP: MK113 WA: WAD5038

Eaton ES 1st Design



Haldex: CQ65481 Euclid: E5481A BWP: MK84 WA: WA5481A

Arvin Meritor "Q" & "Q+"



Haldex: CQ66867 Euclid: E2769SHD BWP: MK39 WA: WA2769SHD

Eaton ES 2nd Design 7" - 8 5/8" Shoes



Haldex: CQ65477
Euclid: E10244
BWP: MK105
WA: WAE10244

Eaton Conventional Style



Haldex: CQ67319 Euclid: E1887AHD BWP: MK10 WA: WA1887ASHD

Arvin Meritor "Q" , "Q+" 16.5" Steer Axle



Haldex: CQ66887 Euclid: E3710SHD BWP: MK42 WA: WA3710SHD

# Hardware Kits (cont'd)

# Fruehauf XEM3



Haldex: CQ66914
Euclid: E3710SHD
BWP: MK42
WA: WA3710SHD

Arvin Meritor 15" "Q+"
Double Web



Haldex: CQ65642 Euclid: E9064 BWP: MK98 WA: WAE9064

Arvin Meritor 1308Q Steer Axle - Single Web



Haldex: CQ69001 Euclid: E3869 BWP: MK79 WA: WAE3869

Eaton 1308E & 1443E Steer Axle



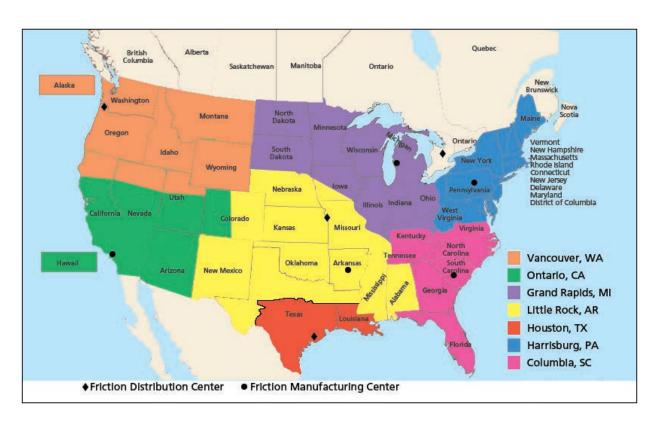
Haldex: CQ66917 Euclid: E5139 BWP: MK77 WA: WAE5139

Arvin Meritor Pin Style



Haldex: CQ67390 Euclid: KIT-4HD BWP: MK4 WA: WA085038

## **Haldex Friction Centers**



#### Columbia, SC 29209

Manager - Mike Collins 1241 First Street South Ext.

PH: 803-647-1308 Fax: 803-695-5446

#### (GRAND RAPIDS) Wyoming, MI 49509

Manager - Chuck Zimmer 5801 Weller Court, Suite D

PH: 616-827-9641 FAX: 616-827-9643

#### (HARRISBURG) Middletown, PA 17057

Manager - Chris Sprenkle 2700 Commerce Drive PH: 717-939-5928

FAX: 717-939-5122

#### Houston, TX 77029

Manager - Sandra Araiza 8811 Wallisville Road, Suite E

PH: 713-672-8888 FAX: 713-672-8890

#### Little Rock, AR 72209

Manager - Ryle Vandervate 6800 Geyer Springs Rd

PH: 501-221-4384 FAX: 501-221-4388

#### Ontario, CA 91761

Manager - Mark Zemlicka 291 Kettering Drive PH: 909-974-1200

FAX: 909-974-1220

#### Vancouver, WA 98682

Manager - Larry Clark 9116 NE 130th Avenue

PH: 360-944-3070 FAX: 360-254-1063

# Haldex Brake Job Recommendations - Disassembly

#### Disassembly

**Important note:** Most friction problems can be diagnosed by a close inspection of the old parts.

- **1. Before pulling the wheels, check each for end play.** This may indicate seal problems or bearing/cup wear.
- **2.** Inspect all shoes for even wear. If all wheel ends are not worn evenly, there will be failed or misadjusted components that will need to be corrected before assembly.
- **3.** Inspect lining surface for heat checking. If present, this indicates some combination of excessive heat, all wheels not braking evenly, incorrect lining is being used for the application, or overloading.
- **4.** Check wear across each shoe. An uneven pattern or excessive grooves can indicate the drums need replacing. An uneven pattern can also indicate bent spiders or bell mouth drums.
- 5. Inspect lining surface for grease or oil.

  Never reuse a grease or oil soaked brake shoe. Grease or oil on the friction material will cause the lining to glaze and not do its share of the braking. It is not recommended to do one-wheel brake jobs.
- 6. Inspect interior drum surface for even wear, glazing and/or heat checking. Heat checks, cracks and blue spots are indicators of excessive heat (hairline heat checks not over 1" are normal). Never reuse a drum if wear is over .080, or if several heat checks are aligned across the braking surface, or if hard spots exist.
- 7. Check s-cam for wear at the bushing, head and spline areas. The wheel with a worn s-cam or worn s-cam bushings is more than likely not doing its share of the braking.

- 8. Check brake adjusters for proper settings and operation. Check clevis pins and brake bushings for wear. Never mix automatic brake adjusters with manual brake adjusters, or use different makes of automatic brake adjusters on the same axle.
- 9. Check the wear difference between the front and rear axle shoes. If the wear is not equal, this can indicate an air timing imbalance or different rated friction materials. Check for inconsistent use of elbows in air lines (a 90° elbow is equal to 7′ of extra hose).
- **10. Inspect spiders.** Both anchor and s-cam bores should be free of wear.

### **Haldex Brake Job Recommendations - Reassembly**

### Reassembly

#### Important:

- A) Select the proper friction material based on your type of loads, position of loads and operating terrain. Consult your supplier if you have any questions.
- B) Many shoes look alike, especially the new extended service design. Therefore, be sure to install the same shoe as is removed.
- 1. Always replace all shoe attaching parts, anchor pin bushings, cam bushings and oil seals. All parts being reused should be cleaned with solvent, rinsed and dried. Replace s-cams, bearings and cups, as necessary.
- 2. Lubricate anchor pins, brake rollers and bushing area of camshafts. Never lubricate the face of the roller (contact point with the s-cam). Only lubricate the bearing area of the roller that contacts the shoe web.
- **3. Install new drums, if necessary.** Do not mix light and heavy duty drums as this will result in uneven brake shoe wear.
- 4. Lubricate axle spindle to ensure bearings slide on easily. Slide hubs on to the axle far enough to be able to install outer bearing and inside axle nut. Never slam the hub onto the axle. Adjust bearing to manufacturer's specifications. Install spacer and outer nut (if applicable) and new hub cap gasket.
- 5. Inspect all spring brakes for center seal leakage and replace if needed.
- 6. Always adjust all brake adjusters on all wheels of the vehicle. Follow manufacturers installation instructions based on the model of brake adjuster being utilized. If you replaced any brake chambers, ensure you did not mix sizes or allowable strokes. Never mix long stroke with standard stroke chambers.

- 7. Inspect all brake hoses leading to chambers and replace if cracks are found.
- **8. Check brake release.** If slow on trailer, install a quick release gladhand on the service side of the trailer.
- 9. If relining a tractor, ensure air governor cut-in/cut-out minimum pressures are set to 105/120 PSI. On trailers, replace both gladhand seals.
- 10. Always road test to "break-in" new lining.
- A) Ten snubs, 40 mph deceleration to 20 mph (brake application).
- B) Ten stops from 20 mph at moderate air pressure.
- C) Two stops from 20 mph at full air pressure.
- 10. Re-examine wheels for excessive end play. Re-check brake adjusters and chambers for proper and equal stroke.

Notes			















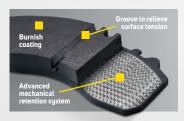


Each replacement kit includes four disc pads and the hardware necessary to complete one axle.

### **HD PRO** Air Disc Brake Pads

MAXIMUM, HEAVY-DUTY FRICTION

Developed for transit, refuse, dump, coach - high frequency - extreme temperature braking



- · Quiet, safe, reliable
- Exceptional fade and recovery in demanding stop-and-go and variable, high-load applications
- Outstanding durability with long life formulation
- · Rotor friendly friction compound
- Full surface burnish coating
- V Groove noise and wear reduction design
- Advanced mechanical retention system
- FMVSS 121 & ECE R90 certified





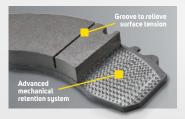


### **CV advanced** Air Disc Brake Pads



PREMIUM, MID/HEAVY-DUTY FRICTION

Developed for trucks, tractors, trailers, dump, coach - coast-to-coast operations - standard & heavy haul loads



- Quiet friction compound
- · Excellent fade resistance and recovery at moderate-to-high braking temperatures
- Long life, proven wear performance
- Solid durability and rotor friendly
- Advanced mechanical retention system
- FMVSS 121 & ECE R90 certified





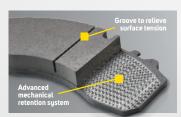


### **SELECT XT** Air Disc Brake Pads



STANDARD-DUTY FRICTION

Developed for trucks, tractors, trailers – interstate & urban – standard line haul loads



- · High value cost benefit ratio
- Reliable, stable performance
- Slotted for vibration and noice reduction properties
- · Corrosion resistant coating
- · Easy on rotors
- · Advanced mechanical retention system
- FMVSS 121 & ECE R90 certified





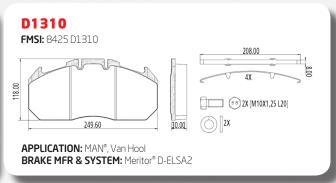


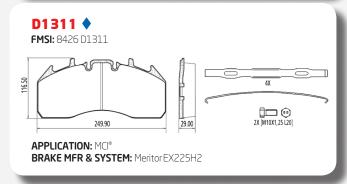
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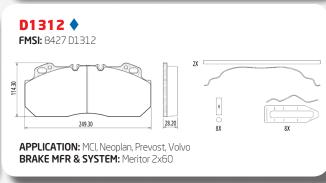


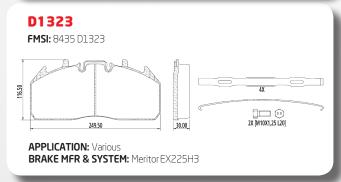
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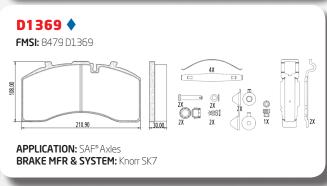


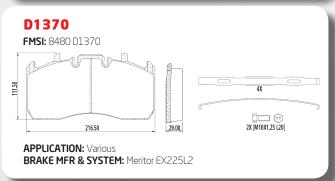


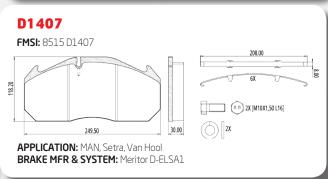




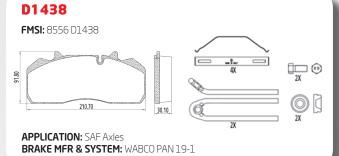


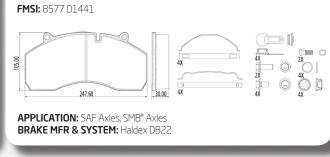




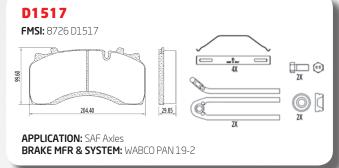


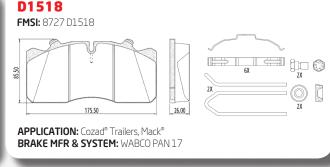
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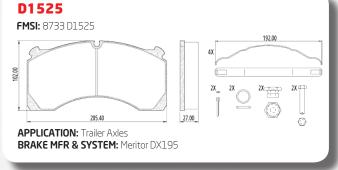


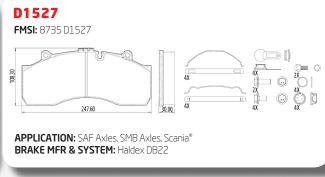


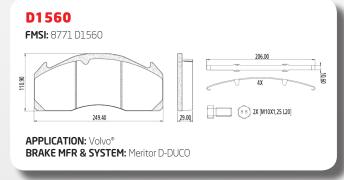
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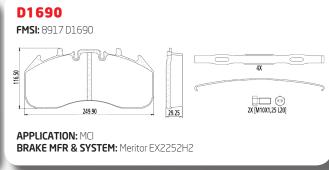


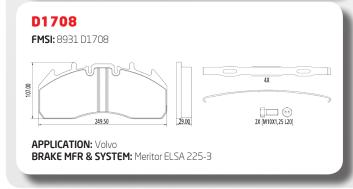


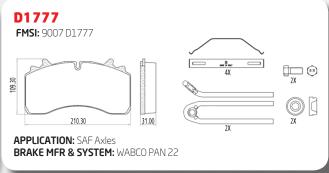












# AIR DISC BRAKE PAD APPLICATION



Each replacement kit includes four disc pads and the hardware necessary to complete one axle.

FMSI BASE	FMSI NUMBER	HD PRO PART NUMBERS EXTREME TEMPERATURE PERFORMANCE Heavy / Severe-Duty Cycles	CV advanced PART NUMBERS HIGH TEMPERATURE PERFORMANCE Moderate / Heavy-Duty Cycle	SELECT XT PART NUMBERS INTERSTATE LINEHAUL Standard / Moderate-Duty Cycle
D1203	8323 D1203	MPBD1203HD <b>♦</b>	MPBD1203CV ♦	MPBD1203XT
D1310	8425 D1310	MPBD1310HD	MPBD1310CV	MPBD1310XT
D1311	8426 D1311	MPBD1311HD <b>♦</b>	MPBD1311CV ◆	MPBD1311XT
D1312	8427 D1312	MPBD1312HD ◆	MPBD1312CV ◆	MPBD1312XT
D1323	8435 D1323	MPBD1323HD	MPBD1323CV	MPBD1323XT
D1369	8479 D1369	MPBD1369HD <b>◆</b>	MPBD1369CV ♦	MPBD1369XT ◆
D1370	8480 D1370	MPBD1370HD	MPBD1370CV	MPBD1370XT
D1407	8515 D1407	MPBD1407HD	MPBD1407CV	MPBD1407XT
D1438	8556 D1438	MPDB1438HD	MPDB1438CV	MPDB1438XT
D1441	8577 D1441	MPBD1441HD	MPBD1441CV	MPBD1441XT
D1517	8726 D1517	N/A	MPBD1517CV	N/A
D1518	8727 D1518	MPBD1518HD	MPBD1518CV	MPBD1518XT
D1525	8733 D1525	MPBD1525HD	MPBD1525CV	MPBD1525XT
D1527	8735 D1527	MPBD1527HD	MPBD1527CV	MPBD1527XT
D1560	8771 D1560	MPBD1560HD	MPBD1560CV	MPBD1560XT
D1690	8917 D1690	MPBD1690HD	MPBD1690CV	MPBD1690XT
D1708	8931 D1708	MPBD1708HD	MPBD1708CV	MPBD1708XT
D1777	9007 D1777	MPBD1777HD	MPBD1777CV	MPBD1777XT

**♦ POPULAR FMSI NUMBER** 





MAIN APPLICATION	BRAKE MFR & SYSTEM	WVA NUMBER	OE PART NUMBER
Neoplan®, Nova®, Prevost®, Setra®, Van Hool®	Knorr® SB7 & SN7	29087, 29105, 29106, 29108, 29109, 29163, 29179, 29201, 29202, 29275	MAN# 81508205099, 81508206030, 81508206032, 81508206056 Neoplan# 0821.340.00, 0821.351.00 SAF# 3057007700, 3057007900, 5317002300 Setra# 8285000571, 8285515573, 9291037 SMB # M100669
MAN®, Van Hool	Meritor® D-ELSA2	29131, 29156	Meritor # 68324558, 68324957, 68325344, 68325346, 68325901, 68326015 Volvo# 20976509, 21309468, 85107768 Rockwell®# 15227419T, 68324558NZP
MCl <sup>®</sup>	Meritor EX225H2	29187	Meritor # 3222-F-2476
MCI, Neoplan, Prevost, Volvo	Meritor 2x60	29090	Volvo# 3093919, 3093939, 8550611, 20825594, 20850194, 85105485, 85506111
Various	Meritor EX225H3	29188	Meritor# KIT2252H3CE, KIT2252H3BE
SAF® Axles	Knorr SK7	29158	Mercedes Benz®# 004 420 70 20 SAF# 3057008500
Various	Meritor EX225L2	29189	Meritor# KIT2252L2CD
MAN, Setra, Van Hool	Meritor D-ELSA1	29030	MAN# 81508205091, 81508206044, 81508206046 Meritor# 68325023, 68325166 Setra# 8 285 388 435
SAF Axles	WABCO® PAN 19-1	29126, 29159	SAF# 3057008000
SAF Axles, SMB® Axles	Haldex DB22	29120	Fruehauf# M910027-03 Haldex # 790-22012 Bendix# 976003N SAF# 81163, 87407
SAF Axles	WABCO PAN 19-2	29119, 29142	WABCO# 12999747VT
Cozad® Trailers, Mack®	WABCO PAN 17	29088	Mack# 2611-12999703VT
Trailer Axles	Meritor DX195	29124, 29155	Meritor # 3222-T-2308, MDP1314, MDP5076, 15224835, 15224835A Rockwell # 15224835T400
SAF Axles, SMB Axles, Scania®	Haldex DB22	29185	Haldex# 91567, 790-22008
Volvo®	Meritor D-DUCO	29125	Meritor # MDP5057 Volvo # 1078439, 20768092, 20918891, 20931343, 20932682, 3095396
MCI	Meritor EX2252H2		MCI # 04-01-1164 Meritor # 3222-E-2605, KIT2252H2BA
Volvo	Meritor ELSA 225-3	29174, 29204, 29218, 29219, 29226	Volvo# 20568711, 20568714, 21024701, 21024702, 21496550
SAF Axles	WABCO PAN 22	29162	SAF# 0233501309, 233501309, 3057008401, 3057008400 WABCO# 12999796



# YOUR AIR DISC BRAKE PAD SOLUTION

Midland air disc brake pads feature OE quality friction material and offer reliable, quiet, durable performance. This line of friction material was developed to meet the needs of heavy-duty and commercial vehicles.

When analyzing Cost Per Mile (CPM) savings,

Fras-le's advanced engineering solution provides significantly longer brake pad life and less rotor wear, which can add up to big savings. Longer lasting components mean fewer brake jobs over the life of the vehicle.

Our emphasis on product quality provides you with precise fit, form and function in every set purchased. With our 100% asbestos-free formula, Midland air brake disc pads are environmentally friendly. Each replacement kit includes four disc pads and the hardware necessary to complete one axle.



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